

## **PRÀCTICA N° 5 maig 2003**

### **%550**

N05 G55  
N06 G58 Z80  
N10 T2 D2  
N20 G96 S80  
N25 M03  
N30 G00 X35 Z5 F0.1  
N35 R20=550 R21=23 R22=0 R24=0.1 R25=0.1 R26=0.5 R27=40 R28=0.1  
R29=31 R30=0.5 L95 P1  
N36 R20=550 R21=23 R22=0 R24=0 R25=0 R26=0 R27=42 R28=0.05 R29=21  
R230=0.5 L95 P1  
N40 G00 X35 Z5  
N50 M30

### **L550**

N05 G01 X23 Z0  
N10 G01 X23 Z-4  
N11 G02 X23 Z-19 B7.5  
N12 G01 X23 Z-23  
N13 G02 X23 Z-38 B10  
N15 G01 X23 Z-44  
N20 G01 X25  
N25 M17

## **%551**

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N05 G55
N06 G58 Z80
N10 T2 D2
N20 G96 S80
N25 M03
N30 G00 X35 Z15 F0.1
N35 R20=551 R21=23 R22=0 R24=0.1 R25=0.1 R26=0.5 R27=42 R28=0.1
R29=31 R30=0.5 L95 P1
N40 R20=551 R21=23 R22=0 R24=0 R25=0 R26=0 R27=42 R28=0.05 R29=21
R30=0.5 L95 P1
N45 G00 X35 Z15
N50 M30
```

## **L551**

```
N05 G01 X23 Z0
N10 G01 X23 Z-4
N15 G02 X23 Z-19 B20
N20 G01 X23 Z-23
N25 G02 X23 Z-38 B15
N30 G01 X23.5 Z-38
N35 G01 X23.5 Z-44
N40 G01 X25
N45 M17
```