

PRÀCTICA Nº 3 maig 2003

%530

N05 G55
N06 G58 Z80
N10 T6 D6
N11 G71
N13 G90
N20 G95 F0.1
N22 G96 S80
N25 M03
N30 G00 X30 Z15
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N45 G00 X35 Z15
N46 G04 X8
N50 T2 D2
N55 G00 X19 Z-44
N60 G01 X18 Z-44
N65 G02 X18 Z-55 B16 F0.05
N66 G00 X19 Z-55
N70 G00 X35 Z15
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N110 M30

L530

N05 G01 X14 Z0
N10 G01 X14 Z-20
N15 G01 X10 Z-24
N20 G01 X10 Z-31
N25 G01 X14 Z-31
N30 G01 X18 Z-39
N35 G01 X18 Z-55
N40 G01 X18.5 Z-60
N45 G01 X25
N50 M17

%531

N05 G55
N06 G58 Z48.7
N10 G96 S80
N15 T6 D6
N20 M03
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R30=0.5 L95 P1
N35 R20=531 R21=23 R22=0 R24=0 R25=0 R26=0 R27=42 R28=0.05 R29=21 R30=0.5
L95 P1
N40 G00 X35 Z15
N45 M30

L531

N05 G01 X23 Z0
N10 G01 X23 Z-6
N15 G01 X18.5 Z-14
N20 G01 X18 Z-28
N25 G01 X25
N30 M17