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**Alginate electrodeposition onto three-dimensional porous
Co-Ni films as drug delivery platforms**

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Answers to the Reviewers' comments:

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Title: Alginate electrodeposition onto three-dimensional porous Co-Ni films as drug delivery platforms

Author(s): Jose Garcia-Torres, C. Gispert, E. Gómez, E. Vallés

First of all we would like to thank the reviewer for his/her constructive comments.

Reviewer(s)' Comments to Author:

Reviewer: 1

Comments:

Nowadays, to enhance biocompatibility of the metallic implant, the surface modification by deposition of bioactive polymer coatings has been proposed in literature. Recent studies have shown significant interest particularly in electrophoretic deposition (EPD) of polysaccharides such as alginic acid (AlgH) also called algin or alginate (Alg) on conductive substrates as 316L stainless steel, gold and even on semi-conductive surface of titanium or NiTi shape memory alloy. Alg is natural biodegradable polymer characterized by high biocompatibility, bio-functionality, non-toxicity and low-cost. It is widely used in medical applications such as tissue engineering, drug delivery, nervous tissue repair, bone or wound dressing. Alg as anionic polymer with carboxyl end groups is also attractive biomaterial for the production of composite ceramic-polymer coatings by EPD.

This work deals with an interesting attempt to develop three-dimensional porous Co-Ni films/alginate hybrid materials containing hemoglobin to be used as a steerable magnetic device for drug delivery systems. Such materials of a high performance were obtained by electrodeposition which is a very simple, fast and low cost technique for the efficient deposition of various biomaterials. The submitted manuscript is of a sufficient scientific quality. The paper is well organized. The title is appropriate. The references

related to work are adequate. The English is satisfactory. The figures and table are clear. However, the manuscript is not free from errors. Critical comments are listed below:

1) In the whole manuscript, the Authors should use dot as a decimal sign.

We have changed it according to the reviewer comment

2). Physical characterization of the obtained materials has to be improved. There is no information concerning the phase composition of the obtained films. It is suggested to apply the grazing incidence X-ray diffraction (GIXD) which is a suitable technique for studies of the structure of thin films.

According to the reviewer comment, we didn't performed any XRD measurement because of it is clear not only from the literature but also from the magnetic measurements included in this study that the Co-Ni films have a face centered cubic (fcc) structure. The coercive field (H_c) value is a very good indication of this fact. We will clarify the text to emphasize in the fcc structure of the Co-Ni films obtained according to the magnetic measurements.

Electrodeposited CoNi films prepared from chloride-based electrolytes show a fcc crystalline structure with cell parameter values between those corresponding to pure nickel and pure cobalt fcc.^{1,2} However, it is possible to obtain CoNi films with hcp structure when very low deposition potentials are applied.³ Important differences on the magnetic hysteresis curves are observed between fcc and hcp structures. In this present study, we are far from the conditions where hcp structure can be obtained because we are applying very negative current density values to obtain the porous Co-Ni films. This result is confirmed by the coercive field values shown in the present manuscript.

[1] M. Duch, J. Esteve, E. Gómez, R. Pérez-Castillejos and E. Vallés, *J. Electrochem. Soc.* 2002, **149**, C201.

[2] S. Pane, E. Gómez and E. Vallés, *Electrochem. Commun.* 2007, **9**, 1755.

[3] J. Vilana, E. Gómez and E. Vallés, *J. Electroanal. Chem.* 2013, **703**, 88.

3) Functional groups of the Alg films were not confirmed. They can be determined using a Fourier transform infrared (FTIR) spectroscopy.

We examined the literature and some papers¹ clearly details that alginate is not modified by electrodeposition, reason why we did not analyze alginate by FTIR.

[1] Y. Cheng, X. Luo, J. Betz, G.F. Payne, W.E. Bentley and G.W. Rubloff, *Soft matter*, 2011, 7, 5677-5684.

4) The deposition mechanism of Alg films in the form of gel on the 3D porous Co-Ni substrate has to be explained by in more details. What was the deposition kinetics? No information about relationship between the mass increment and current-voltage parameters of electrodeposition is available. It is also suggested to add the appropriate reactions for each step of the electrodeposition of both the Ni-Co and the Alg films.

We have modified the text according to the reviewer comment.

5) Which method of the production of Alg films is more effective: EPD or electrodeposition under proposed conditions? Comparison with the literature data is suggested.

The objective of the paper is the preparation of Co-Ni/alginate-hemoglobin hybrid materials as a steerable magnetic drug delivery platform. We used electrodeposition to prepare both Co-Ni and alginate films because it offers several advantages (low deposition times and low applied potentials) over other techniques like electrophoretic deposition¹. We have clarified this point in the text according to the reviewer comment.

[1] M. Szklarska, G. Dercz, W. Simka, K. Dudek, O. Starcevska, M. Lezniak and B. Osiewicz, *Acta Physica Polonica A* 2014, **125** (4), 919.

6) The cross-section images of the obtained materials would be valuable.

As it is clearly observed from the results, alginate cross-linking only takes place effectively onto the porous CoNi deposits and not onto the smooth CoNi films. This result indicates that alginate inserts into the porous structure and surrounds the magnetic film.

7) The Authors co-deposited hemoglobin with Alg matrix, however there is no enough explanation about the electrodeposition of hemoglobin which presents difficulties related to the pH-dependent charge for this material. The electrokinetic properties of hemoglobin are strongly influenced by the nature of its fundamental building blocks, such as amino acids, containing cationic and anionic functional groups. As a result, hemoglobin shows pH dependent behavior with charge reversal at the isoelectric point, which was reported in literature to be $\text{pH} = 6.8-7.0$. Some comment is needed.

Here we would like to say that we used hemoglobin as a biomolecule test. In other words, we used hemoglobin to see if we could encapsulate any biomolecule into the alginate matrix and use the whole hybrid material as a steerable magnetic device. In view of the results, we can conclude saying that we have obtained an hybrid system able to be used as a drug delivery platform. On the other hand, the alginate matrix was obtained at slightly acidic pH's, so hemoglobin was below the isoelectric point. At this pH, hemoglobin is positively charges so it is directed towards the working electrode (negative electrode). We have clarified this point in the manuscript.

Reviewer: 2

This paper describes the preparation of Co-Ni/Alginate-hemoglobin hybrid materials for drug delivery applications and wireless controlled. Although the authors conducted this study very carefully, I do not support its publication in Physical Chemistry Chemical Physics in the present form.

3D porous Co-Ni films with high adherence and uniformity were obtained at low pH values and high current densities. In fact, it was very difficult for obtaining Co-Ni films at high current densities, but tended to obtaining Ni films. In addition, if 3D porous Co-Ni films were prepared at low pH values and high current densities, it would cause a lot

of hydrogen gas bubble on the electrode surface, which resulted in decreasing the adherence of Co-Ni films and even fell off. It is very necessary to provide more evidences and characterization for proving your viewpoint.

We agree with the reviewer in the sense that it is difficult to obtain Co-Ni films at high current densities. This is true from the first chloride bath tested in this study: quasi-pure nickel deposits were obtained when high negative current densities or potentials were applied. These deposits showed moderate adherence to the substrate, although the affinity of the seed layer of the substrate (Ni) with the very rich Ni electrodeposit favors the adherence, even when simultaneous and significant hydrogen evolution. However and after the addition of NH_4Cl , we were able to increase cobalt incorporation into the films (as it can be observed in the composition analysis) as well as to improve the adherence even the simultaneous H_2 evolution. Porous deposits have been obtained at these conditions, but showing a correct adhesion to the substrate, even during their manipulation for the different characterization tests performed (SEM observation, cutting manipulation for magnetic properties characterization...) and the electrochemical retention of the alginate layer leading to the hybrid structures.

Alginate electrodeposition onto three-dimensional porous Co-Ni films as drug delivery platforms

J. García-Torres*, C. Gispert, E. Gómez and E. Vallés

Ge-CPN, Physical Chemistry Department, Nanoscience and Nanotechnology Institute (IN²UB), University of Barcelona. Martí i Franquès, 1. 08028 Barcelona (Spain)

*Corresponding author:

Phone: +34 699813563

Fax: +34934021231

e-mail: garcia.torres.jm@gmail.com

Abstract

Three-dimensional porous Co-Ni films/alginate hybrid materials have been successfully prepared by electrodeposition to be used as a steerable magnetic device for drug delivery. Firstly, 3D porous Co-Ni films were prepared as substrate for the subsequent electrodeposition of the alginate biopolymer. Cyclic voltammetry, galvanostatic and potentiostatic studies were performed to establish the best conditions to obtain porous Co-Ni films. The electrochemical experiments were carried out in an electrolyte containing the metal salts and ammonium chloride at low pH's. In a second stage, the electrochemical deposition of alginate as biocompatible polymer drug delivery carrier was performed. The characteristics of the alginate matrix were investigated in terms of electrochemical properties, morphology and drug release. The hybrid material obtained showed soft-magnetic behavior and drug release indicating its suitability to be used as a steerable magnetic drug delivery device.

Keywords: electrodeposition, 3D porous Co-Ni films, alginate polymer, hemoglobin, drug delivery

Introduction

Three dimensional nano-structured architectures have been explored for new devices such as sensors, supercapacitors, batteries, and fuel cells^{1,2} because of their great potential for rapid electrochemical reactions arising from the extremely large specific surface areas for charge and mass (gas) transport. Although different techniques have been employed for the preparation of these 3D networks like sol-gel chemistry, templating or de-alloying,^{3,4} electrodeposition has been revealed as a very effective method to fabricate them. The reason is that the hydrogen bubbles originated from the cathode reaction create a continuous path from the substrate to the electrolyte-air interface during the deposition process allowing creating this 3D porous structure.^{5,6}

Different metallic materials and alloys have been used to successfully prepare these 3D porous materials (gold, copper, silver, copper-tin or gold-platinum, among others) mainly for electrocatalytic applications or electrode materials in batteries.⁵⁻⁸ However, magnetic 3D porous metallic materials have never been prepared by electrodeposition with drug delivery applications. Magnetic materials have received increased attention during the last years as microrobotic systems which are wirelessly steered by a magnetic manipulation system^{9,10} for biomedical applications such as temporary diagnosis and treatment.

The intelligence of these devices can be defined by choosing the appropriate combination of materials and methods. In this sense, Co-Ni system has been selected for the preparation of the magnetic 3D porous materials because they show soft-magnetic properties to be wirelessly controlled and corrosion resistance to be used in body fluids.^{11,12} On the other hand, alginate, a naturally occurring biopolymer, is finding increasing applications in the biotechnological industry, mainly due to the unique properties to be used as a matrix for the entrapment and/or delivery of a variety of proteins, cells, drugs,... These properties include: (i) a relatively inert

aqueous environment within the matrix; (ii) a mild room temperature encapsulation process free of organic solvents; (iii) a high gel porosity which allows for high diffusion rates of macromolecules; (iv) the ability to control this porosity with simple coating procedures and (v) dissolution and biodegradation of the system under normal physiological conditions.^{13,14}

In this study we first report the study of the electrodeposition process of 3D porous Co-Ni films which will act as the magnetically-controlled platform. In a second step, the co-electrodeposition of sodium alginate and hemoglobin as drug delivery system and a drug model, respectively, onto the Co-Ni porous films will be studied. The fabrication process, the morphology, thickness and roughness, the magnetic properties as well as drug delivery studies, will be investigated.

Experimental section

Co-Ni porous films preparation and characterization

Co-Ni 3D porous films were prepared from different solutions containing $\text{CoCl}_2 \cdot 6 \text{H}_2\text{O}$ (Panreac p.a.), $\text{NiCl}_2 \cdot 6\text{H}_2\text{O}$ (Sigma Aldrich, p.a. $\geq 98\%$), H_3BO_3 (Merk p.a.) and NH_4Cl (AC, p.a.), all reagents being of analytical grade. The solutions were freshly prepared with water first double-distilled and then treated with a Millipore Milli-Q system. The pH was adjusted in the range 1-3 with HCl and the temperature was maintained at 25 °C. Solutions were de-aerated by argon bubbling before each experiment and maintained under argon atmosphere during it.

Electrochemical experiments were performed in a conventional three-electrode cell using an Autolab with PGSTAT30 and GPES software. Si/Ti(10 nm)/Ni (100nm) substrates were employed as working electrode. Si/Ti/Ni was cleaned with acetone, ethanol and rinsed in water

before deposition. The reference electrode was an Ag/AgCl/3 M KCl electrode. All potentials were referred to this electrode. The counter electrode was a platinum spiral.

Film morphology was observed using Hitachi H-4100 FE field emission scanning electron microscope (FE-SEM). Thickness was analyzed by confocal microscopy using a Leica DCM 3D interferometer (Germany). The films prepared had a thickness of 2 μm . Elemental composition was determined with X-ray fluorescence using X-ray Fluorescence Fisherscope system XDAL equipment and WINFTM19 software.

Co-electrodeposition of alginate and hemoglobin and characterization

Alginate films were prepared electrochemically from solutions containing sodium alginate (Sigma-Aldrich, 1 wt.%), K_2SO_4 (Panreac, 0.1M) and CaCO_3 (Panreac, 0.5 wt.%) in suspension. Hemoglobin was added to the solution as a drug test (2-8 wt.%). These experiments were performed in a conventional three-electrode cell using an Autolab with PGSTAT30 and GPES software. Co-Ni 3D porous films previously obtained were employed as working electrode. The reference electrode was an Ag/AgCl/3 M KCl electrode and the counter electrode was a platinum spiral. The area of the working electrode was set from 0.25 to 1 cm^2 .

In vitro release of hemoglobin entrapped into alginate matrix during electrodeposition was performed for a minimum of 5 samples. Dried samples were placed in a 0.1 M NaCl solution and allowed to swell and release the hemoglobin. At defined times some samples were collected and the presence of hemoglobin detected by the luminol test.

Magnetic measurements were taken in a SQUID magnetometer at 300 K in helium atmosphere. The magnetization-magnetic field curves were recorded maintaining the samples parallel to the applied magnetic field.

Results and Discussion

Co-Ni 3D porous films preparation and characterization

Firstly, a cyclic voltammetric study of the electrolyte was performed in order to establish the potential and intensity range where the different either reduction or oxidation processes of both metallic ions take place. The electrolyte composition was selected taking into consideration not only the standard potentials of each metal ($E_{\text{Co}^{2+}/\text{Co}} = -0.499 \text{ V}$; $E_{\text{Ni}^{2+}/\text{Ni}} = -0.470 \text{ V}$) but also the anomalous codeposition of Co and Ni, where the less noble metal (cobalt) is deposited easier:¹⁵ the favoured electrodeposition of Co in the Co-Ni system allowed us to select lower concentrations of Co(II) than Ni(II) to prepare Co-Ni deposits with a significant percentages of the two metals. Cobalt increases the magnetization of saturation of the alloy whereas nickel improves the corrosion resistance of the material.¹⁶

Fig. 1 shows the cyclic voltammetry recorded from the **0.2M Co(II) + 0.9 M Ni(II) + 0.5 M H_3BO_3** solution at pH = 3. Voltammetric experiments were made under quiescent conditions. The scan was initiated at a controlled potential where no current was detected and towards negative potentials. A continuous current increase was observed at -0.7 V corresponding to simultaneous cobalt and nickel reduction because of the closeness of their reduction potentials. On the other hand, a clear reduction peak was not observed because of hydrogen evolution took place at very close potential due to the electrocatalytic properties of the deposited metals. During the positive scan, just one oxidation peak was recorded attributed to cobalt and nickel oxidation as a result of a Co-Ni alloy formation. This result was expected in view of the Co-Ni

phase diagram¹⁷ where Co and Ni are miscible. From these experiments, the potential window at which each process took place has been determined owing to establish potential ranges for film's electrodeposition. The reduction and oxidation reactions are depicted in Fig. 1.

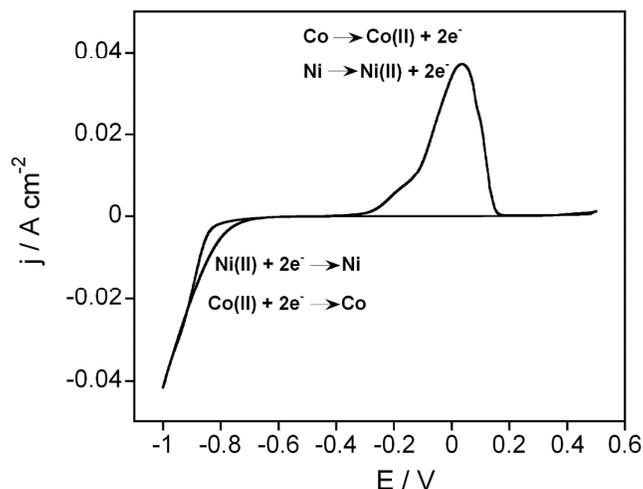


Figure 1

Fig. 1. Cyclic voltammetry of the solution 0.2 M CoCl₂ + 0.9 M NiCl₂ + 0.5 M H₃BO₃ (pH = 3).

Deposits were initially prepared potentiostatically over Si/Ti/Ni substrate and under stirring conditions in order to keep the contribution of the electroactive species throughout the electrode constant as well as to favour composition constancy along the thickness of the deposit. The applied potentials were more negative than that corresponding to the onset of nickel deposition in each solution. Fig. 2 shows some representative current density-time (j - t) transients recorded during Co-Ni electrodeposition process. Under quiescent conditions and at low applied potentials (Fig. 2, Curve a), j - t transients show a first peak attributed to the alloy nucleation process, followed by a progressive current increase related to the alloy growth. As the applied potential was made more negative (Fig. 2, Curve b), the nucleation process is not observed

because it takes at very short times and the j/t slope is higher as a consequence of the higher deposition rate.

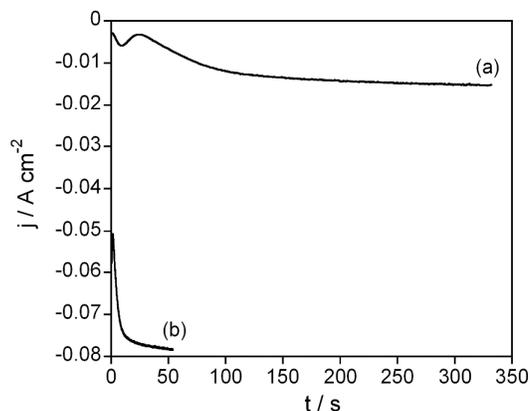


Figure 2

Fig. 2. j/t transients recorded from the solution 0.2 M CoCl_2 + 0.9 M NiCl_2 + 0.5 M H_3BO_3 (pH = 3) at different potentials. a) -800 mV, b) -1000 mV. Substrate Si/Ti/Ni.

Fig. 3 shows the SEM micrographs of the deposits obtained in the whole potential range. Deposits obtained at more positive potentials are uniform and compact with acicular morphology (Fig. 3a). However, the grains are more faceted and smaller as the applied potential is made more negative because nucleation rate is higher (Fig. 3b). Moreover, the deposits lost its adherence when the applied potential was highly negative to favor hydrogen evolution to increase porosity into the films. On the other hand, a clear film composition-applied potential dependence was observed: nickel incorporation into the films increased as the applied potential was made more negative, due to the diffusion-controlled process for Co deposition and activation-controlled process for Ni deposition.¹⁸

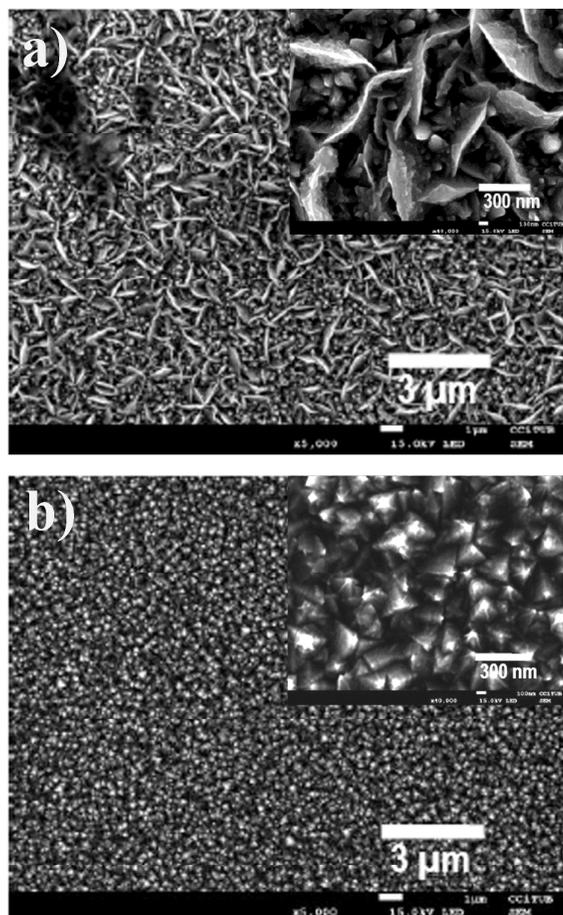


Figure 3

Fig. 3. SEM micrographs of deposits obtained by chronoamperometry from the solution 0.2 M CoCl_2 + 0.9 M NiCl_2 + 0.5 M H_3BO_3 (pH = 3) at different applied potentials. a) -800 mV, b) -1000 mV. Images corresponds with the curves in Fig. 2.

Alternatively, the deposits were prepared galvanostatically in order to have a better control of the deposition process. High current densities and short deposition times were applied in order to favor hydrogen evolution and hence porosity into the film. Fig. 4 shows some chronopotentiometric curves (E - t transients) recorded during the deposition process. As it can be observed, the onset potential is more negative as the applied current density is made more negative. The obtained deposits were also observed by SEM (Fig. 5). Although the films

showed an increased porosity regarding those obtained potentiostatically, they were characterized by poor adherence and poor uniformity.

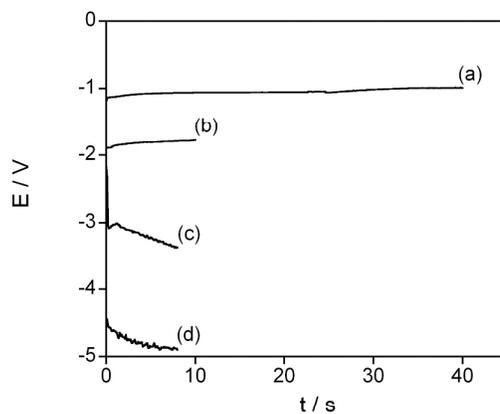


Figure 4

Fig. 4. *E/t* transients recorded from the solution 0.2 M CoCl_2 + 0.9 M NiCl_2 + 0.5 M H_3BO_3 (pH = 3) at different current densities. a) -0.1 A cm^{-2} , b) -0.4 A cm^{-2} , c) -0.5 A cm^{-2} , d) -1 A cm^{-2} .

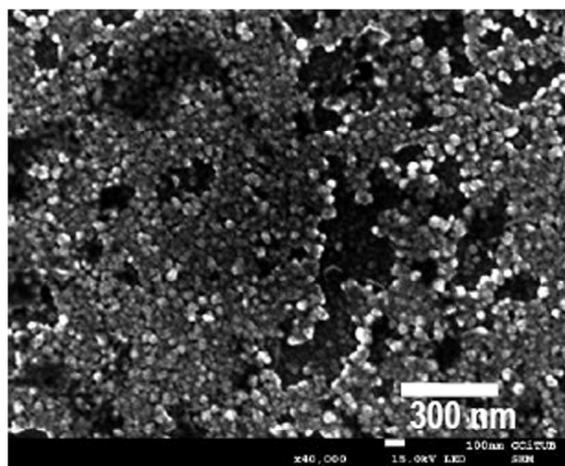


Figure 5

Fig. 5. SEM micrograph of a deposit obtained by chronopotentiometry from the solution 0.2 M CoCl_2 + 0.9 M NiCl_2 + 0.5 M H_3BO_3 (pH = 3) at -1 A cm^{-2} .

In order to try to improve the porosity, homogeneity and adherence of the films, ammonium chloride was used as additive. By adding NH_4^+ ions to the electrolyte, the amount of H^+ can be increased. It was also shown in Ref.¹⁹ that at high current densities the discharge of NH_4^+ on the electrode results in the production of atomic hydrogen adsorbed to the electrode, which should produce molecular hydrogen. Moreover, pH of the electrolyte was also modified in order to favor hydrogen evolution. Table 1 shows the current density of the different deposits obtained under variable concentrations of NH_4Cl and pH.

$j / \text{A cm}^{-2}$	pH	$[\text{NH}_4\text{Cl}] / \text{M}$	Co / wt.%
3	3	0	6.1
4	1	0	3.0
5	3	0.2	16.0
6	1	0.4	51.4
7	1	0.4	45.4
8	1	0.4	42.2
9	1	0.4	40.3
10	1	0.4	39.2

Table 1. Dependence of the cobalt content into the Co-Ni films with current density (j), pH and NH_4Cl concentration into the electrolyte.

In the absence of ammonium chloride, the application of very negative current densities implies the formation of deposits with very low cobalt percentages. However, the presence of NH_4Cl favors the formation of deposits with significant cobalt contents, even at the most negative current densities used. In order to understand this phenomenon, the speciation of the electroactive species into the solution was carried out using Hydra-Medusa software.²⁰ The speciation diagram show that while the Co(II) content remained constant independently of NH_4Cl concentration, Ni(II) content decreased, probably by complexation with chloride anions. Thus, the higher the NH_4Cl is the lower the Ni deposition rate is and the higher the cobalt content into the films. On the other hand, SEM observation of the different films allows observing that the addition of NH_4Cl increased the compactness and improved the adherence of

the deposit to the substrate, even for the deposits obtained at pH=3. On the other hand, the pH decrease led to an increase in the film porosity as a consequence of a higher hydrogen evolution. The porosity of the films was higher as the applied potential was more negative (Fig. 6). Thus, the best conditions that allowed obtaining 3D porous Co-Ni films were from the electrolyte $0.2 \text{ M CoCl}_2 + 0.9 \text{ M NiCl}_2 + 0.5 \text{ M H}_3\text{BO}_3 + 0.4 \text{ M NH}_4\text{Cl}$ at pH = 1. Moreover, highly negative applied current densities ($> |3 \text{ A cm}^{-2}|$) were needed to allow both Co-Ni codeposition and hydrogen evolution, the last acting as template.

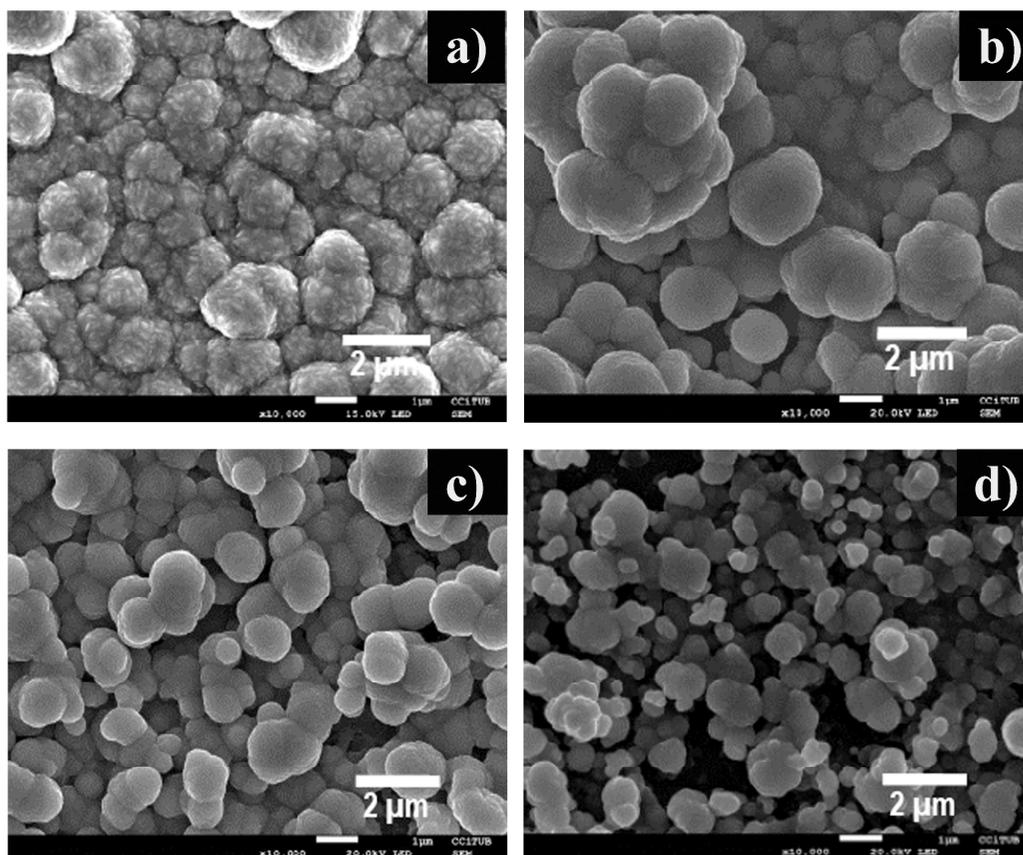
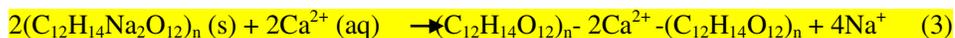
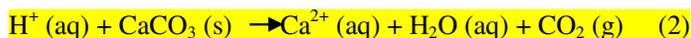
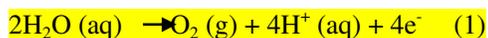


Figure 6

Fig. 6. SEM micrographs of deposits obtained by chronoamperometry from the solution $0.2 \text{ M CoCl}_2 + 0.9 \text{ M NiCl}_2 + 0.5 \text{ M H}_3\text{BO}_3 + 0.4 \text{ M NH}_4\text{Cl}$ (pH = 1) at different applied current densities. a) -1 A cm^{-2} , b) -2 A cm^{-2} , c) -3 A cm^{-2} , d) -4 A cm^{-2} .

Co-electrodeposition of alginate and hemoglobin. Characterization of the hybrid material.

Once the conditions of the preparation of 3D porous Co-Ni films were optimized, the electrodeposition of alginate onto the Co-Ni films was studied. We selected electrodeposition rather than electrophoretic deposition because of faster deposition rates and lower applied potentials are needed to prepare the alginate films. The electrolyte employed to perform the electrodeposition is: 1 wt.% sodium alginate, 0.1 M K_2SO_4 and 0.5 wt.% $CaCO_3$ (in suspension). The mechanism responsible for the anodic electrodeposition of alginate starts with the generation of protons at the anode surface due to water electrolysis (Eq. 1). These protons immediately react with the suspended $CaCO_3$ particles releasing Ca^{2+} ions (Eq. 2). Finally, these locally generated Ca^{2+} ions interact with alginate chains inducing their cross-linking onto the substrate (Eq. 3).²¹ The reactions taking place during this process are:



Cyclic voltammetry experiments were first performed in order to study the potential range at which the different electrochemical processes take place. The substrate employed was the 3D porous Co-Ni films previously deposited. Cyclic voltammetry was initiated at -0.5V going first toward positive potentials (Fig. 7). The scan was reverse at 1.5 V up to -0.5 V. As it can be observed in this figure, there are two oxidation processes: one peak centered at -0.9 V probably attributed to partial Co-Ni oxidation followed by water oxidation. From this study, potentials higher than 1.5 V were selected to allow the deposition of alginate onto the substrate.

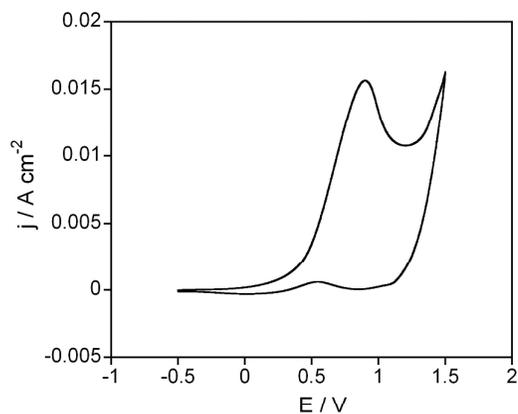


Figure 7

Fig. 7. Cyclic voltammetry of the solution 1 wt.% sodium alginate + 0.1 M K_2SO_4 + 0.5 wt.% CaCO_3 .

After that, alginate layers were grown potentiostatically for different applied potentials (from 1.8 to 7.2 V) and different times (from 100 to 300 s). Fig. 8 shows a j - t transient recorded during the deposition of alginate at 1.8 V. The most remarkable feature is the highly positive current density because of the fast water oxidation process, it being higher as the applied potential was made more positive. In all cases it could be observed by eye oxygen evolution during the whole process. Finally, alginate was retained onto the porous Co-Ni substrates at the end of the deposition process (Fig. 9). It is interesting to remark at this point that when the deposition experiments were repeated onto thin and non-porous Co-Ni substrates, alginate matrix was not retained onto them. This result indicates that porous Co-Ni films are essential to retain the alginate matrix onto a magnetic film.

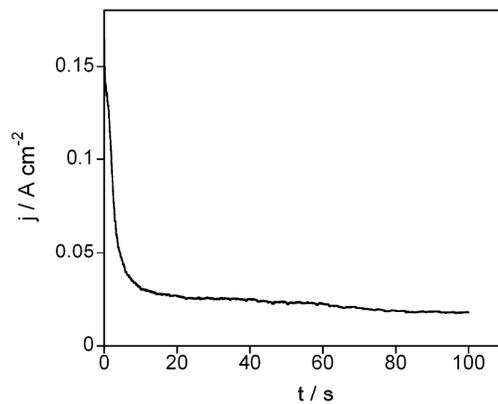


Figure 8

Fig. 8. j/t transient of the deposition of alginate from the solution 1 wt.% sodium alginate + 0.1 M K_2SO_4 + 0.5 wt.% $CaCO_3$. Applied potential = 1.8 V.



Figure 9

Fig. 9. Image of alginate matrix retained onto a 3D porous Co-Ni film.

Once the conditions for alginate deposition were controlled, hemoglobin was added to the previous electrolyte as a test drug. Hemoglobin, a globular protein present in our blood and responsible to transport oxygen throughout the body, was selected because of its easy detection. The same chronoamperometric experiments than those previously performed from the hemoglobin-free electrolyte were made. The j - t transients showed the same profile and the alginate cross-linking was achieved. Moreover, it could also be observed that hemoglobin was retained into the alginate matrix because it acquired a pink color. The reason for its retention is that the electrodeposition of alginate is carried out at a pH below the isoelectric point of hemoglobin (pH= 6.8-7).²² Thus, hemoglobin is positively charged being able to migrate towards the working electrode (negative electrode).

In order to study the viability of the Co-Ni/alginate-hemoglobin hybrid material as a microrobotic system wirelessly steered by a magnetic manipulation system, the magnetic properties of the hybrid material were examined. Fig. 10 shows the normalized magnetization-magnetic field curves of the Co-Ni porous films (Fig. 10, continuous line) and the Co-Ni/alginate-hemoglobin hybrid materials (Fig. 10, dotted line). The magnetic curves show a clear soft ferromagnetic behavior of both materials with coercive field (H_C) values of 42 and 50 Oe for the Co-Ni and Co-Ni/alginate-hemoglobin materials, respectively (Inset Fig. 10). From the magnetic results one can infer that although some surface oxidation of the Co-Ni porous films may occur during alginate deposition as a consequence of the positive potentials applied, the Co-Ni films are not greatly affected showing magnetism. Thus, the hybrid materials could be used as microrobotic system manipulated by a magnetic field. On the other hand and based on the H_C values, the authors confirm that the crystalline structure of the Co-Ni films is face-centered cubic. Co-Ni films obtained from chloride-based electrolytes can show different crystalline structures depending on the electrodeposition conditions.²³⁻²⁵ While hcp (hexagonal-close packed) structure is obtained when very low deposition potentials are applied; fcc

structure is observed at high potential values. The H_C values of hcp Co-Ni films are clearly higher than those of fcc Co-Ni.

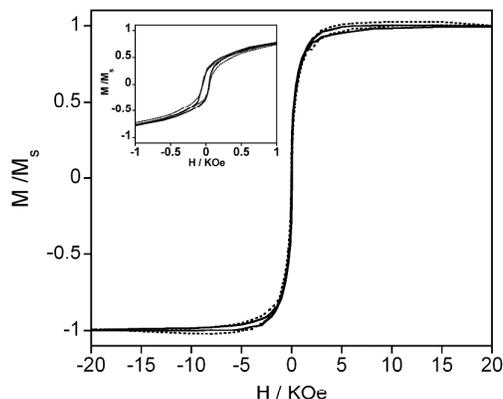


Figure 10

Fig. 10. Normalized magnetization-magnetic field curves of continuous line) Co-Ni films, dotted line) Co-Ni/alginate hybrid materials. Inset shows the coercive field of both films.

Finally, the study of hemoglobin release from the alginate matrix was performed to evaluate the suitability of the hybrid material as a drug delivery carrier. Samples were immersed in 0.1 M NaCl solution at 37 °C and allowed to swell and release hemoglobin. At defined times the solvent volumes were collected and analyzed by the luminol test. This test is based on the chemiluminescence reaction of luminol (3-Aminophthalhydrazide) with an oxidizing agent in a basic media and under the presence of oxygen.²⁶ In our study, the iron from hemoglobin serves as a catalyst for the chemiluminescence reaction that causes luminol to glow. Moreover, the blue glow is iron concentration time-dependent. Thus, the concentration of hemoglobin can be monitored through the chemiluminescence time before fading. The release profiles of hemoglobin from alginate matrixes are shown in Fig. 11. The chemiluminescence time at fading against sample collection time are represented for the hybrid materials obtained at different applied potentials for alginate-hemoglobin codeposition. As it can be observed, in all cases

hemoglobin release is higher as immersion time is higher, indicating that the release of hemoglobin is continuous with time. However, different profiles and kinetic of hemoglobin release are observed. While at low applied potentials (Fig. 11, curves a and b) the release profile follows an exponential behavior; at higher applied potentials the release profile follows a logarithmic equation (Fig. 11, curve c). The reason could be the more porous structure of the alginate matrix obtained at the most positive potential allowing the release of hemoglobin at shorter times.

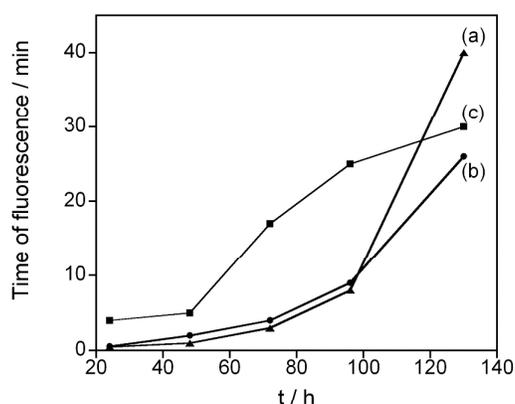


Figure 11

Fig. 11. Hemoglobin release profiles from Co-Ni/alginate hybrid materials. Alginate matrix was deposited at different applied potentials. a) 2.2 V, b) 3.5 V, c) 4.8 V.

Conclusions

The authors report the preparation of Co-Ni/Alginate-hemoglobin hybrid materials for drug delivery applications and wireless controlled. The optimization of the electrodeposition conditions has allowed obtaining 3D porous Co-Ni films with high adherence and uniformity. Low pH values and NH_4Cl presence into the electrolyte are beneficial to obtain a porous structure. After that, alginate was electrodeposited onto the previously prepared Co-Ni films by

applying positive potential. Hemoglobin was retained inside the biopolymer matrix during the electrodeposition process. The magnetic properties of the hybrid material showed a soft-magnetic behavior indicating its viability as a steerable magnetic device. Moreover, the release of hemoglobin from alginate with time indicates its suitability as a drug delivery platform.

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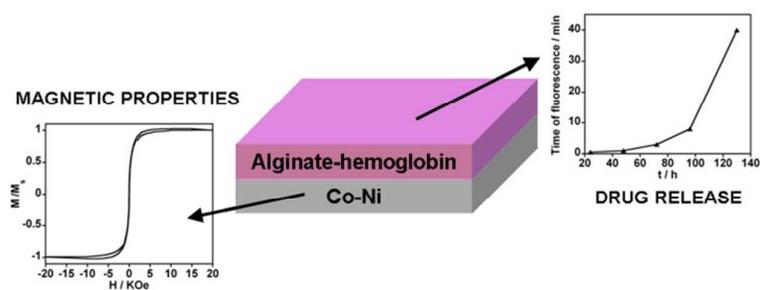
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TABLE OF CONTENTS



Three-dimensional porous Co-Ni films/alginate hybrid materials have been successfully prepared by electrodeposition to be used as a steerable magnetic device for drug delivery applications.

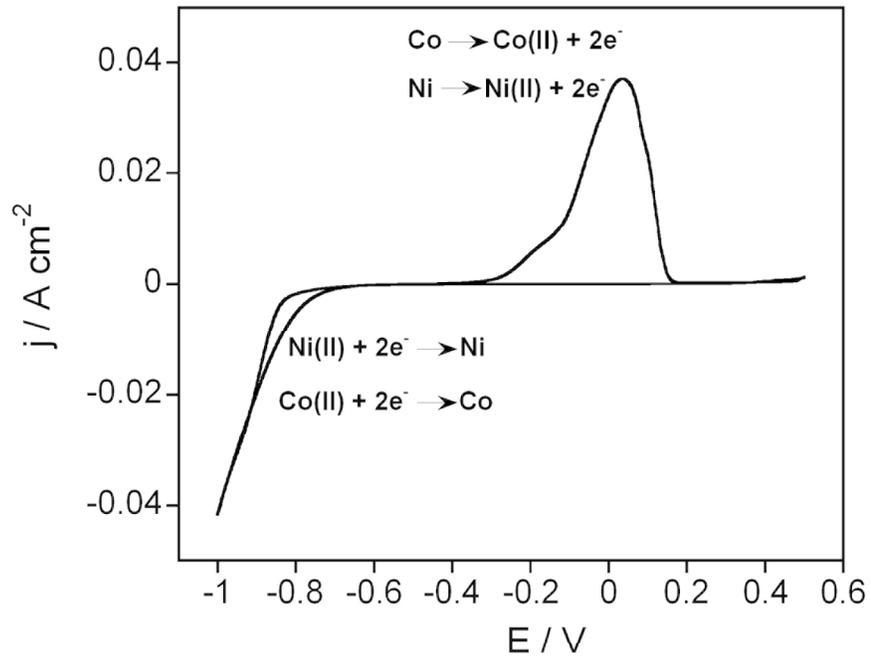


Figure 1

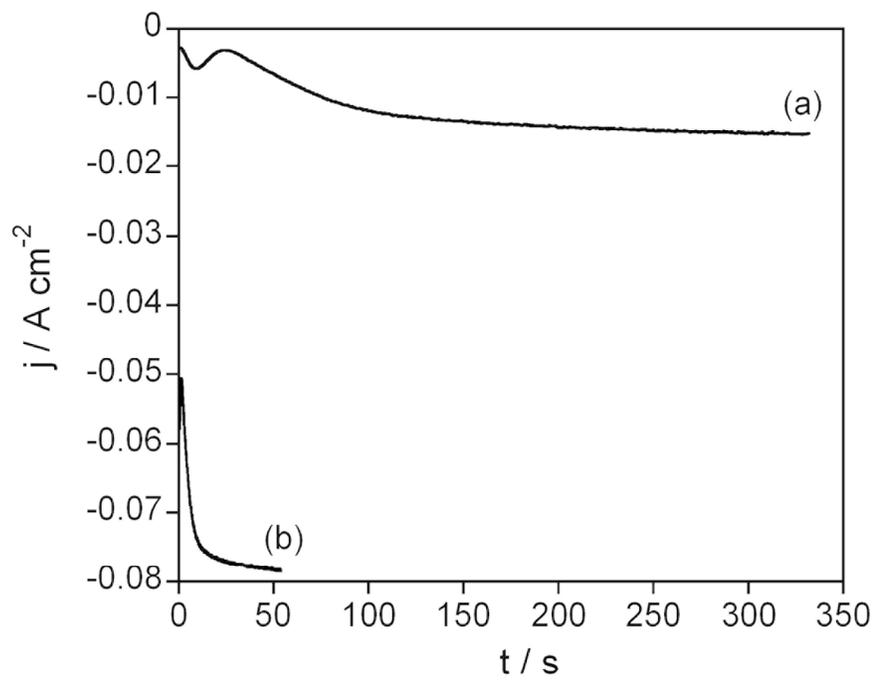


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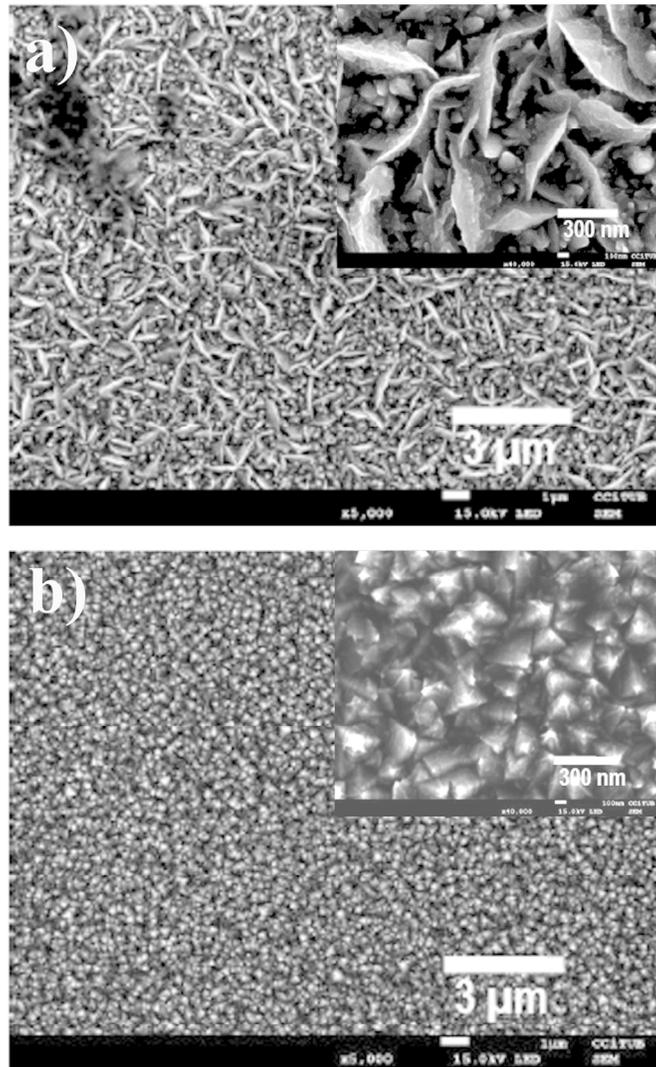


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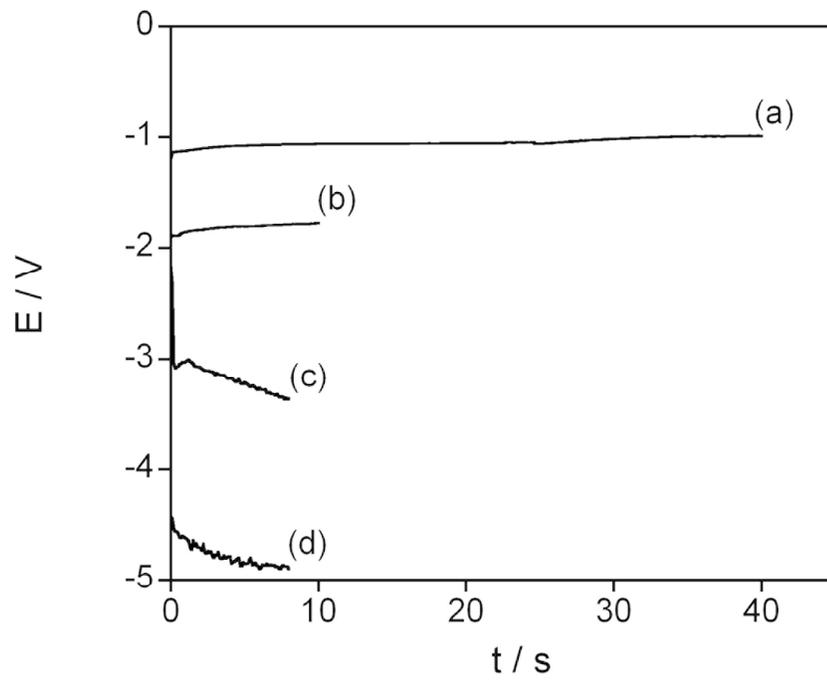


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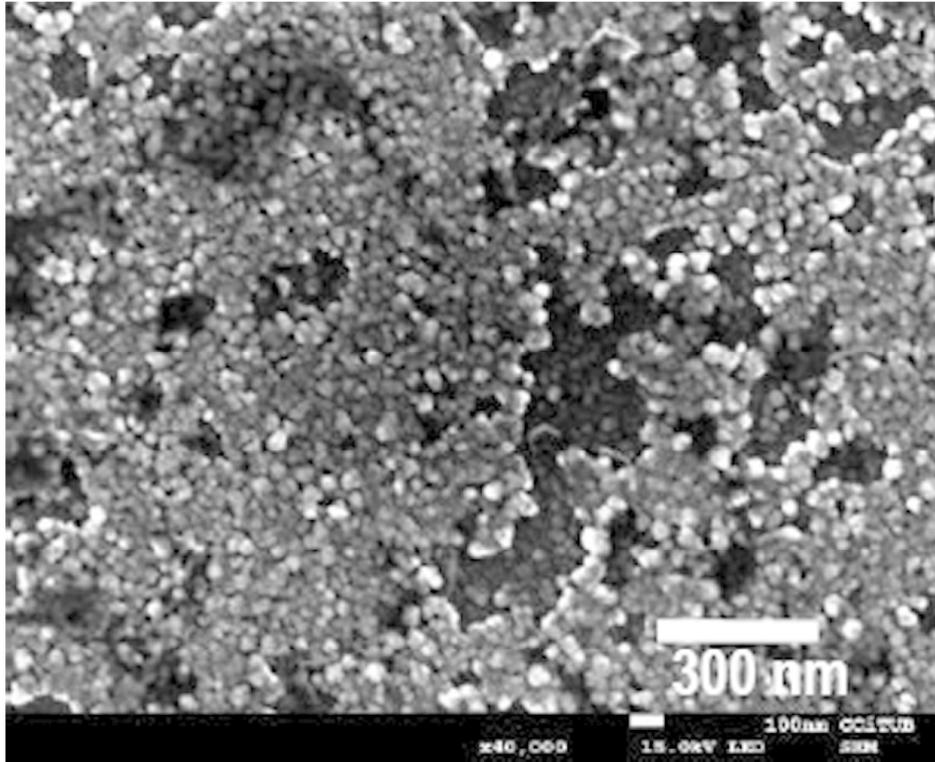


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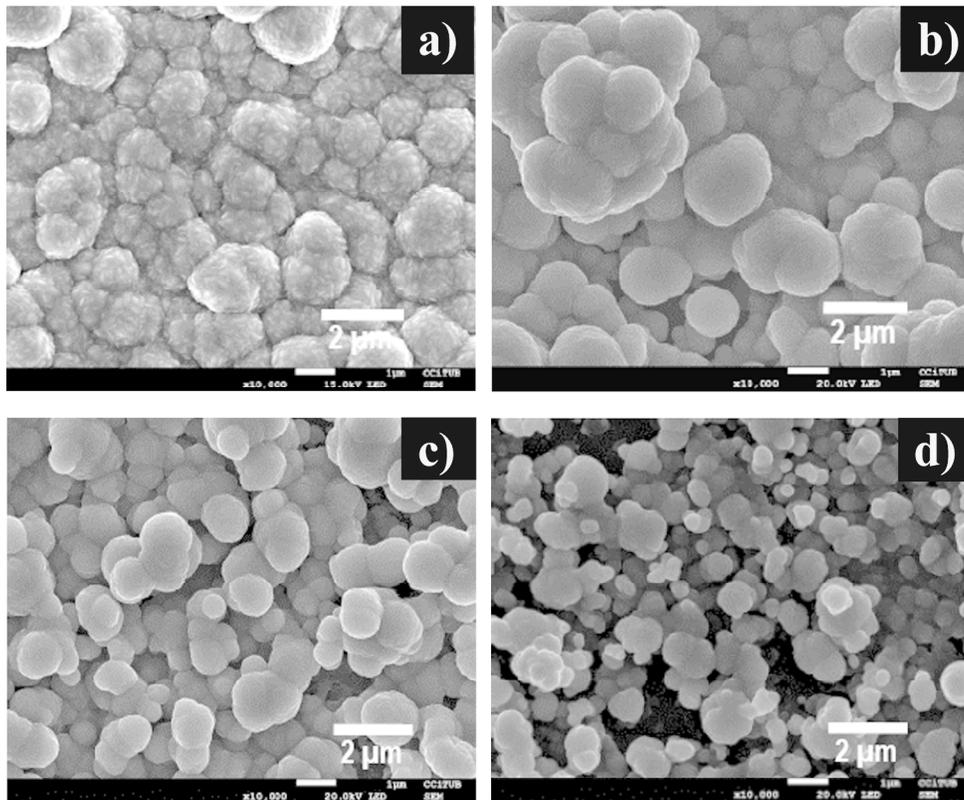


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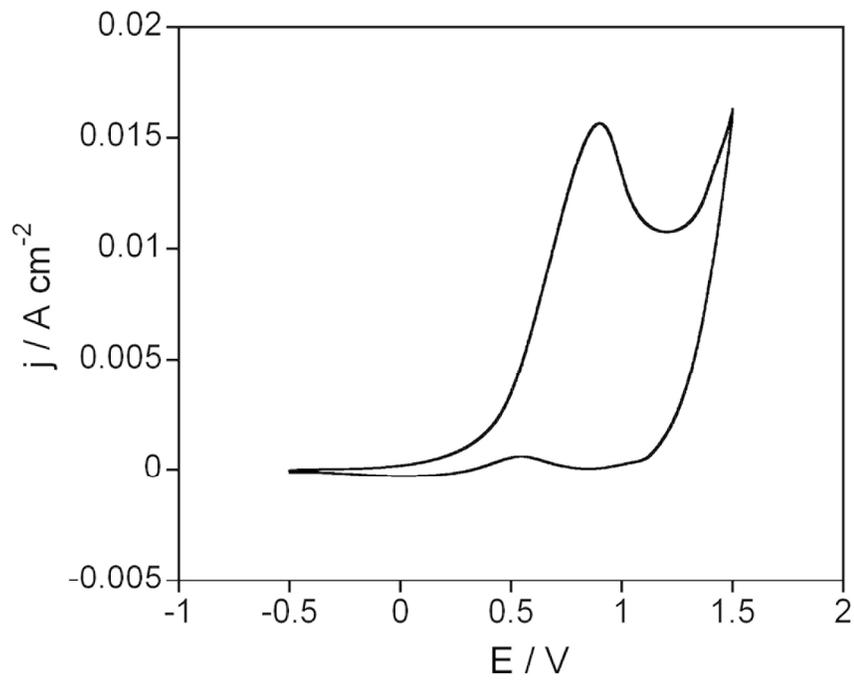


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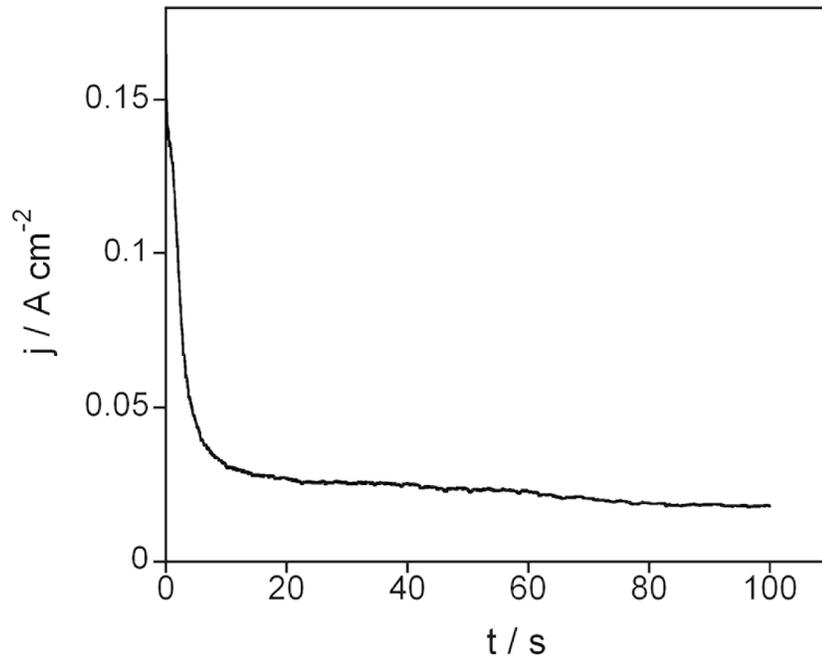


Figure 8



Figure 9

80x130mm (72 x 72 DPI)

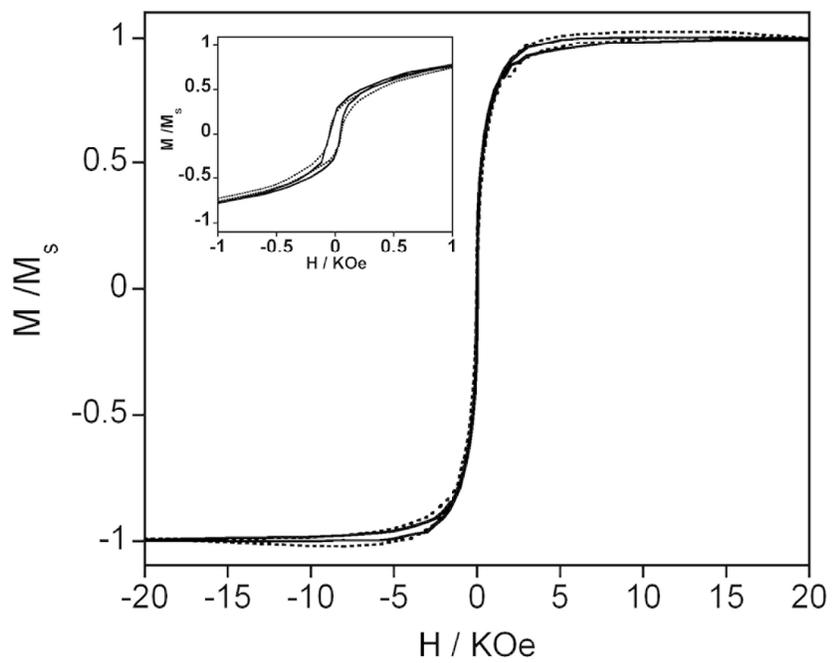


Figure 10

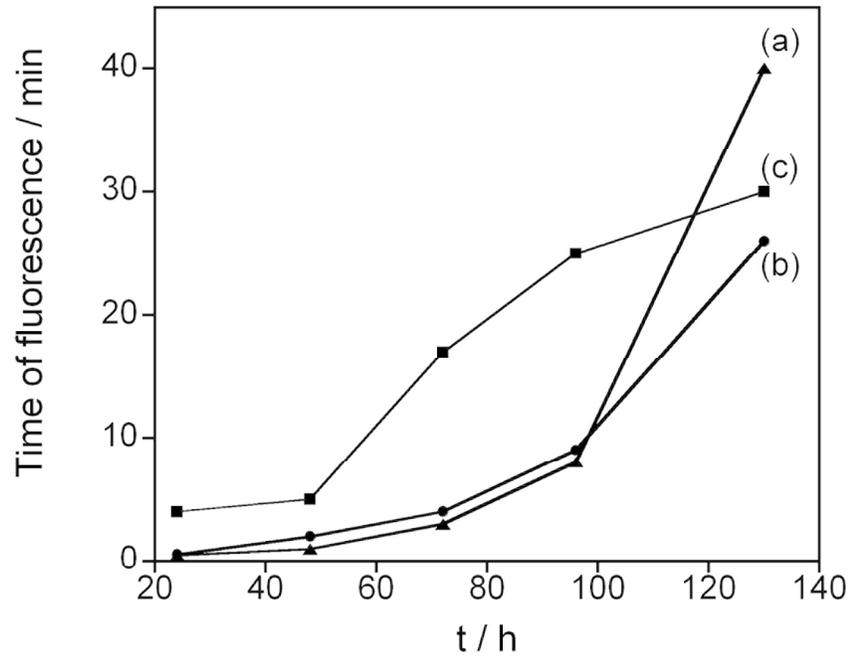


Figure 11

