

# 1 Feasibility analysis of offshore wind power plants with 2 DC collection grid

3 Mikel De Prada Gil<sup>a,\*</sup>, J.L. Domínguez-García<sup>a</sup>, F. Díaz-González<sup>a</sup>, M.  
4 Aragüés-Peñalba<sup>b</sup>, Oriol Gomis-Bellmunt<sup>a,b</sup>

5 <sup>a</sup>*Catalonia Institute for Energy Research (IREC), Jardins de les Dones de Negre 1, 2<sup>a</sup>. -*  
6 *08930 Sant Adrià de Besòs, Barcelona, (Spain)*

7 <sup>b</sup>*Centre d'Innovació Tecnològica en Convertidors Estàtics i Accionaments (CITCEA-UPC),*  
8 *Universitat Politècnica de Catalunya UPC, Av. Diagonal, 647, Pl. 2. 08028 Barcelona,*  
9 *Spain*

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## 10 Abstract

11 Offshore wind power plants (OWPPs) tend to be larger in size and distant from  
12 shore. It is widely accepted that for long distances HVDC links are preferred  
13 over HVAC transmission. Accordingly, one possible approach might be to con-  
14 sider not only a DC transmission system but also for the WPP collection grid. In  
15 this paper, a technical and economic comparison analysis of the conventional AC  
16 OWPP scheme and four proposed DC OWPPs topologies is addressed. Due to  
17 the conceptual novelty of DC technologies for OWPPs, uncertainty on electrical  
18 parameters and cost functions is relevant. A sensitivity analysis of the cost and  
19 efficiency of the components, OWPP rated power, export cable lengths and some  
20 economic data is carried out. For this study, a methodology is proposed and  
21 implemented in DIGSILENT Power Factory<sup>®</sup>. To compare conventional AC  
22 offshore collector grid and the various proposed DC configurations, an OWPP  
23 based on Horn's Rev wind farm is selected as base case. The analysis of the  
24 results shows that, in general terms, DC OWPPs present capital costs compa-  
25 rable with conventional AC OWPPs, as well as lower energy losses, concluding  
26 that DC collector grid could be of interest for future OWPP installations.

27 *Keywords:* Collector grid, DC technology, economic analysis, offshore wind  
28 power plants, sensitivity analysis.

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\*Corresponding author

Email address: [mdeprada@irec.cat](mailto:mdeprada@irec.cat) (Mikel De Prada Gil)

29 **Nomenclature**

$C_{AC\_WPP}$	Capital cost of AC WPPs.
$C_{DC\_WPP}$	Capital cost of DC WPPs.
$C_{ACwt}$	Cost of full-equipped AC WT.
$C_{DCwt}$	Cost of DC WT without step-up DC/DC converter.
$C_{ACcab}$	Cost of MVAC submarine cables.
$C_{DCcab}$	Cost of MVDC submarine cables.
$C_{ca\&inst}$	Cost of cable transport and installation.
$C_{ACsg}$	Cost of AC switchgears.
$C_{DCsg}$	Cost of DC circuit breakers.
$C_{tr}$	Cost of MV/HV transformer.
$C_{c\_ACDC\_cg}$	Cost of single AC/DC power converter.
$C_{platAC}$	Cost of offshore substation platform for AC WPPs.
$C_{platDC}$	Cost of offshore substation platform for DC WPPs.
$C_{plat\_DCDC}$	Cost of DC/DC converter installed on collector platform.
$C_{wt\_DCDC}$	Cost of DC/DC converter installed on the WT.
30 $C_{losses}$	Cost associated to energy losses.
$E_{losses}$	Energy losses.
$N_{WT}$	Number of WTs.
$N_{ACcab}$	Number of MVAC submarine cables.
$N_{DCcab}$	Number of MVDC submarine cables.
$N_{ACsg}$	Number of AC switchgears.
$N_{DCsg}$	Number of DC circuit breakers.
$N_{tr}$	Number of MV/HV transformer.
$N_{plat}$	Number of offshore platforms installed.
$N_{plat\_DCDC}$	Number of DC/DC converters installed on collector platforms.
$N_{WT\_DCDC}$	Number of DC/DC converters installed on the WT.
$P_g(n)$	Power delivered by the WT.
$P_{PCC}(n)$	Net active power transferred to the grid.
$p_{wb}(n)$	Probability of occurrence of each state based on Weibull.
$P_{wt}$	WT rated power.
$T$	Time period.

## 31 1. Introduction

32 Offshore wind power is becoming increasingly relevant due to the existence of  
33 higher and steadier wind speeds than onshore and lesser number of installation  
34 restrictions allowing the use of larger wind turbines [1]. There is a clear trend  
35 towards the development of larger Offshore Wind Power Plants (OWPPs) lo-  
36 cated far from the shore. This tendency is expected to continue over the coming  
37 years, since there are already several projects approved or under development  
38 in the North sea [2].

39 Long distances and large power lead to the use of HVDC technology. Various  
40 studies agree that there is a break-even point in the range of 55–70 km where  
41 HVDC transmission becomes more cost-effective when compared to HVAC  
42 [3, 4]. To transmit generated power from the OWPPs to shore using a HVDC  
43 link has some major advantages over AC transmission systems including lower  
44 cable losses, power system stability enhancement capability and no reactive  
45 power compensation requirements [3]. There is currently one OWPP in oper-  
46 ation with HVDC link named Bard Offshore 1 which is a 400 MW wind farm  
47 connected to the offshore HVDC converter station BorWin Alpha located at  
48 a distance of about 125 km from the German shore [5]; but some more are  
49 currently under planning and/or construction as those connected to DOLWIN1  
50 cluster [6]. Several research has been carried out considering AC OWPP with  
51 HVDC power transmission focusing on different issues such as optimal design  
52 of the OWPP layout [7, 8], its control and grid integration [9, 10].

53 Adding the aforementioned advantages of DC technologies to its recent de-  
54 velopment and increased interest, not only for HVDC transmission links but also  
55 for Multi-Terminal HVDC [11, 12], lead to consider an OWPP concept in which  
56 both transmission and collection grid are in DC. Although there are no existing  
57 wind power plants with DC collection grid installed or planned, the concept of  
58 DC OWPP is being analyzed from technical and economic perspectives taking  
59 into consideration both parallel [13–16] and series [13, 17] configurations. Due  
60 to the fact that DC technologies for collection networks are not standard and

61 still under development, there are some uncertainties to consider and challenges  
 62 to overcome. Therefore, the development of several critical DC components,  
 63 such as DC circuit breakers (DC-CB) [18–22] or DC/DC converters [23, 24] is  
 64 crucial.

65 This paper deals with the technical and economic assessment of four pro-  
 66 posed DC offshore collection grids, aiming to determine its cost-effectiveness  
 67 when compared to conventional AC OWPPs. Because of the uncertainty of  
 68 DC technology, a sensitivity analysis is carried out taking into consideration  
 69 various parameters which may affect technical and economic feasibility of DC  
 70 OWPPs, for example, DC equipment efficiencies, DC component cost, OWPP  
 71 rated power, export cable length, etc. A methodology is proposed and im-  
 72 plemented in DlgSILENT Power Factory<sup>®</sup>, using the DigSilent programming  
 73 language (DPL).

## 74 2. AC and DC offshore wind power plants configurations analysed

75 A simplified scheme of an offshore wind power plant transmitting generated  
 76 power to the main network through a point-to-point HVDC link is shown in  
 77 Fig. 1; however, a multi-terminal HVDC system may be also considered [25, 26].  
 78 As it can be seen, the diagram represents both the offshore wind power plant  
 79 collection grid, which is delimited by the dashed lines, and the transmission link  
 to shore.

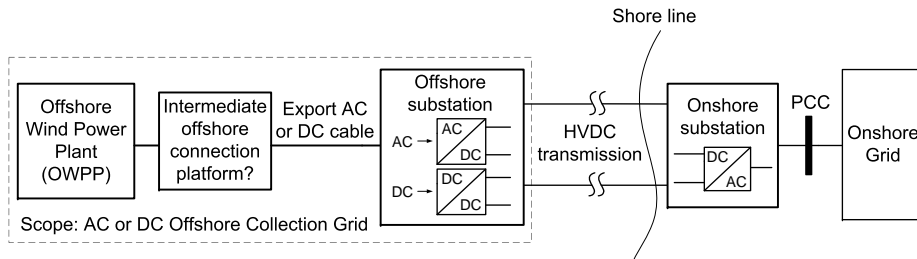


Figure 1: Schematic representation of offshore wind power plant connection to the main grid. The framed zone remarks the paper focus.

80

81 This paper focuses on the collection grid (AC or DC) and assumes an HVDC  
82 transmission to shore. Hence, the study covers all the equipment required to  
83 collect the power generated by the wind turbines and to export it to the off-  
84 shore transmission HVDC platform, such as submarine cables, protections, wind  
85 turbines, collector platforms and DC/DC converters.

86 A short description of both the AC base case and the four DC offshore wind  
87 power plants configurations analysed in this paper is given in the following  
88 subsections.

### 89 *2.1. Current offshore wind power plant design: AC case*

90 An AC wind farm collection grid can be built in three different possible  
91 connection designs: radial, ring and star connected [27]. These designs are  
92 depicted in Fig. 2. In the radial collection system, the wind turbines included  
93 within the same feeder are installed in string configuration as it is shown in Fig.  
94 2(a). It is the most common, economical and simplest collection system but it  
95 presents some reliability issues [28]. The ring collection (Fig. 2(b)) system can  
96 be understood as an improved version of the radial design in terms of reliability,  
97 but it becomes costly. The star collection system attempts to reduce the cable  
98 ratings of the cables which connect the wind turbines and the collector point.  
99 As it can be seen in Fig. 2(c), such common connection point is usually located  
100 in the middle of all wind turbines disposition.

101 Since radial design is the most common configuration installed thus far, it is  
102 adopted as base case.

### 103 *2.2. DC offshore wind power plant design proposals*

104 As with conventional AC, DC offshore collection grids can be mainly classi-  
105 fied into three different designs based on the connection of the wind turbines:  
106 parallel, series or hybrid. In the parallel topology, the wind turbine voltage is  
107 maintained constant. It is worth remarking that this topology is the most sim-  
108 ilar to the conventional AC case and the logical first step for DC OWPP. For  
109 the series case, the wind turbine current is kept constant while the total voltage

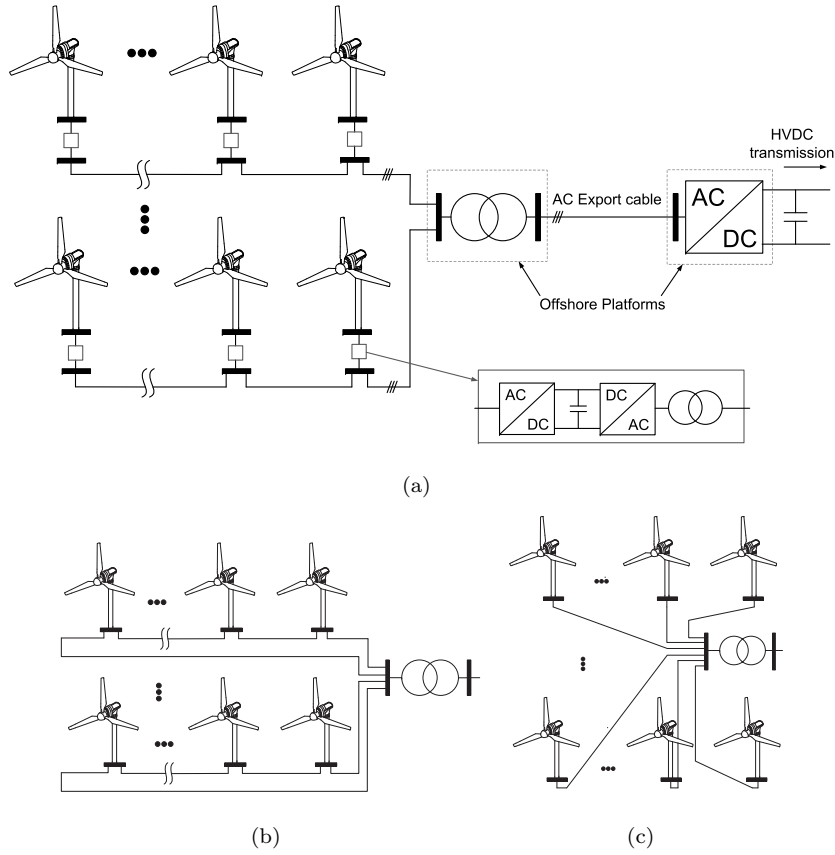


Figure 2: (a) Radial collection configuration and layout of the AC offshore wind power plant considered (base case). (b) Ring collection configuration. (c) Star collection configuration.

110 of the OWPP grid is the sum of the wind turbine voltages. Finally, the hybrid  
 111 topology is defined as a mix of both previous topologies. It is designed as a  
 112 number of wind turbines electrically connected in series with parallel connected  
 113 feeders. Both series and hybrid topologies present some technical challenges.  
 114 For example, a higher insulation requirement on the wind turbines because of  
 115 the total voltage to withstand, and the fact that some electrical components  
 116 of the wind power plant must be oversized to prevent overvoltages in the wind  
 117 turbines [29]. Moreover, to handle the circumstance that some turbines are out  
 118 of operation, the series connected wind turbines should have a bypass designed  
 119 to short circuit the output of the wind turbines if an internal fault is detected.

120 All these technical issues pose extra uncertainty making it difficult to foresee  
 121 their short-term feasibility.

122 As it is stated previously, the parallel design is the configuration similar  
 123 to the radial design for AC cases. To ease the comparison between AC and  
 124 DC technologies, these wind power plant designs are chosen. For the parallel  
 125 configuration, four possible DC OWPP schemes are proposed within this paper  
 126 depending on DC/DC converter requirement and offshore collector platforms  
 127 existence. Such proposals are briefly described below and shown in Figs. 3, 4,  
 128 5 and 6.

129 *2.2.1. DC OWPP configuration 1 (DC1)*

130 In Fig. 3, the scheme of DC1 configuration is presented. In this case, each  
 131 wind turbine feeder is directly connected with the HVDC main substation, where  
 132 a DC/DC converter is included (instead of an AC/DC converter) to step-up the  
 133 voltage to deliver the power to the onshore network via an HVDC transmission  
 134 link.

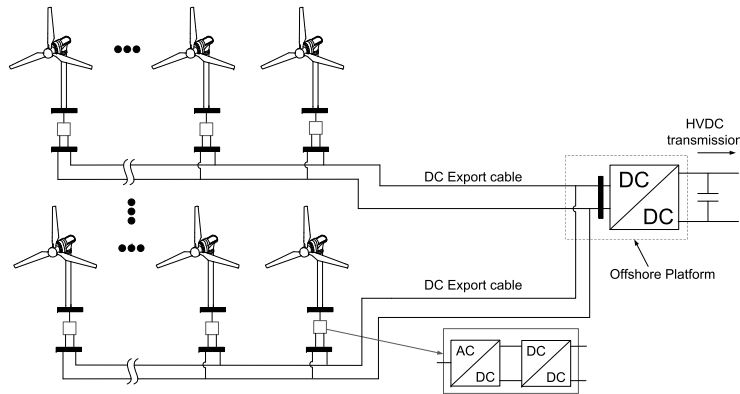


Figure 3: Simplified representation of the DC OWPP configuration 1 proposal (DC1).

135 The main benefit of this configuration is the avoidance of using an inter-  
 136 mediate collector platform which implies savings in capital costs. Nonetheless,  
 137 the considerable distance between the OWPP feeders and the main platform  
 138 leads to the requirement of both larger number and an increased cross-section

139 of inter-array cables in order to avoid large power losses.

140 *2.2.2. DC OWPP configuration 2 (DC2)*

141 This configuration design, shown in Fig. 4, considers an offshore grid in  
142 which all wind turbine strings are connected to a common offshore collection  
143 point. The present scheme differs from DC1 in the connection to the main  
144 offshore platform, since such collector grid includes an intermediate offshore  
145 platform gathering the inter-array cables from the feeders. Export cables with  
146 higher cross-section are used to interconnect the intermediate platform with the  
147 main offshore substation, where, as in the previous case, a DC/DC converter is  
148 installed.

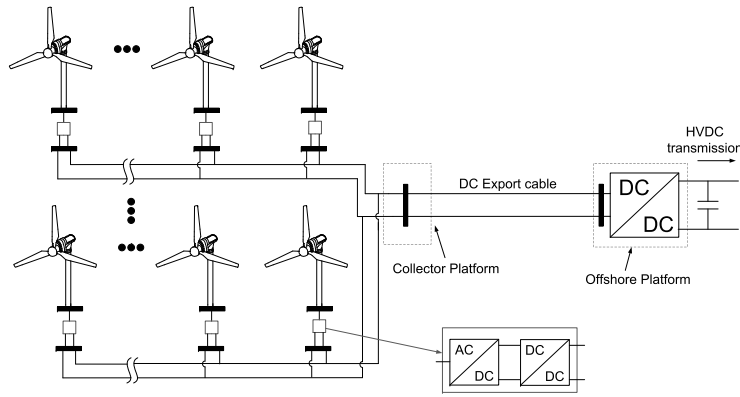


Figure 4: Scheme of the DC OWPP configuration 2 proposal (DC2).

149 One of the main advantages of this scheme design is the non-requirement  
150 of DC/DC converter in the offshore collector platform. This fact saves both  
151 investment costs and energy losses costs related to power converter. Moreover, it  
152 enables the installation of a smaller intermediate offshore platform in comparison  
153 with a conventional AC offshore platform with step-up transformer. On the  
154 other hand, one of the most relevant disadvantages may be the large amount of  
155 power dissipated in the export cable depending on the OWPP voltage level.



156 *2.2.3. DC OWPP configuration 3 (DC3)*

157 The scheme diagram of DC OWPP configuration 3 proposal is presented in  
 158 Fig. 5. Within this configuration, there are two step-up DC/DC converters.  
 159 The first one located at the end of the whole wind farm is used to increase the  
 160 voltage to export the power to the main offshore platform. The other DC/DC  
 161 converter is required to step-up the voltage to deliver the power to the shore.

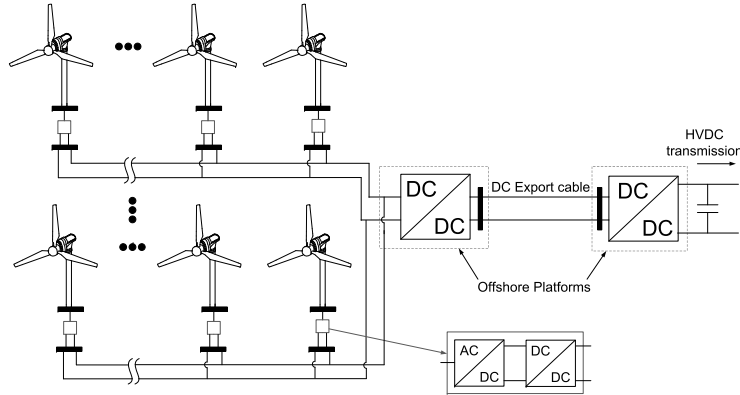


Figure 5: Representation of the proposal of the DC OWPP configuration 3 (DC3).

162 This scheme has the advantage of reducing the losses in the export cable due  
 163 to the voltage increase, which is specially worthwhile if the distance between  
 164 the collector and the main HVDC offshore platform is significant. However,  
 165 this topology entails some drawbacks as reliability issues because of lack of  
 166 redundancy; since if the DC/DC converter fails, the generated power of the  
 167 whole wind power plant cannot be delivered.

168 *2.2.4. DC OWPP configuration 4 (DC4)*

169 Finally, a schematic representation of DC OWPP configuration 4 is shown in  
 170 Fig. 6. As it can be seen, this proposal includes one single step-up DC/DC per  
 171 wind turbine feeder. This power converter increases the voltage of the system to  
 172 deliver the power to the main offshore platform where another step-up DC/DC  
 173 converter is installed to transmit the generated power to the shore.

174 Compared to the previous configuration (DC3), the reliability of the system

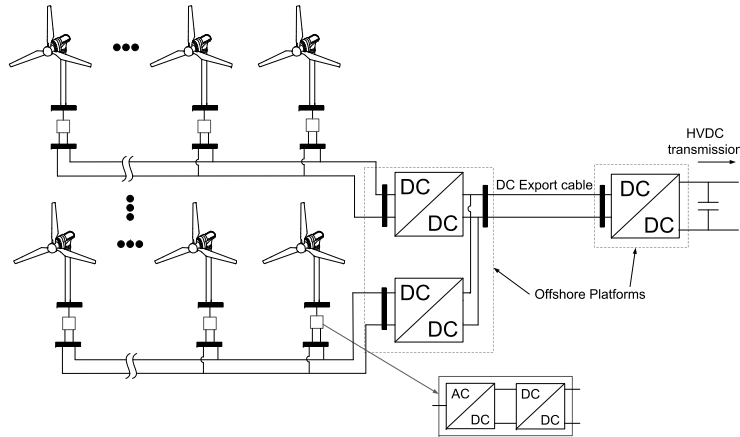


Figure 6: Proposal scheme of the DC OWPP configuration 4 (DC4).

175 is increased because of the step-up converter redundancy. On the other hand,  
 176 a disadvantage of this configuration in comparison with the previous one is  
 177 the larger capital expenditures associated with the higher required number of  
 178 DC/DC power converters. Moreover, the collector platforms that allocate all  
 179 the DC/DC converters may be increased in size and cost.

### 180 3. Analysis methodology

181 A general overview of the steps required to analyse the methodology de-  
 182 veloped to evaluate both capital and energy losses cost of AC and DC OWPP  
 183 configurations is presented in Fig. 7. It is worth noting that after the applica-  
 184 tion of this methodology the comparison of those OWPP configurations can be  
 185 performed.

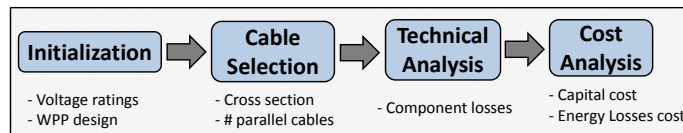


Figure 7: General flowchart of the methodology proposed for OWPP evaluation.

186 The proposed methodology is composed by four main steps which can be

187 briefly introduced as follows: first, an initialization of the system and process is  
 188 needed to design the electrical WPP collection grid. In this step, all electrical  
 189 elements except the cables are selected according to voltage ratings (set by the  
 190 user). Second, in the cable selection process, the type of inter-array and ex-  
 191 port cables are selected and the number of parallel lines required is determined.  
 192 The cable selection is based on minimizing the cross section of the cable used  
 193 ensuring both not overcoming the maximum admissible loading, and a proper  
 194 and continuous operation under full load condition. Third, a technical analy-  
 195 sis to calculate the energy losses of the WPP through load flow simulations is  
 196 performed. Finally, a cost analysis is carried out calculating the capital expen-  
 197 ditures of each component included in the wind power plant design, as well as  
 198 the costs associated to energy losses considering both non-generated power and  
 199 cable losses.

200 In the following subsections, these two last processes (technical and economic  
 201 assessment) are explained in more detail.

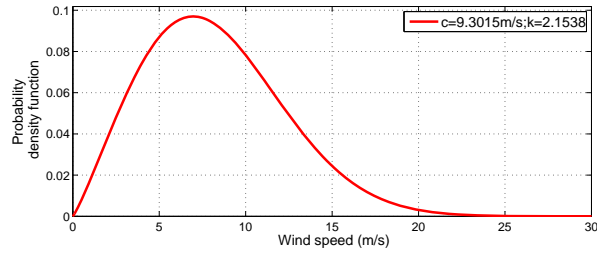
### 202 3.1. Technical analysis

203 After the initialization of the process and the configuration of the wind  
 204 power plant, the technical analysis can be carried out. As previously stated,  
 205 this is mainly based on the calculation of the energy losses produced within the  
 206 WPP by means of several load flow simulations. Considering this, the steady-  
 207 state energy losses of each WPP configuration over a period of time  $T$  may be  
 208 computed as

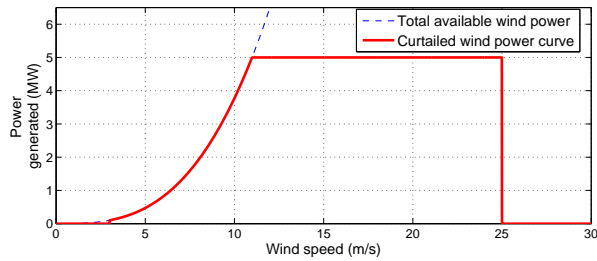
$$E_{losses} = T \sum_{n=1}^N (P_g(n) - P_{PCC}(n)) \cdot p_{wb}(n) \quad (1)$$

209 where  $P_g(n)$  is the power delivered by the WPP,  $P_{PCC}(n)$  is the net active  
 210 power transferred to the grid at the Point of Common Coupling (PCC),  $N$  is  
 211 the maximum number of generation states, being equivalent to the wind speeds  
 212 set under consideration, and  $p_{wb}(n)$  refers to the probability of occurrence of  
 213 each state according to the Weibull distribution function used shown in Fig.  
 214 8(a).

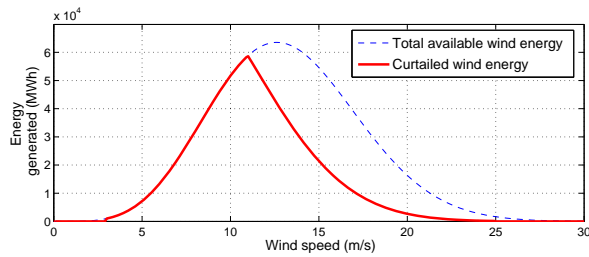
215 The power generated by the WPP for each state,  $P_g(n)$ , is computed by  
 216 considering the power curves of the wind turbines shown in Fig. 8(b), while  
 217 the amount of power received at the PCC,  $P_{PCC}(n)$ , is calculated by means of  
 218 multiple load flows (one per each generation state) and relies on the components  
 219 efficiency which are included within the WPP collection grid. The total energy  
 220 yield by each wind turbine is shown in Fig. 8(c), where the dash blue line  
 221 represents the total wind energy available and the solid red line is the actual  
 222 energy generated.



(a) Representation of the Weibull distribution function.



(b) Power generation curve of a wind turbine.



(c) Energy yield function of the wind turbine.

Figure 8: Generated energy distribution calculations

223 Due to the uncertainty existing over DC technology for WPPs, some param-  
 224 eters such as the efficiency of DC/DC converters or DC protections, are not well  
 225 defined. Thus, the energy losses previously introduced in equation (1) results of  
 226 only the cable losses consideration. Thereby, the total steady-state energy losses  
 227 including the power losses of power electronic elements (AC/DC and DC/DC  
 228 converters, and DC breakers) are evaluated by means of a sensitivity analysis.

229 From the technical analysis, the breakdown of the losses is obtained. This  
 230 breakdown allows to determine the effect of each element into the total power  
 231 losses, distinguishing among the different existing losses.

### 232 3.2. Cost analysis

233 The cost analysis deals with the calculation of the total cost of a wind power  
 234 plant. Those results provide a basis to enable the comparison between AC  
 235 and DC WPP configurations and to determine which one is the most cost-  
 236 effective. To this end, the procedure presented in Fig. 9 is applied. In order  
 237 to validate the results obtained for the base case during this process, the AC  
 238 WPP cost model is compared to the wide-accepted cost estimations reported by  
 239 the European Wind Energy Association (EWEA). [30]. Likewise, a sensitivity  
 240 analysis is performed for the DC OWPP cases to overcome their uncertainty.

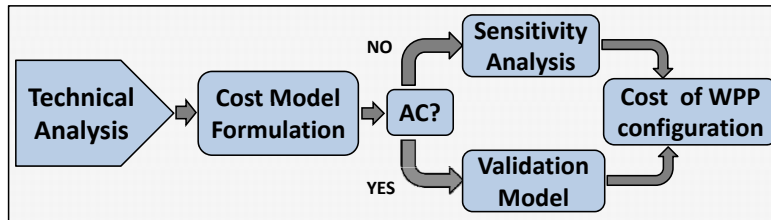


Figure 9: Methodology used for the economic analysis.

241 Within the economic methodology analysis, a cost function is included con-  
 242 sidering both the capital expenditures (CAPEX) and the costs associated to the  
 243 energy losses during the lifetime of the installation. By using this function the  
 244 total cost calculation of each OWPP configuration analysed can be performed.

245 *3.2.1. Capital expenditure functions*

246 According to the particular study focus, as previously stated, on the offshore  
 247 collector network, the capital cost function for both an AC and a DC WPP  
 248 ( $C_{AC\_WPP}$  and  $C_{DC\_WPP}$ , respectively) is formulated as

$$\begin{aligned}
 C_{AC\_WPP} &= \sum_{N_{wt}} C_{ACwt} + \sum_{N_{ACcab}} (C_{ACcab} + C_{ca\&inst}) \\
 &+ \sum_{N_{ACsg}} C_{ACsg} + \sum_{N_{tr}} C_{tr} + C_{c-ACDC-cg} \\
 &+ \sum_{N_{Plat}} C_{platAC}
 \end{aligned} \tag{2}$$

249

$$\begin{aligned}
 C_{DC\_WPP} &= \sum_{N_{wt}} C_{DCwt} + \sum_{N_{DCcab}} (C_{DCcab} + C_{ca\&inst}) \\
 &+ \sum_{N_{DCsg}} C_{DCsg} + \sum_{N_{WT\_DCDC}} C_{WT\_DCDC} \\
 &+ \sum_{N_{Plat\_DCDC}} C_{Plat\_DCDC} + \sum_{N_{Plat}} C_{platDC}
 \end{aligned} \tag{3}$$

250 where  $N_{wt}$  is the number of wind turbines within the WPP,  $N_{ACcab}$  and  $N_{DCcab}$   
 251 are the number of MV AC and DC submarine cables,  $N_{ACsg}$  and  $N_{DCsg}$  are the  
 252 number of AC and DC switchgears,  $N_{tr}$  is the number of MV/HV transformers  
 253 for the AC WPP,  $N_{WT\_DCDC}$  and  $N_{Plat\_DCDC}$  are the number of DC/DC con-  
 254 verters in the WT and platforms, respectively, and  $N_{Plat}$  represents the number  
 255 of platforms installed. The calculation of the capital cost of each component is  
 256 detailed in the following. It is worth noting that all the costs are expressed in  
 257 k€.

258 *Fully-equipped wind turbines.* The cost of a fully-equipped wind turbine for the  
 259 AC case [31], including the turbine, the back-to-back converter and the LV/MV  
 260 transformer, can be computed by

$$C_{ACwt} = 1.1 \cdot \underbrace{(2.95 \cdot 10^3 \cdot \ln(P_{wt}) - 375.2)}_{C_{wt}} \tag{4}$$

261 where  $P_{wt}$  is the rated power (in MW) of the wind turbine and the coefficient  
 262 1.1 includes the costs of transport and installation.

263 In the DC case, the cost of wind turbines is assumed to be similar to the AC  
 264 case. The difference relies on the not needing to include a back-to-back power  
 265 converter nor transformer but only a single AC/DC power converter. Thus, the  
 266 cost of the power converter and transformer is assumed as a certain percentage

267 of the total cost of the wind turbine and can be expressed as [30]

$$C_{DCwt} = K_{wt} \cdot C_{ACwt} \quad (5)$$

268 where  $K_{wt}$  refers to the sensitivity parameter of the percentage explained above,  
269 affecting the capital cost of the DC wind turbine.

270 *AC and DC cables.* The cost of MVAC submarine cables within the offshore  
271 MV collection grid are calculated through the following cost function [31]

$$C_{ACcab} = \alpha + \beta \exp\left(\frac{\gamma I_n}{10^5}\right) \cdot L \quad (6)$$

272 where  $I_n$  is the cable ampacity (in A), L is the cable length (in km) and the coef-  
273 ficients  $\alpha$ ,  $\beta$  and  $\gamma$  depend on the nominal voltage level. For example, for cables  
274 of 30–36 kV they are defined as 52.08 k€/km, 75.51 k€/km and 234.34 1/A,  
275 respectively.

276 DC cable costs can be computed by [32]

$$C_{DCcab} = K_{cab}(A_p + B_p 2V_{rated}I_{rated})L \quad (7)$$

277 where  $V_{rated}$  and  $I_{rated}$  are the cable ratings (in A and V respectively), the  
278 constants  $A_p$  and  $B_p$  depend on voltage rating and  $K_{cab}$  refers to a sensibility  
279 parameter on cable cost.

280 Finally, the cable transport and installation costs are assumed to be equal  
281 in both cases

$$C_{ca\&inst} = K_{cinst}365L \quad (8)$$

282 where  $K_{cinst}$  is a variable parameter in DC case, but always constant (1) in  
283 AC. It is worth noting that this equation provides an average value, and does  
284 not reflect particularities of each case study such as seabed composition, water  
285 depth, among others.

286 *MV/HV transformers.* Referring to [31], the cost of a MV/HV transformer can  
287 be expressed as

$$C_{tr} = 42.688A_t^{0.7513} \quad (9)$$

288 where  $A_t$  is the transformer rated power (in MVA).

289 *AC/DC power converter.* A single AC/DC power converter cost function which  
 290 is installed before the HVDC link receiving the total power of the collection grid,  
 291 has been determined in [32] through comparison of real installation cases. This  
 292 leads to the following equation

$$C_{c\_ACDC\_cg} = 200P_r \quad (10)$$

293 where  $P_r$  is the rated power of converter (in MW).

294 *DC/DC power converters.* According to [32], the DC/DC converter cost can be  
 295 based on Table 1 which is suggested by the industry.

Table 1: Cost of the DC/DC converters [32].

DC/DC converter type	$C_{c\_DCDC}$
2 MW dc/dc converter to be used with series dc layout	330 k€/MW
High power (150 MW and above) to be used in the large DC layout	220 k€/MW
2 MW dc/dc converter to be used with small and large DC layout	165 k€/MW

296 To consider a wide-spread power ratings, linear interpolation between points  
 297 is done ( $C_{c\_DCDC}$ ). Since there are different possible DC/DC converters within  
 298 the collection grid (wind turbine and offshore platforms), they must be treated  
 299 separately for the cost analysis.

$$\begin{aligned} C_{WT\_DCDC} &= K_{WTcon} C_{c\_DCDC} \\ C_{Plat\_DCDC} &= K_{Platcon} C_{c\_DCDC} \end{aligned} \quad (11)$$

300 where  $C_{c\_DCDC}$  is the cost of the DC/DC converter,  $K_{WTcon}$  and  $K_{Platcon}$   
 301 represent the cost variability of the converters themselves.

302 *AC and DC switchgears.* The cost model of the AC switchgears can be found  
 303 in [31] as

$$C_{ACsg} = 40.543 + 0.76V_n \quad (12)$$



304 where  $V_n$  is the nominal voltage in kV. For DC case, according to [32], the cost  
 305 of the DC breakers is twice the AC switchgears cost.

$$C_{DCsg} = K_{CB}(2C_{ACsg}) \quad (13)$$

306 where  $K_{CB}$  represents a possible uncertainty on the cost hypothesis.

307 *Offshore platform for AC and DC based WPPs.* The cost of an offshore substa-  
 308 tion platform for AC WPPs is computed as [31]

$$C_{pl\_AC} = 2534 + 88.7N_{wt}P_{wt} \quad (14)$$

309 where  $N_{wt}$  is the number of wind turbines within the OWPP and  $P_{wt}$  is the  
 310 wind turbine rated power.

311 With regard to the DC OWPPs study, there exist various types of offshore  
 312 platform that could be considered such as feeder, collector and main platform.  
 313 Thus, the DC offshore platform cost based on the AC case can be expressed as

$$\begin{aligned} C_{pl\_DC} &= K_{Col}(2534 + 88.7N_{wt}P_{wt}) \\ &+ K_{Feed}((2534 + 88.7N_{wt}P_{wt})1.1) \\ &+ K_{Plat}(2534 + 88.7N_{wt}P_{wt}) \end{aligned} \quad (15)$$

314 where  $K_{Col}$ ,  $K_{Feed}$  and  $K_{Plat}$  represent the cost variability depending on the  
 315 type of platform required. It is worth noting that a cost correction factor is  
 316 included for the feeder platform cost; since, bigger space is needed when larger  
 317 number of DC/DC converters are installed, in spite of the amount of power  
 318 remains the same.

319 Since the references considered are from diverse years, the cost results are  
 320 updated to 2013 prices through the consumer price index of Spain ( $\approx 2\%$ ).

### 3.2.2. Cost associated with the energy losses

322 Energy losses costs associated with those produced within the WPP consid-  
 323 ering both cases, can be computed as

$$C_{losses} = \sum_{t=1}^T (K_e t + C_e) E_{losses} \quad (16)$$

324 where  $K_e$  represents the slope of the equation  $P_e(n) = K_e t + C_e$ , being  $P_e$   
325 the energy price for the year  $t$  and  $C_e$  a fix cost (89.5 €/( $MWh \cdot year$ )).  $T$   
326 is the lifetime of the OWPP and  $E_{losses}$  are the energy lost during this period  
327 calculated in (1).

### 328 3.3. Sensitivity analysis

329 Due to the fact that the novel concept of OWPPs based on DC collection  
330 grid are not a reality yet, some uncertainties rise up regarding both electrical  
331 efficiency and their manufacturing cost. With the aim to overcome such prob-  
332 lem, a sensitivity analysis is carried out. This is done by modifying several  
333 parameters providing a wide range of possible admissible solutions. As it can  
334 be seen in Tables 2 and 3, three different scenarios (S1, S2 and S3) of sensitivity  
335 parameters are considered within the study. Such scenarios are mainly related  
336 with the expected status of this technologies as positive, average (base case)  
337 and negative. It is worth noting that the S2 parameter values are the base case,  
338 and correspond to those values presented into literature [31–34] and industry  
339 suggestions. Likewise, S1 and S3 values are selected mainly based on discussion  
340 with industry and academia hypothesis, since the technology is not available  
341 yet. The main idea is that such values will provide insight on the influence of  
342 the component parameter on cost.

343 Aiming to examine the influence of a single parameter on the overall cost of a  
344 particular WPP configuration, several analyses are performed by modifying only  
345 one sensitivity parameter while keeping the other in their base value. Alike, in  
346 order to determine the maximum cost range admissible for each WPP scheme,  
347 a more general study considering all the sensitivity parameters varying together  
348 is also carried out.

## 349 4. Case study

350 In this section, the proposed methodology previously described is applied  
351 to a particular case study. From the output of this methodology, the cost–

Table 2: Non-cost parameter values used for sensitivity analyses.

Type of analysis	Sensitivity parameter	S1	S2	S3
Effect of the rated power of wind turbines (MW)	$P_{rated}$	2.5	5	7.5
Effect of the export cable distance (km) [34]	$D_{export}$	10	40	70
Effect of the losses of the DC breakers (%) [20]	$P_{loss-b}$	0.001	0.05	0.25
Effect of the losses of the DC/DC power converters (%)	$P_{loss\_DCDC}$	1	2	3
Effect of different forecasted energy prices (€/MWh) [35] .	$K_e$	-1.1789	2.1105	5.3
Effect of different maximum admissible cable loading (%) [36]	$MaxLoading$	72	80	88

Table 3: Capital cost parameter values used for sensitivity analyses.

Type of analysis	Sensitivity parameter	S1	S2	S3
Effect of the cost of DCDC converters	$K_{WTcon}$ $K_{Platcon}$	0.75	1	1.25
Effect of the cost of the DC breakers	$K_{CB}$	1	2	3
Effect of the cost of platforms that support converters	$K_{Plat}$ $K_{Feed}$	0.75	1	1.25
Effect of the cost of platforms without converters	$K_{Coll}$	0.5	0.75	1
Effect of the cost of the cables	$K_{cab}$	0.5	1	1.5
Effect of the cost of the cables installation	$K_{cinst}$	0.5	1	1.5
Effect of the B2B and transformer cost over total WT cost	$K_{wt}$	0.9	0.925	0.95

352 effectiveness of DC OWPP configurations in comparison with the conventional  
 353 AC solutions can be determined.

354 In order to facilitate the analysis comparison between the AC base case and  
 355 the 4 DC OWPPs proposed configurations considered within this paper, all the  
 356 DC collector grids studied present exactly the same characteristics in terms of  
 357 number and location of wind turbines as the AC scheme. Each DC OWPP  
 358 topology analysed is studied as two different cases depending on its collection  
 359 grid voltage rating (A- $\pm 20$  kV and B- $\pm 50$  kV). The voltage rating at the  
 360 export cable is  $\pm 80$  kV for DC3 and DC4 configurations.

361 In with this regard, the general wind farm designs are based on the well-  
 362 known Horns Rev wind farm which is composed of 80 wind turbines laid out  
 363 in a regular matrix form of 10 columns and 8 rows. The spacing among wind  
 364 turbines is 7 rotor diameters (D) in both directions. As it is previously stated,  
 365 the radial design is adopted connecting all the turbines within a column to one  
 366 feeder.

#### 367 4.1. AC cost function validation

368 With the aim of validating the AC cost functions used for cost modeling, the  
 369 values obtained have been compared to the investment cost estimations provided  
 370 by EWEA for OWPPs [30]. Table 4 presents cost predictions for three different  
 371 scenarios (minimum, average and maximum) according to offshore technology  
 372 development forecast.

Table 4: Capital cost comparison for OWPPs (in k€/MW).

	EWEA estimations			<b>AC Cost function</b>
	MIN	AVG	MAX	
Wind turbine	570	920	1260	<b>1040</b>
Grid connection	280	500	760	<b>690</b>
Total CAPEX	1780	2080	2370	<b>1900</b>

373 As it can be seen, the obtained cost values lay on these expected ranges;  
 374 therefore, the AC cost functions can be validated. For the grid connection  
 375 cost calculation, various electrical components of the OWPPs including cables,

376 platforms, converters, switchgears and transformers, are gathered. It is worth  
 377 noting that although wind turbine and grid connection costs fits in between the  
 378 average and maximum cost estimations, the total CAPEX results to be among  
 379 minimum and average scenarios, since not all the costs considered on CAPEX  
 380 (SCADA, installation costs, among other) are included.

381 *4.2. Comparative analysis*

382 After applying the methodology introduced above and considering the sen-  
 383 sitivity parameters in Tables 2 and 3, the results shown in Figs. 10 and 11 are  
 384 obtained. For the sake of clarity, Table 5 shows a brief description of all DC  
 385 OWPP configurations analyzed within the study.

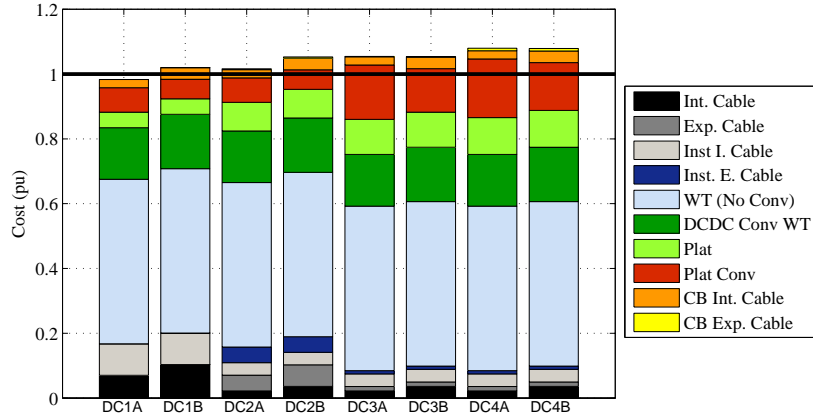
Table 5: Summarized description of the analyzed DC OWPP configurations.

<b>DC1x</b>	<b>DC2x</b>	<b>DC3x</b>	<b>DC4x</b>
No collector plat- form	No DC/DC on col- lector platform	One DC/DC conv. per WF on collector platform	One DC/DC conv. per feeder on collec- tor platform

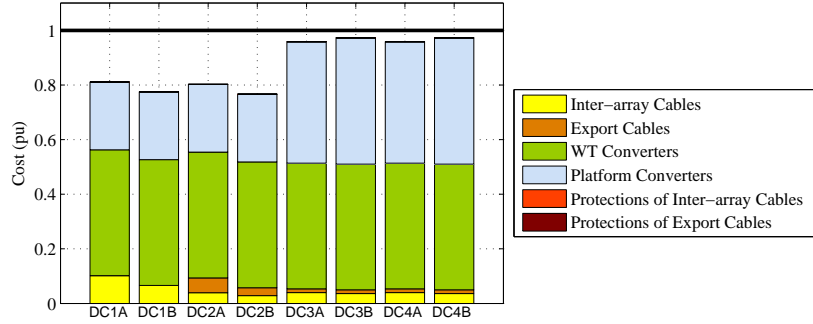
386 where **x** represents both A and B cases which are based on  $\pm 20$  kV and  $\pm$   
 387 50 kV, respectively.

388 Fig. 10 shows the breakdown of both capital and energy losses costs of  
 389 all the presented DC OWPP configurations considering a particular case study  
 390 (wind turbines of 5 MW each and an export cable of 10 km long). The solid  
 391 line represents the AC cost (base case), while the bars indicate the relative cost  
 392 of DC OWPP schemes over AC case.

393 In general terms, it can be seen from Fig. 10(a) that capital cost for DC  
 394 WPPs configurations are slightly higher than AC case. On the other hand, Fig.  
 395 10(b) shows a reduction on the energy losses for the DC cases, as expected.  
 396 Concerning investment costs, it should be noted that the most critical expen-  
 397 ditures refer to wind turbine and DC/DC converters costs installed on wind  
 398 turbines and platforms, representing 47–50 % and 23–31 % of the total capital  
 399 cost, respectively. With regard to the energy losses costs, it is clear that the



(a) Capital costs (AC base cost = 758.95 M€)



(b) Costs associated with energy losses (AC base cost = 278.37 M€)

Figure 10: Breakdown of all the DC OWPP configurations setting all the sensitivity parameters at their base values (S2). The solid black line indicates the cost of the AC base case.

400 crucial components for DC OWPPs are the DC/DC converter losses (consider-  
 401 ing both wind turbine and platform converters), being about 92–94 % of the  
 402 total losses within the wind power plant.

403 Finally, Fig. 11 presents total relative OWPP costs for all the cases con-  
 404 sidered for evaluation over its respective AC base case. Table 6 shows all the  
 405 AC base values obtained for different wind turbine power ratings (2.5, 5 and  
 406 7.5 MW) and export cable lengths (10, 40 and 70 km) considering base param-  
 407 eters for the sensitivity analysis (S2). It should be mentioned that the distances  
 408 between wind turbines (7 D) has been adapted for each particular case accord-

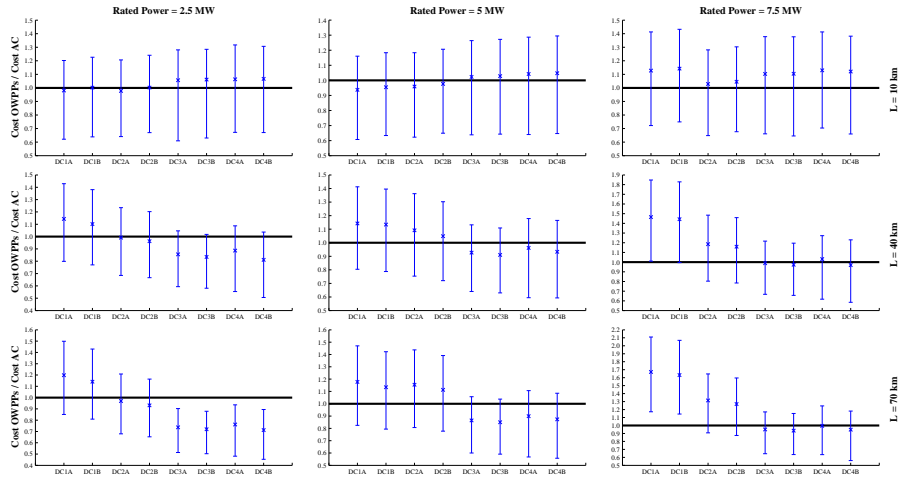


Figure 11: Total relative WPP costs (including both capital investments and costs associated with losses) for all the cases analysed. The black lines show the AC base case considering a certain export cable length (10, 40 or 70 km) and a particular wind turbine rated power (2.5, 5 or 7.5 MW). The blue line represents the cost sensitivity of DC WPPs. The  $\times$  symbol indicates the DC base values.

409 ing to the specific rotor diameter corresponding to each turbine power rating.

Table 6: Total cost of AC base cases depending on the wind turbine rating and the export cable length (in M€).

	2.5 MW	5 MW	7.5 MW
10 km	538	1037	1402
40 km	685	1192	1567
70 km	840	1354	1735

410

411 In Fig. 11, all possible combinations of sensitivity parameters are taken  
 412 into consideration. The edges of the blue lines indicates the minimum and the  
 413 maximum cost for DC OWPPs representing the most optimistic and pessimistic  
 414 scenarios for these technologies, respectively. In this figure, it can be seen that  
 415 at short export cable length (10 km), generally DC1 and DC2 are of interest,  
 416 since no extra investment must be done for the DC/DC converter. However, it  
 417 does not occur in DC1 for the case of 7.5 MW where the large number of cables

418 required, due to OWPP power rating, for exporting the power to the main  
419 offshore platform (no collector platform installed) leads to larger power losses  
420 and significant increase of the investment cost. On the other hand, for long  
421 export cables (70 km), DC3 and DC4 appear to be economical due to reduced  
422 energy losses and lower number of cables needed. Finally, it can be stated that  
423 assuming the optimistic case DC OWPPs are usually cheaper than AC, but in  
424 the pessimistic case it is always the worst option.

## 425 5. Conclusion

426 This paper has presented different DC OWPPs topologies. Also, a method-  
427 ology to evaluate and compare through a technical and economic assessment  
428 the proposed DC OWPPs has been introduced, determining its potential cost-  
429 effectiveness when compared to conventional AC OWPPs with HVDC link trans-  
430 mission. Since DC technology for DC OWPPs is not well-established yet, a sen-  
431 sitivity analysis has been done to consider various scenarios. In general terms,  
432 the results show that DC configurations involve higher capital expenditures and  
433 lower cost of energy losses, as expected.

434 From this study, the feasibility of DC configurations among current AC  
435 systems has been demonstrated. It has been shown that DC OWPPs may be  
436 of more interest for cases with longer distances. Likewise, it is not clear (and  
437 is extremely sensitive to the DC/DC converter cost) whether the use of DC  
438 technologies for larger wind power plants would imply a cost reduction; this is  
439 because of the size of DC/DC power converters required.

440 It is worth remarking that the cost of DC OWPPs are mainly affected by the  
441 cost of wind turbines, DC/DC converters and platforms, as well as the energy  
442 losses cost of such DC/DC converters. Therefore, both cost reduction and ef-  
443 ficiency improvement of the electrical components of the DC OWPP (specially  
444 DC/DC converters) are required to make this option still more attractive.



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