

PRÀCTICA N° 1 maig 2003

%500

N05 G55

N06 G58 Z65.5

N10 G71

N15 G90

N20 T6 D6

N25 M03

N30 G95 F0.15

N35 G96 S85

N40 G00 X35 Z5

N45 R20=500 R21=18 R22=0 R24=0.1 R25=0.1 R26=0.4 R27=40 R28=0.15 R29=31
R30=0 L96 P1

N50 R20=500 R21=18 R22=0 R24=0 R25=0 R26=0 R27=42 R28=0.05 R29=21 R30=0
L96 P1

N55 G00 X35 Z5

N56 G04 X5

N60 G00 X18 Z-1

N65 G01 X16 Z0

N70 G00 X35 Z5

N75 M30

L500

N05 G01 X18 Z0

N10 G01 X18 Z-19

N15 G01 X20 Z-23

N20 G01 X24 Z-23

N25 G01 X24 Z-34

N30 G01 X25

N35 M17