

## PRÀCTICA N° 2 maig 2003

### **%510**

N05 G55  
N07 G58 Z65  
N10 G71  
N15 G90  
N20 T6 D6  
N25 M03  
N30 G95 F0.1  
N35 G96 S80  
N40 G00 X30 Z5  
N45 R20=510 R21=13.5 R22=0 R24=0.1 R25=0.1 R26=0.5 R27=40 R28=0.1 R29=31  
R30=0 L96 P1  
N50 R20=510 R21=13.5 R22=0 R24=0 R25=0 R26=0 R27=42 R28=0.05 R29=21 R30=0  
L96 P1  
N55 G00 X30 Z5  
N60 M30

### **L510**

N05 G01 X13.5 Z0  
N10 G01 X13.5 Z-15  
N15 G01 X19 Z-15  
N20 G01 X19 Z-23  
N25 G02 X24.5 Z-33 B20  
N30 G01 X24.5 Z-46  
N35 G01 X25  
N40 M17