

1 The influence of different wind and wave conditions on  
2 the energy yield and downtime of a Spar-buoy floating  
3 wind turbine

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9 **Abstract**

10 Floating offshore wind turbines (FOWT) have been extensively proven in model  
11 tests and are reaching currently a pre-commercial phase where large scale demon-  
12 strators are being built offshore. This transition increases the need for models  
13 able to assess the performance at suitable offshore locations. A simplified model  
14 is proposed that computes the dynamic response of FOWT to different met-  
15 ocean conditions and calculates the energy production considering the behavior  
16 of the structure as well as the downtime of the turbine due to exceeding operat-  
17 ing limits. The model is validated against FAST and applied to three offshore  
18 sites. The motions response and hub acceleration are largest for West of Barra  
19 followed by Gulf of Maine and Costa Brava. The energy generation is also the  
20 highest at West of Barra, where a capacity factor of 75% is reached. A com-  
21 parison between the energy generation of a bottom-fixed and FOWT indicates  
22 a difference of less than 1% for all sites. Finally, a sensitivity analysis of hub  
23 acceleration and platform pitch limits studies the impact on the capacity factor  
24 and downtime. The model can be useful for feasibility or pre-engineering stud-  
25 ies and can be of interest for both investigators and developers of offshore wind  
26 projects.

27 *Keywords:* Floating offshore wind turbine, energy yield, downtime, dynamic  
28 model, met-ocean conditions

## 29 1. Introduction

30 Floating substructures for offshore wind turbines are a promising solution  
31 that has emerged in recent years. With lower constraints to water depths and  
32 soil conditions, floating offshore wind turbines (FOWT) can be placed in deep  
33 waters where the current technology based on bottom-fixed substructures is not  
34 feasible from a technical and economic perspective [1]. Moreover, FOWT en-  
35 able to access remote offshore locations, where higher wind speeds are available  
36 and larger capacity factors can be reached [2]. As several FOWT concepts have  
37 been successfully tested in wave tanks and prototypes have been proven in open  
38 seas, floating offshore wind is now reaching a pre-commercial phase where the  
39 first floating wind turbine array has been constructed in European waters [3].  
40 This transition increases the need for comprehensive tools that allow to model  
41 the complete system and to predict its behavior as well as to assess the per-  
42 formance for different locations. There exist software packages that allow to  
43 model the behavior of wind turbines with a high fidelity and complexity level.  
44 However, such programs require a detailed description of the model and a high  
45 computational time.

46 The main objective of this paper is to study the influence of met-ocean  
47 conditions of different sites on the energy yield and downtime of a FOWT. A  
48 simplified numerical model with reduced degrees of freedom has been devel-  
49 oped, which allows capturing the main motions of the FOWT and to predict  
50 the energy generation considering the dynamic behavior of the system and the  
51 environment of the site. The model is developed as part of the tool FOWAT  
52 (Floating Offshore Wind Assessment Tool), which has been created in the H2020  
53 LIFES50plus project to assess both economically and technically floating off-  
54 shore wind farms [4]. The purpose of the model developed in this paper is to  
55 contribute with a more realistic annual energy production profile, which can be  
56 used for the calculation of the levelized cost of energy. The model considers in  
57 the calculation of the energy yield the characteristic motions of the FOWT as  
58 well as the downtime due to exceeding operating limits.

59 Not many research papers could be found that investigate the influence of  
60 the dynamic response of a FOWT on the long-term energy yield for different  
61 offshore sites. The reason might be that many of the FOWT concepts are  
62 still in the early development phase and, therefore, the main research effort is  
63 given on the correct modeling and experimental testing with different load cases.  
64 For instance, a comprehensive comparison of different aero-hydro-servo-elastic  
65 modeling codes has been performed in the OC3 (Offshore Code Comparison  
66 Collaboration) research project [5] and several studies have been performed  
67 on the modeling of the hydrodynamic and aerodynamic response of a FOWT  
68 [6, 7, 8, 9]. Besides that, the influence of individual degrees of freedom on the  
69 power characteristics has been investigated for example in surge [10], pitch [11]  
70 and yaw [12]. In 2015, Martini et al. [13] have studied by statistical means the  
71 performance of a semi-submersible FOWT considering 20 years of met-ocean  
72 data. Hub acceleration and platform pitch motions have been defined as the  
73 most relevant operating parameters, which are also applied in this work as  
74 selected threshold limits. The model developed in the present paper is intended  
75 to assess the performance of a Spar-buoy concept at different offshore sites. In  
76 addition, a sensitivity analysis of certain threshold limits is carried out to study  
77 the impact on the capacity factor and downtime of the FOWT. The model  
78 can be useful for early feasibility studies or at the design state and can be of  
79 great interest for different stakeholders such as project developers, substructure  
80 designers, wind farm operators or investors.

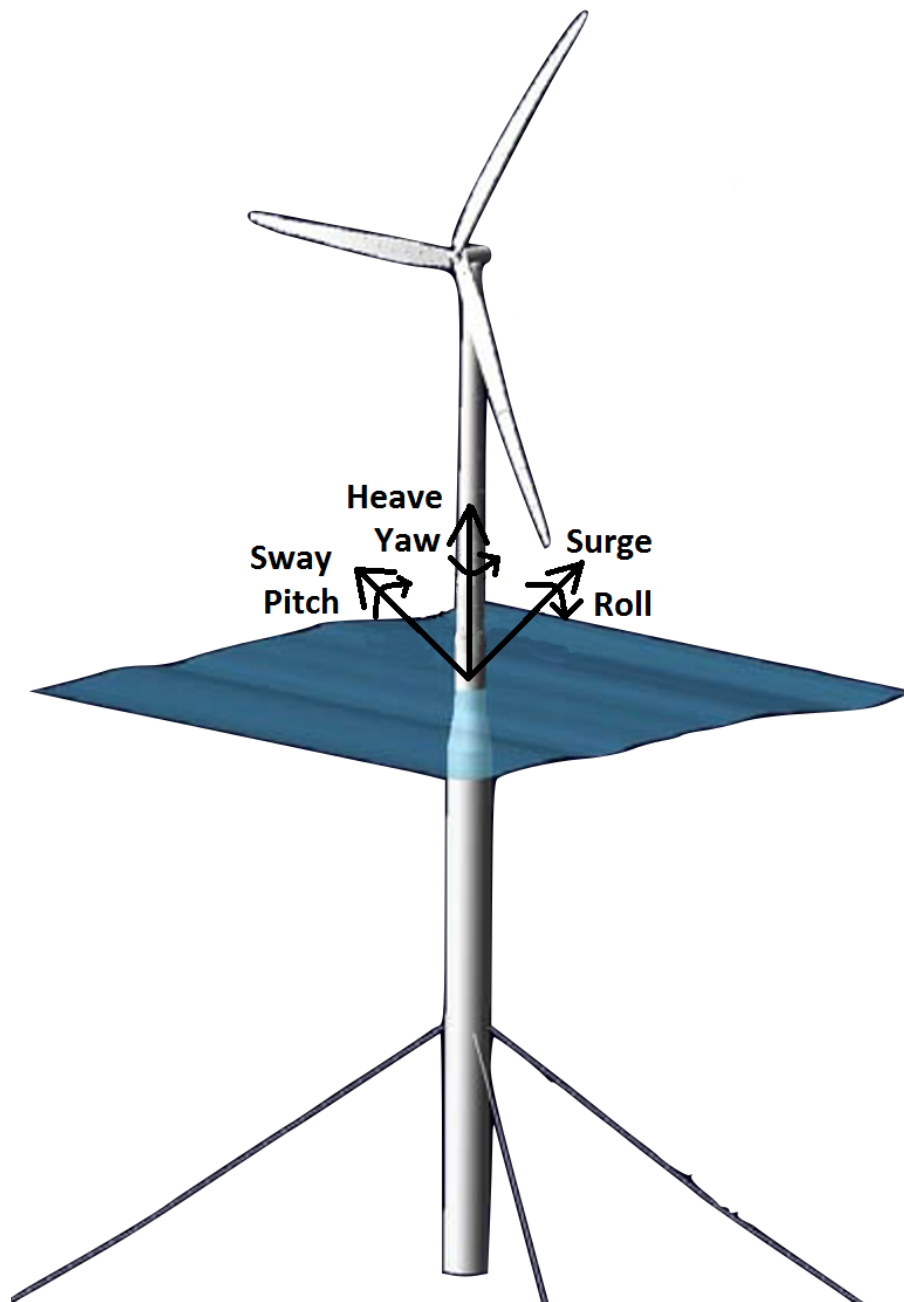
81 This paper is organized as follows. Section 2 presents the FOWT concept  
82 considered in this study. In Section 3, the methodologies that are used in the  
83 numerical model are presented. In Section 4, the developed model is validated  
84 against an existing software solution by performing a dynamic analysis of the  
85 selected FOWT concept and comparing the results. In Section 5, the perfor-  
86 mance of the floating offshore wind turbine is presented for three offshore sites.  
87 In addition, a sensitivity analysis on the hub acceleration and platform pitch  
88 as operating limits is performed. Section 6 finishes the paper with the main  
89 conclusions.

## 90 2. Floating wind turbine concept

91 The floating wind turbine system that is modeled is the OC3-Hywind concept  
 92 [14]. It is based on the Spar-buoy developed by Statoil and slightly adapted by  
 93 NREL for modeling purposes in the OC3 project. It supports the NREL 5MW  
 94 offshore wind turbine [15]. The FOWT is illustrated in Fig. 1. The concept  
 95 was chosen for the availability of data, the simplicity of the geometry and the  
 96 relevance of the technology on the market since it is one of the most promising  
 97 concepts for floating offshore wind [2]. The 5MW NREL wind turbine is a three-  
 98 bladed horizontal-axis wind turbine as defined by Jonkman et al. [15] and is used  
 99 in this study considering the modifications introduced for the floating platform  
 100 by Jonkman [14]. The mooring system of Statoil’s Hywind concept consists of  
 101 three catenary mooring lines attached to the substructure via a delta connection.  
 102 A simplification has been made for the OC3-Hywind concept by removing the  
 103 delta connection and adding a yaw spring to achieve proper overall stiffness.  
 104 Furthermore, the multisegment lines are replaced by an equivalent homogenous  
 105 line with weighted-average properties and damping is neglected [14]. The most  
 106 relevant properties of the Spar-buoy FOWT are presented in Table 1.

**Table 1.** Floating wind turbine main properties [15, 14].

Turbine and tower properties		Spar-buoy substructure properties		Mooring system properties	
Rated power	5 MW	Total draft below SWL	120 m	Number of mooring lines	3
Gearbox	multiple-stage	Elevation to substructure top	10 m	Angle between lines	120°
Cut-in, rated, cut-out	3, 11.4, 25 m/s	Depth to top of taper	4 m	Depth to fairleads	70 m
Rotor diameter	126 m	Depth to bottom of taper	12 m	Depth to anchors	320 m
Hub height	90 m	Substructure diameter above	6.5 m	Radius to fairleads	5.2 m
Tower base	10 m	Substructure diameter below	9.4 m	Radius to anchors	853.7 m
RNA mass	350.0 t	Substructure mass	7466.3 t	Wet mooring line weight	698 N/m
Tower mass	249.7 t			Unstretched line length	902.2 m



**Fig. 1.** OC3-Hywind concept illustration [14].

### 107 **3. Methodology**

#### 108 *3.1. Model description*

109 There are two fundamental approaches that can be followed to model the  
110 structural behavior of a FOWT [16]. The first approach considers the FOWT  
111 as a single rigid body subject to environmental loads and neglects structural  
112 deflections by assuming infinite stiffness. This allows for a significant simplifi-  
113 cation of the model. The second approach is the finite element method, which  
114 discretizes the structure in a number of finite elements and takes into account  
115 the structural flexibility [17]. Since the structural response and motions are  
116 mainly dominated by rigid body motions rather than elastic deformation, the  
117 first approach is considered to model the FOWT with enough accuracy [18]. The  
118 dynamic analysis of a FOWT is performed by the model by solving the equation  
119 of motion in time domain. The equation of motion for a floating structure is  
120 given by Equation 1, which is based on Newton's second law of motion [16].

$$(M + A) \ddot{x}(t) + B \dot{x}(t) + (C) x(t) = F_{\text{ext}}(t) \quad (1)$$

121 The motion vector  $x$  represents the displacements in each degree of freedom  
122 (DOF). The derivatives represent the corresponding velocities and accelerations.  
123 For a FOWT there are typically six rigid-body degrees of freedom as illustrated  
124 in Fig. 1. Due to the symmetry of the Spar-buoy concept and in order to sim-  
125 plify the model only the motions on the XZ-plane will be considered. Hence,  
126 the number of degrees of freedom is reduced to three: surge, heave and pitch.  
127  $M$  and  $A$  represent the mass and added mass of the FOWT.  $B$  is the damping  
128 and  $C$  the hydrostatic stiffness. All those before mentioned are 3 x 3 matrices  
129 according to the selected degrees of freedom and including coupling terms.  $F_{\text{ext}}$   
130 represents the vector of all external forces and moments acting on the FOWT  
131 [16]. In order to solve Equation 1 all the loads and forces have to be identified.  
132 The modeling of the external forces is presented in Section 3.2 and the method-  
133 ology for computing the structural properties of the left side of the equation is  
134 presented in Section 3.3.

135 Once the equation of motion is completely defined, it is written in the state-  
 136 space form in order to eliminate the second order differential equations and  
 137 ode45 function from MATLAB is used to solve it.

### 138 3.2. Load description

139 The forces that act on the FOWT consist of aerodynamic, hydrostatic and  
 140 hydrodynamic loads as well as the mooring system. Wind and waves are con-  
 141 sidered as main environmental loads in this study. However, there are other  
 142 conditions such as currents, tides, seismic activity or ice that can impact the  
 143 performance of a FOWT depending on the location, but are out of scope of this  
 144 paper [19].

#### 145 3.2.1. Aerodynamics

146 The aerodynamic loading on a wind turbine depends mainly on the wind  
 147 velocity and the rotor characteristics. The wind thrust force acting on the  
 148 FOWT is given as

$$F_{\text{wind}} = \frac{1}{2} \rho_a \pi R_{\text{rotor}}^2 C_T v_{\text{rel}}^2, \quad (2)$$

149 where  $\rho_a$  represents the air density,  $R_{\text{rotor}}$  is the radius of the rotor,  $C_T$  the  
 150 thrust coefficient and  $v_{\text{rel}}$  the relative wind velocity. The relative wind velocity  
 151 is the velocity seen by the rotor at hub height and can be obtained as follows

$$v_{\text{rel}} = v_{\text{wind}} - v_{\text{hub}}, \quad (3)$$

152 where  $v_{\text{wind}}$  represents the incoming wind speed and  $v_{\text{hub}}$  is the hub velocity due  
 153 to the motions of the substructure. The wind velocity is considered as uniform  
 154 and one-directional as seen by the hub. The wind force acting on the tower  
 155 has been neglected. The thrust coefficient is, in general, a function of the blade  
 156 tip-speed ratio and the blade pitch angle [20]. This approach has been used  
 157 in Section 3.4 to calculate the power generation. In regard to the modeling  
 158 of the structural behavior, a simplified approach was used by considering the  
 159 dependence of the thrust coefficient only on the wind speed as follows

$$C_T = \begin{cases} C_{T0} & \text{if } v_{\text{rel}} \leq v_{\text{rated}} \\ C_{T0} e^{(-a (v_{\text{rel}} - v_{\text{rated}})^b)} & \text{if } v_{\text{rel}} > v_{\text{rated}} \end{cases}, \quad (4)$$

where  $C_{T0}$ ,  $a$  and  $b$  are constants with the values 0.75, 0.25 and 0.86, respectively [21]. This approach allows to maximize the thrust force up to rated wind speed  $v_{\text{rated}}$  by keeping  $C_T$  constant. After rated wind speed, the thrust coefficient is exponentially reduced. In addition, a control system is modeled, which limits the  $C_T$  variation rate. This simple control provides the system with enough time to include the tower oscillation motion and avoid negative damping, which has occurred in studies performed by Nielsen et al. [22] for the Hywind Spar-buoy concept.

The motions of a floating wind turbine have additional effects on the aerodynamics compared to bottom-fixed offshore wind turbines (BOWT). In this study, two effects have been included. The first is that the motions of the floating wind turbine provoke an additional mean platform tilt angle as outlined in Section 3.4 and the second is the relative wind velocity as described above. Further effects such as the potential occurrence of vortex ring states, time-varying rotor induction, skewed inflow or blade-vortex interactions [16] are not considered and beyond the scope of this paper. In particular, the interaction between the wind turbine rotor and its wake is a complex phenomenon that requires the application of advanced modeling tools such as free wake vortex methods or computational fluid dynamic simulations [23]. A comprehensive aerodynamic simulation of the floating wind turbine, however, has not been the objective of this study.

### 3.2.2. Hydrostatics

The hydrostatic loads on the platform refer to the effect of having a submerged body in water and its motions. It can be divided into an undisturbed buoyancy force and a restoring term due to the platform movements. The restoring term is the hydrostatic stiffness  $C$  of Equation 1 and its computation is defined in Section 3.3.



187 The buoyancy force is a vertical force directed upwards and according to  
 188 Archimedes' principle possesses a value equal to the volume of fluid displaced  
 189 by the body and can be obtained by

$$F_{\text{buoy}} = \rho_w g V, \quad (5)$$

190 where  $\rho_w$  is the water density,  $g$  the gravitational acceleration and  $V$  the sub-  
 191 merged volume of the Spar [24]. The force that balances the buoyancy is the  
 192 weight and is obtained by considering the total mass  $m_t$  of the FOWT [14] as

$$F_G = - m_t g. \quad (6)$$

### 193 3.2.3. Hydrodynamics

194 Morison equation has been applied to calculate the hydrodynamic loads act-  
 195 ing on the FOWT. It is one of the widely used methods for slender structures  
 196 like the Spar and aims to address viscous effects as well as inertial loads by an  
 197 empirically derived formula [25]. Equation 7 presents the Morison equation in  
 198 conjunction with strip theory by dividing the structure in discrete elements of  
 199  $dz$ . The total force is obtained by integrating  $dF$  over the length of the Spar  
 200 [24].

$$dF_h = \frac{1}{2} \rho_w C_d D dz |v_r| v_r + C_a \rho_w A(z) dz a_r + A(z) dz \rho_w a_w \quad (7)$$

$$v_r = v_W - v_B$$

201  $C_a$  and  $C_d$  are the hydrodynamic added mass and viscous-drag coefficients  
 202 and their values for the OC3-Hywind concept are 0.969954 and 0.6, respectively  
 203 [14]. The model assumes a constant added mass and drag coefficient since the  
 204 considered Spar concept has demonstrated a low variation across oscillation  
 205 frequencies and high Reynolds numbers in most environmental conditions [14].  
 206 The term  $D dz$  is the frontal area of the strip and  $A dz$  is the displaced volume  
 207 of fluid for the corresponding strip.  $v_r$  is the relative velocity between the water  
 208 particle velocity  $v_W$  and the velocity of the body  $v_B$ .

The corresponding accelerations are  $a_r$  and  $a_W$  [24]. The equation does not account for the hydrodynamic heave force experienced by the FOWT. The heave force can be approximated by the change of the hydrostatic pressure caused by the variation of wave elevation  $\eta$  at the water-plane area  $A_{wp}$  as [14]

$$F_p = \rho_w g \eta A_{wp}. \quad (8)$$

#### 209 3.2.4. Mooring system

210 There exist several methods to model the mooring loads depending on the  
211 level of accuracy and the information required as well as the computational  
212 complexity needed as outlined by Chakrabarti [26]. The applied method follows  
213 the quasi-static analysis approach, which considers the offset of the floating  
214 structure caused by wave-induced motions in time domain and the computation  
215 of the non-linear catenary stiffness at each offset within the equation of motions  
216 [26].

217 The mooring line is taken as a continuous cable with homogeneous properties  
218 and elasticity is considered to provide the line profile. Forces arising from inertia,  
219 viscous drag, internal damping, bending and torsion are neglected [27]. The  
220 quasi-static model is applied, because it provides a reasonable approximation of  
221 the mooring load and a simple calculation methodology compared with a fully  
222 dynamic model. The catenary mooring is modeled as a single line. The mooring  
223 line is fixed by the anchor at the bottom at one end. The other end of the line  
224 is attached to the structure by the fairlead. As the structure is being displaced,  
225 the fairlead position moves at a height  $h$  and length  $l$  and provokes a resulting  
226 horizontal and vertical force at the fairlead from the mooring load. Equation  
227 24 and 10 are used to obtain the fairlead forces for a fully suspended mooring  
228 line [28].

$$l = \frac{X}{w} \left( \ln \left( \frac{Z}{X} + \sqrt{1 + \left( \frac{Z}{X} \right)^2} \right) - \ln \left( \frac{Z - wL}{X} + \sqrt{1 + \left( \frac{Z - wL}{X} \right)^2} \right) \right) + \frac{XL}{EA} \quad (9)$$

$$h = \frac{X}{w} \left( \sqrt{1 + \left( \frac{Z}{X} \right)^2} - \sqrt{1 + \left( \frac{Z - wL}{X} \right)^2} \right) + \frac{1}{EA} \left( ZL - \frac{wL^2}{2} \right) \quad (10)$$

229  $X$  is the horizontal and  $Z$  the vertical component of the fairlead force. The  
 230 unstretched line length is given as  $L$  and  $w$  represents the weight per unit length  
 231 of the mooring line in the water.  $EA$  is the cross-section axial stiffness. The  
 232 system of nonlinear equations is solved for a range of possible displacements of  
 233 the fairlead and by using the solver `fsolve` from MATLAB. When the vertical  
 234 force  $Z$  is less than the total weight of the cable (*i.e.*,  $Z \leq wL$ ), then a portion  
 235 of the mooring line will rest on the seabed and Equations 11 and 12 have to be  
 236 used [28].

$$l = \frac{X}{w} \left( \ln \left( \sqrt{1 + \left( \frac{Z}{X} \right)^2} + \frac{Z}{X} \right) \right) + \frac{X}{EA} L + L - \frac{Z}{w} \quad (11)$$

$$h = \frac{X}{w} \left( \sqrt{1 + \left( \frac{Z}{X} \right)^2} - 1 \right) + \frac{Z^2}{2 w EA} \quad (12)$$

237 The total mooring load on the structure is obtained by considering the fair-  
 238 lead displacement of all three mooring lines and computing the sum of all fairlead  
 239 forces.

### 240 3.3. Structural properties

241 The global mass matrix is determined by [25]

$$M = \begin{bmatrix} m_t & 0 & m_t z_{CoM} \\ 0 & m_t & -m_t x_{CoM} \\ 0 & -m_t x_{CoM} & I_{yy} \end{bmatrix}. \quad (13)$$

242 The non-zero off-diagonal terms result from a slight displacement  $x_{CoM}$  of  
 243 the center of mass to the origin [29]. The added mass is additional mass that  
 244 the structure appears to have when it is accelerated relative to the surrounding  
 245 water.

246 In general, the added mass is dependent on the wave frequency and also on  
 247 the size and shape of the floating structure. However, in the developed model  
 248 a constant added mass matrix is considered. Strip theory is used to calculate  
 249 the added mass for each DOF using added mass coefficients of 2 dimensional  
 250 sections and integrating over the length [18]. The added mass matrix is modeled  
 251 as

$$A = \begin{bmatrix} \int_{z_{\text{bot}}}^0 \rho_w C_a A(z) dz & 0 & \int_{z_{\text{bot}}}^0 \rho_w C_a A(z) z dz \\ 0 & \frac{2}{3} \rho_w \pi R^3 & 0 \\ \int_{z_{\text{bot}}}^0 \rho_w C_a A(z) z dz & 0 & \int_{z_{\text{bot}}}^0 \rho_w C_a A(z) z^2 dz \end{bmatrix}, \quad (14)$$

252 where  $C_a$  represents the added mass coefficient and  $A(z)$  the cross-sectional  
 253 area of the Spar structure. The diameter of the Spar changes with the hight and  
 254 has to be considered in the calculation of the cross-sectional area. As explained  
 255 in Section 3.2.3, damping due to radiation is neglected in Morison equation.  
 256 However, Jonkman [14] recommends to add linear damping to capture correctly  
 257 the response of the OC3-Hywind concept to hydrodynamic loads. The additional  
 258 damping for surge and heave included as damping matrix is

$$B = \begin{bmatrix} 1.000e^5 \text{ N s/m} & 0 & 0 \\ 0 & 1.300e^5 \text{ N s/m} & 0 \\ 0 & 0 & 0 \end{bmatrix}. \quad (15)$$

259 The hydrostatic stiffness represents the restoring term as effect of the sub-  
 260 structure movements in the water in heave and pitch direction. There is no  
 261 hydrostatic restoring term in surge or in coupled motions. The variation in  
 262 heave of the submerged volume will create a force equal in magnitude to the  
 263 volume of fluid displaced. The restoring moment will arise with the pitch mo-  
 264 tion from the horizontal displacement of the gravity and buoyancy centers and  
 265 the water-plane area inertia effects. The restoring torque is written as a sum of  
 266 the three contributions [30].

$$C = \begin{bmatrix} 0 & 0 & 0 \\ 0 & \rho_w g A_{wp} & 0 \\ 0 & 0 & \rho_w g I_{wp} + \rho_w g V z_{CoB} - m_t g z_{CoM} \end{bmatrix} \quad (16)$$

267 A stiffness matrix for the restoring term of the mooring load is defined as

$$K = \begin{bmatrix} K_{11} & 0 & K_{31} \\ 0 & K_{33} & 0 \\ K_{13} & 0 & K_{55} \end{bmatrix}. \quad (17)$$

268 The stiffness parameters represent mean values obtained from the nonlinear  
 269 quasi-static model. They are used for the computation of the natural frequencies  
 270 of the FOWT and for comparison of the developed model with FAST. However,  
 271 in the dynamic model the nonlinear mooring load is considered as an external  
 272 force for the computation of the Morison equation. Based on the previously  
 273 defined matrices, the natural frequencies and periods of the FOWT can be  
 274 obtained from the homogeneous undamped equation of motion as [16]

$$(M + A) \ddot{x} + (C + K) x = 0. \quad (18)$$

275 The solution is considered to be as

$$x = x_0 e^{ift}, \quad (19)$$

276 where  $x_0$  is the vector of amplitudes and  $f$  is the natural frequency for each  
 277 DOF. By computing the second derivative and replacing it on Equation 18, the  
 278 eigenvalue problem is obtained and can be solved as

$$C(M + A)^{-1} - f^2 I = 0. \quad (20)$$

### 279 3.4. Power generation

The power generated by the FOWT can be calculated by Equation 21 taking into account the rotor swept area  $A_{rotor}$ , the power coefficient  $C_p$  and the wind speed  $v_{wind}$  at hub height. The power coefficient depends on the blade tip-speed ratio  $\lambda$  and the blade pitch angle  $\beta$  [20].

$$P_{FOWT} = \frac{1}{2} \rho_a A_{rotor} C_p(\lambda, \beta) v_{wind-tilted}^3 \quad (21)$$

Two considerations have been included in the power equation of the FOWT in contrast to a BOWT. The first is that the motions of the FOWT provoke an additional mean platform tilt angle. This causes the rotor to be slightly tilted against the inflow wind velocity  $v_{wind}$ . This effect is taken into account in the power calculation by reducing the inflow wind velocity by the pitch angle  $\theta$  of the structure as follows [16]

$$v_{wind-tilted} = v_{wind} \cos(\theta). \quad (22)$$

280 The second consideration is that the model takes into account the relative  
281 wind velocity in the wind force computation of the FOWT as defined by Equa-  
282 tions 2 and 3.

### 283 3.5. Energy generation

The annual energy generation of the FOWT can be obtained by

$$E_{FOWT} = \sum P_{j,k} * H_{j,k} * 8760, \quad (23)$$

284 where  $P_{j,k}$  is the power obtained for a specific met-ocean condition, defined by a  
285 certain wind speed  $j$  and a particular wave height  $k$ . The occurrence probability  
286 per year of this particular met-ocean condition is considered by  $H_{j,k}$ .

## 287 4. Model validation

288 The developed model described previously is validated in this section by per-  
289 forming a dynamic analysis on the OC3-Hywind Spar-buoy concept and com-  
290 paring the results to the ones obtained in the OC3 project by using the FAST  
291 software.

FAST was developed by the National Renewable Energy Laboratory (NREL) and is one of the most widely used tools to perform coupled aero-hydro-servo-elastic simulations of wind turbines. It has been extensively compared and validated against other software solutions in the international research project OC3 and the subsequent continuation in OC4 and OC5 [31, 32]. Furthermore, by Driscoll et al. [33] the accuracy of the FAST simulations has been validated against field measurements of the Hywind-Demo 2.3MW floating offshore wind turbine.

#### 4.1. Static sizing

In this section, the obtained static properties of the developed model FOWAT are presented and compared with the ones computed by FAST in the OC3 project. The mass matrices are shown first.

$$\begin{bmatrix} 8.07e^6 kg & 0 & -6.29e^8 kg\ m \\ 0 & 8.07e^6 kg & 1.12e^5 kg\ m \\ -6.29e^8 kg\ m & 1.12e^5 kg\ m & 6.80e^{10} kg\ m^2 \end{bmatrix} \quad \begin{bmatrix} 8.07e^6 kg & 0 & -6.29e^8 kg\ m \\ 0 & 8.07e^6 kg & 1.12e^5 kg\ m \\ -6.29e^8 kg\ m & 1.12e^5 kg\ m & 6.80e^{10} kg\ m^2 \end{bmatrix}$$

Mass computed by FOWAT                      Mass computed by FAST

The mass matrix calculated by the developed model agrees well with the one obtained by FAST [14, 29]. The obtained added mass matrix is presented next and compared to the results from FAST for zero frequency [14].

$$\begin{bmatrix} 7.98e^6 kg & 0 & -4.94e^8 kg\ m \\ 0 & 2.23e^4 kg & 0 \\ -4.94e^8 kg\ m & 0 & 3.97e^{10} kg\ m^2 \end{bmatrix} \quad \begin{bmatrix} 8.00e^6 kg & 0 & -4.90e^8 kg\ m \\ 0 & 2.00e^4 kg & 0 \\ -4.90e^8 kg\ m & 0 & 3.90e^{10} kg\ m^2 \end{bmatrix}$$

Added mass computed by FOWAT                      Added mass by FAST approximated

The mooring stiffness matrix obtained by FOWAT is shown next. The accuracy of the developed model is quite high for the mooring stiffness calculation in comparison to FAST.

$$\begin{bmatrix} 4.12e^4 \text{N/m} & 0 & -2.82e^6 \text{N/rad} \\ 0 & 1.19e^4 \text{N/m} & 0 \\ -2.82e^6 \text{N/m} & 0 & 3.11e^8 \text{N m/rad} \end{bmatrix} \quad \begin{bmatrix} 4.12e^4 \text{N/m} & 0 & -2.82e^6 \text{N/rad} \\ 0 & 1.19e^4 \text{N/m} & 0 \\ -2.82e^6 \text{N/m} & 0 & 3.11e^8 \text{N m/rad} \end{bmatrix}$$

Mooring stiffness computed by FOWAT                      Mooring stiffness computed FAST

310      The hydrostatic matrix that has been obtained is shown next.

$$\begin{bmatrix} 0 & 0 & 0 \\ 0 & 3.34e^5 \text{N/m} & 0 \\ 0 & 0 & -5.01e^9 \text{N m/rad} \end{bmatrix} \quad \begin{bmatrix} 0 & 0 & 0 \\ 0 & 3.33e^5 \text{N/m} & 0 \\ 0 & 0 & -4.99e^9 \text{N m/rad} \end{bmatrix}$$

Hydrostatic stiffness by FOWAT                      Hydrostatic stiffness by FAST

311      The hydrostatic stiffness in pitch considers only the effect of the hydrostatic  
312 pressure as defined in the OC3 report [14]. Is it can be noted, the results of  
313 both models are in good agreement. Based on the previously presented static  
314 matrices, the natural frequencies of the FOWT are computed and presented in  
315 Table 2.

**Table 2.** Natural frequencies.

	Surge (Hz)	Heave (Hz)	Pitch (Hz)
FAST	0.008	0.032	0.034
FOWAT	0.008	0.033	0.033
Difference	0.000	0.001	0.001

316      According to the results shown in Table 2, the surge frequency obtained from  
317 the FOWAT model matches the value calculated in the OC3 report by Jonkman  
318 et al. [32]. The frequency in heave is slightly higher than the reference one and  
319 the pitch is slightly lower. However, the differences are smaller than 3% and the  
320 accuracy of the developed model is seen to be sufficient for the purpose of this  
321 study.

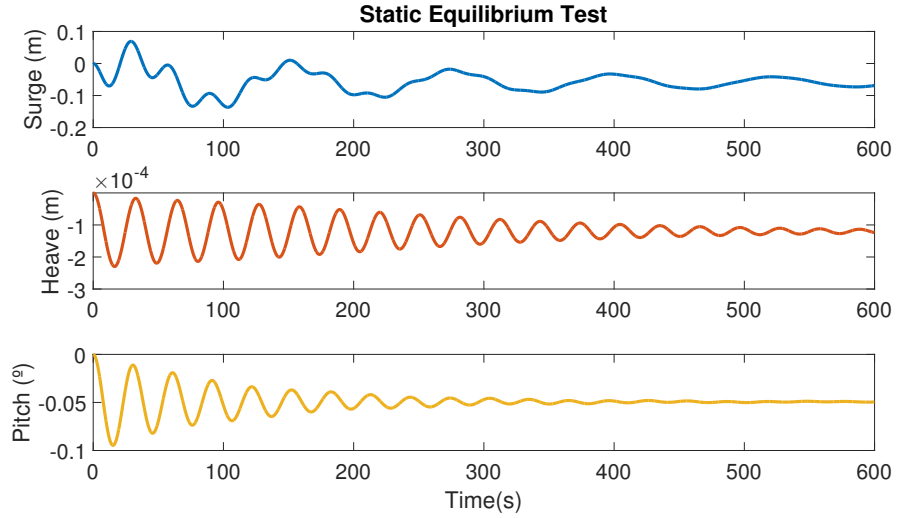
#### 322 4.2. Dynamic analysis

323      In this section, the dynamic response of the FOWT to three load cases (LC)  
324 is computed. The LC are based on the OC3 Phase IV study [5] where different  
325 modeling codes have been compared.



#### 4.2.1. Load case 1

The first load case applied on the FOWT is used to obtain the static equilibrium conditions when the system has no initial displacement and is not excited by any load. Fig. 2 shows the time response of the FOWT to the load case for the 3 degrees of freedom considered in this study.



**Fig. 2.** Stability test from LC 1.

The final stability position of the FOWT achieved by using both the model FOWAT and the software FAST is displayed in Table 3.

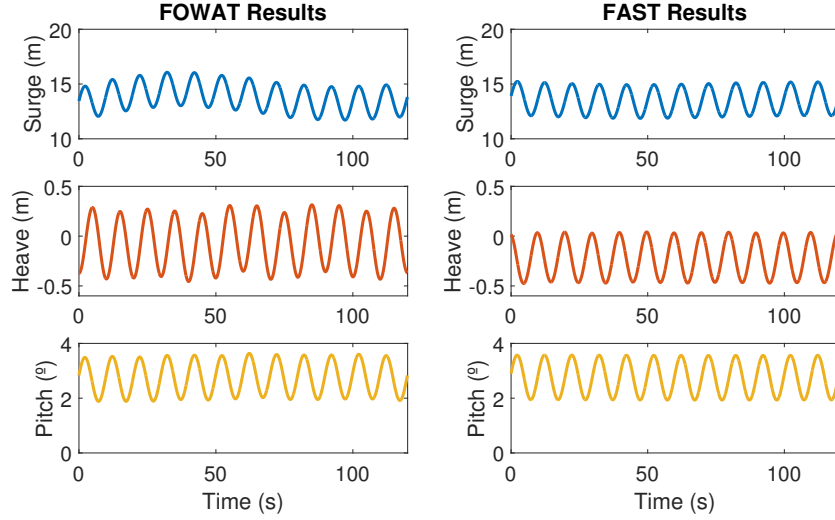
**Table 3.** Final stability position.

	Surge (m)	Heave (m)	Pitch (°)
FAST	-0.079	-0.000	-0.066
FOWAT	-0.068	-0.000	-0.049
Difference	0.011	0.000	0.017

It can be observed that in both models the stability position of the FOWT is different to zero, which is based on a small initial displacement of the center of mass of the substructure. However, both models respond correctly to the load case by converging to an equilibrium point.

#### 337 4.2.2. Load case 2

338 The second LC is used to analyze the behavior of the FOWT based on the  
 339 excitation by a steady wind force of 8m/s and regular airy waves of 6m height  
 340 and 10s period. The time response for the non-transient part is shown in Fig.  
 341 3.



**Fig. 3.** Non-transient response.

342 It can be observed that the system oscillates around the equilibrium position  
 343 and with the wave frequency in all degrees of freedom. The oscillation with  
 344 the natural frequencies is also visible. Besides that, it can be seen that the  
 345 wind force generates an offset in both the surge and pitch, which causes the  
 346 equilibrium point to be different than zero for these two DOFs. The average  
 347 values for the non-transient part obtained with the developed model and FAST  
 348 are presented in Table 4. As it can be seen, the calculated values are close to  
 349 the ones obtained with FAST, which allows to conclude that the aerodynamic  
 350 effect is correctly captured by the model.

**Table 4.** Mean displacements.

	Surge (m)	Heave (m)	Pitch (°)
FAST	13.54	-0.22	2.75
FOWAT	13.68	-0.07	2.74
Difference	0.14	0.15	0.01

#### 4.2.3. Load case 3

LC 3 is used to study the effect of irregular waves and turbulent wind based. JONSWAP spectrum is considered to create the irregular wave profile with a significant wave height of 6m and a peak-spectral wave period of 10s. The turbulent wind, based on the Kaimal spectrum, has a mean wind speed equal to the rated speed of 11.4m/s and a turbulence intensity of 0.14. Since the irregular wave profile is a superposition of waves with different frequencies, the response of the FOWT is shown as statistical parameters in Table 5.

**Table 5.** Response comparison between FOWAT and FAST for LC 3.

		Wind (m/s)	Wave (m)	Surge (m)	Heave (m)	Pitch (°)
Minimum	FOWAT	6.28	-4.54	14.67	-0.83	0.18
	FAST	6.60	-5.84	11.38	-1.07	1.33
Mean	FOWAT	11.11	0.01	23.79	-0.21	4.74
	FAST	11.43	0.01	21.19	-0.47	4.25
Maximum	FOWAT	16.16	4.73	31.78	0.23	7.12
	FAST	17.37	4.73	31.13	0.11	6.26
Standard	FOWAT	1.46	1.36	3.84	0.17	1.16
Deviation	FAST	1.96	1.49	4.09	0.22	0.84

For this LC the range of motions shows a good agreement with the mean values calculated by FAST. A slight over- or underestimation is observable for some of the minimum and maximum values, which could be due to the statistical estimation of the loads. The studied load cases have confirmed that the simplified model accounts for the main effects of the FOWT for the motions and accelerations.

#### 365 4.2.4. Computation time

366 The computation times by FAST (v8.16.00a-bjj) and FOWAT are measured  
 367 and compared for the three load cases discussed in the Sections 4.2.1 to 4.2.3.  
 368 The comparison is carried out using a computer with an Intel Core i5-6500  
 369 processor with 3.2GHz, 8GB memory and Windows 10 operating system. The  
 370 results are presented in Table 6.

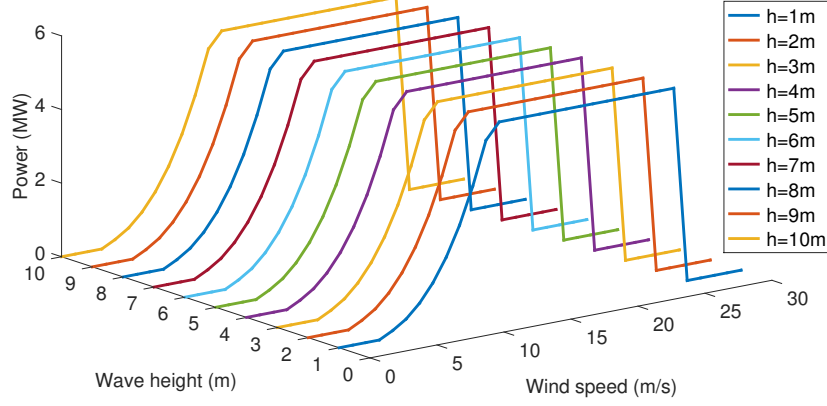
**Table 6.** Comparison of computation times between FAST and FOWAT.

Load case	Conditions	Computation time		Difference	
		FAST (s)	FOWAT (s)	(s)	(%)
LC1	Static equilibrium	105.6	7.4	98.2	93.0
LC2	Regular wave and steady wind	157.2	64.6	92.6	58.9
LC3	Irregular wave and turbulent wind	236.4	121.9	114.5	48.4

371 The results show that the simplified model FOWAT with reduced degrees of  
 372 freedom provides a significant reduction in computation time for the three load  
 373 cases in comparison to the more complex simulation code FAST. The simplified  
 374 model, in its actual implementation in MATLAB, allows reducing about half  
 375 the computation time of LC 2 and 3 and a reduction of 93% for LC 1 with an  
 376 acceptable accuracy for the purpose of this study.

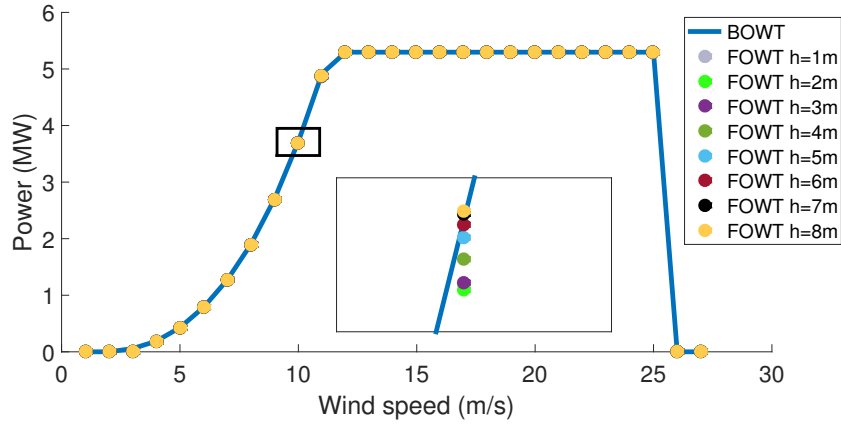
#### 377 4.3. Power generation performance

378 The power of the FOWT has been calculated for a range of wind veloci-  
 379 ties and wave heights to simulate its specific power curve. The environmental  
 380 conditions considered are regular waves and a steady wind velocity. A power  
 381 curve has been computed for each of the wave heights as illustrated in Fig. 4.  
 382 The power curves include the specific consideration for a FOWT as explained  
 383 in Section 3.4 and the cut-in and cut-out wind speed limits of the wind turbine.



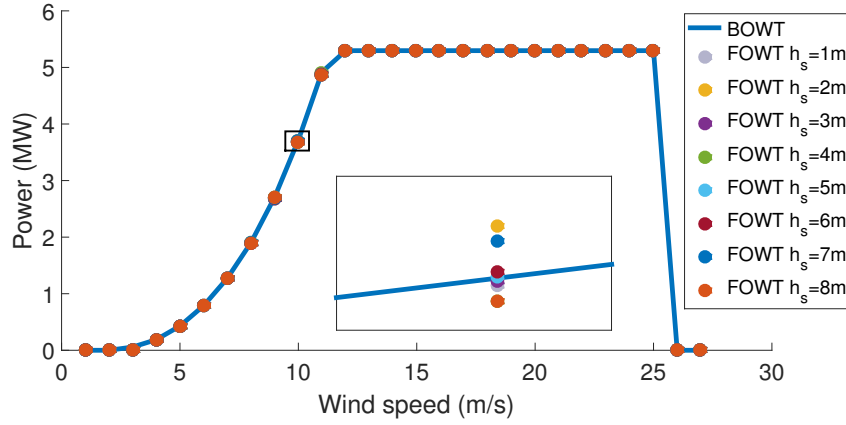
**Fig. 4.** Power curve of FOWT for regular waves with different wave heights ( $h$ ).

It is observable that the power production behaves similarly regardless the different wave heights. This behavior is very characteristic for a Spar-type floating substructure, because the deep draft and large inertia result in low heave and pitch motions in operating conditions [34]. Fig. 5 shows the comparison between the original power curve of the NREL BOWT and the ones obtained by the FOWT.



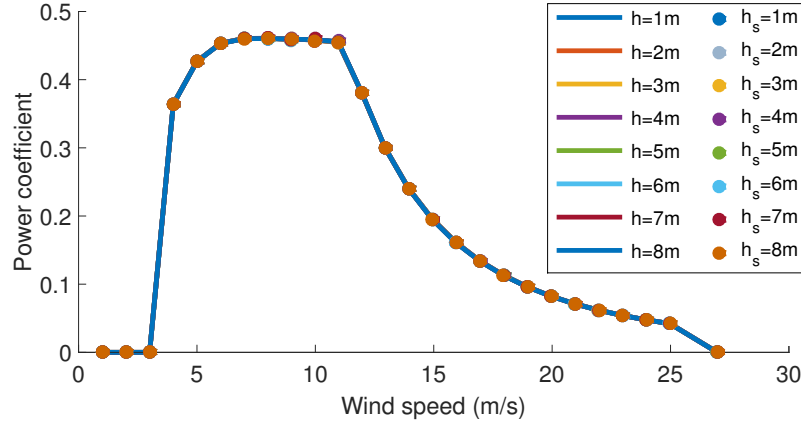
**Fig. 5.** Power curve comparison between BOWT (blue line) and FOWT (colored dots for regular waves with wave height ( $h$ )).

390 The blue line represents the power curve of the BOWT. The dots mark the  
 391 power curves of the FOWT for the different wave heights. The zoom indicates  
 392 the difference according to the wave heights. As it is shown, the power curve of  
 393 the FOWT is nearly identical to one obtained by the BOWT. Even the largest  
 394 difference between the power curve of the BOWT and the most extreme wave  
 395 is only smaller than 1%. The power curve is now computed considering an  
 396 environment with irregular waves and a turbulent wind velocity (Fig. 6), which  
 397 represents a more realistic offshore scenario.



**Fig. 6.** Power curve comparison between BOWT (blue line) and FOWT (colored dots for irregular waves with significant wave height ( $h_s$ )).

398 The irregular wave and turbulent wind profiles have been generated by using  
 399 JONSWAP and Kaimal spectrum, respectively. It is observable that the power  
 400 curves for the FOWT follow the power curve obtained by the BOWT. The  
 401 largest difference between the power curve of the BOWT and the most extreme  
 402 wave is about 1.1% and is, therefore, only slightly higher than compared to the  
 403 regular wave and steady wind LC. Finally, Fig. 7 shows the power coefficient  
 404 obtained for the FOWT and confirms that there is a non-significant difference  
 405 between the LC and the waves.



**Fig. 7.** Power coefficient comparison of FOWT for regular waves with wave height ( $h$ ) and irregular waves with significant wave height ( $h_s$ ).

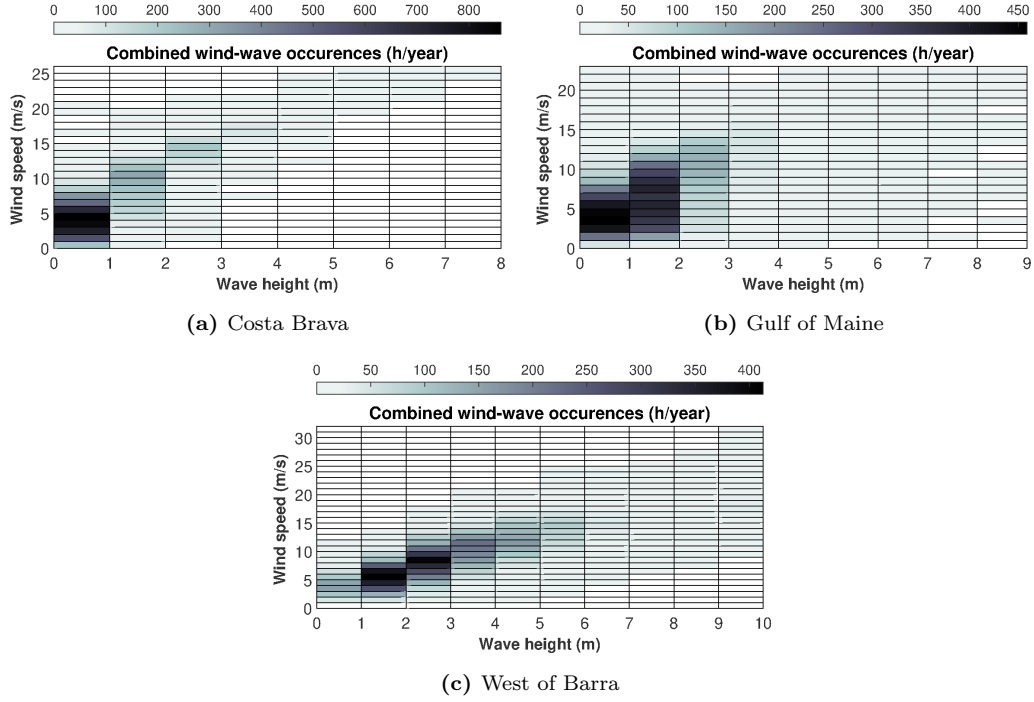
406 It can be concluded that the wind and wave loads have a non-significant  
 407 effect on the power production performance of the OC3 Spar-buoy FOWT and  
 408 that the power generation is comparable with a BOWT. This conclusion has  
 409 also been demonstrated in experimental tests of the Hywind prototype in real  
 410 offshore conditions [35, 33]. However, the conclusion is only valid for the specific  
 411 FOWT studied in this paper. For other concepts further studies are required.

## 412 5. Floating wind turbine performance

### 413 5.1. Offshore sites definition

414 Three offshore locations are considered to represent different met-ocean con-  
 415 ditions namely Costa Brava in Spain, Gulf of Maine in the USA and West of  
 416 Barra in Scotland. Costa Brava is located at 42.00°N 3.50°E, 25 km off the city  
 417 of l'Estartit in the Mediterranean Sea and has a water depth of 200m. The met-  
 418 ocean conditions are moderate and the corresponding wind and wave profile is  
 419 taken from the SIMAR 2126144 model point of the Spanish Port System [36].  
 420 The Gulf of Maine site is situated 65km east of Portland in the Atlantic Ocean  
 421 with coordinates 43.33°N 69.27°W and represents medium met-ocean conditions  
 422 with a water depth of 130m.

West of Barra has the harshest conditions together with the highest wind speeds and is located 19km West of Barra Island in the Atlantic Ocean. The coordinates are 56.89°N 7.95°W and the water depth is chosen to be 150m. The met-ocean data for both sites was prepared within the LIFES50plus project [37]. The mooring system properties such as the line length and anchor radius are adjusted to the water depths of each site. Fig. 8 shows the combined wind-wave occurrences at each of the three sites.



**Fig. 8.** Distribution of combined wind-wave occurrences at sites (a) Costa Brava, (b) Gulf of Maine and (c) West of Barra. Wind speed measured at 10m height.

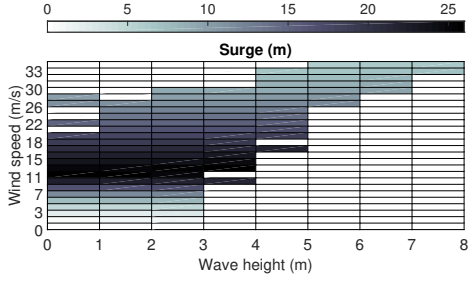
The wind-wave profile of Costa Brava shows that small waves with lower wind speeds are more frequent at this site corresponding to the moderate met-ocean conditions. Larger waves in the range of 5m to 8m only occur with higher wind speeds in the range of 19m/s to 26m/s, but the occurrence of those is rather rarely. The white cells represent non-occurring wind-wave combinations.



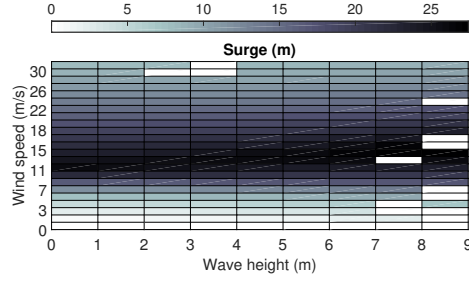
435 At Gulf of Maine, a larger distribution of the wind-wave profile is present.  
436 However, the most frequent environmental conditions are between wind speeds  
437 of 1m/s to 11m/s with up to 2m wave heights. At West of Barra the most  
438 frequent environmental conditions are in the range of 3m/s to 13m/s of wind  
439 speeds with wave heights of 1m to 6m. In addition, wind speeds larger than  
440 28m/s and waves higher than 9m can occur, which confirm the harsh conditions  
441 at this site.

## 442 5.2. Motion response

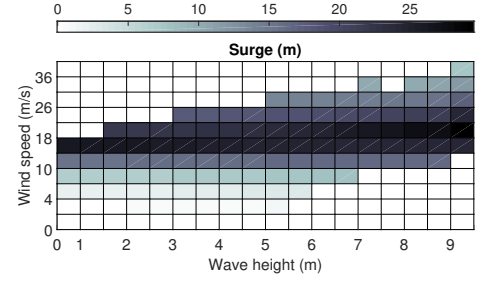
443 The response of the FOWT is computed considering the met-ocean condi-  
444 tions of the three sites. The mean motions of the FOWT in surge, pitch and  
445 heave as well as the hub acceleration are presented in Fig. 9 with respect to the  
446 offshore location. The highest response for all degrees of freedom is reached at  
447 rated wind speed (11.4m/s). Afterwards, the applied controller acts to reduce  
448 the thrust coefficient exponentially and hence the response declines as well. The  
449 surge motion is mostly influenced by the wind. However, a slight increase of  
450 the peak surge value is also observable for increasing wave heights. At Costa  
451 Brava offshore location, the highest surge experienced is about 26m for wind  
452 speeds between 13m/s and 14m/s and wave heights of 3m to 4m. At Gulf of  
453 Maine the highest surge motion of 27.4m is reached with the most extreme  
454 waves in the range of 8m to 9m and wind speeds between 14m/s and 15m/s.  
455 The harsh environmental conditions in West of Barra result in the largest surge  
456 motion experienced by the FOWT among the three sites with 29.5m for wind  
457 speeds between 18m/s and 21m/s and waves larger than 9m. The surge mo-  
458 tions obtained by the model are in good agreement with the mean values of the  
459 DeepSpar presented by Karimirad et al. [38]. The pitch response of the FOWT  
460 is similar affected by the wind and wave loads as the surge. The highest value  
461 at Costa Brava site is 5.2° for waves of 3m to 4m and wind speeds of 12m/s to  
462 14m/s.



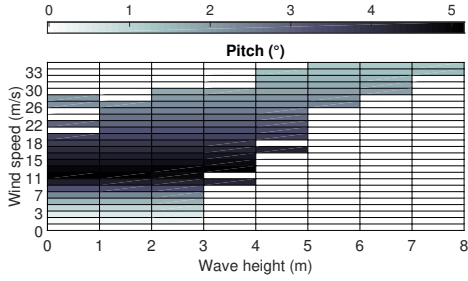
(a) Surge motion at Costa Brava



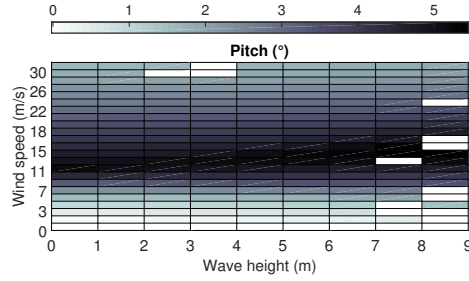
(b) Surge motion at Gulf of Maine



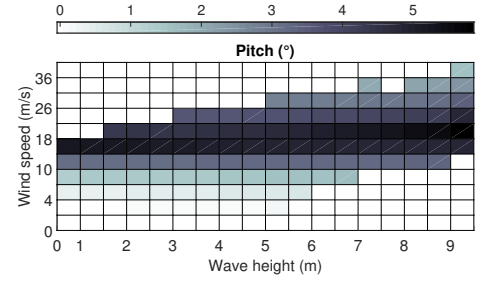
(c) Surge motion at West of Barra



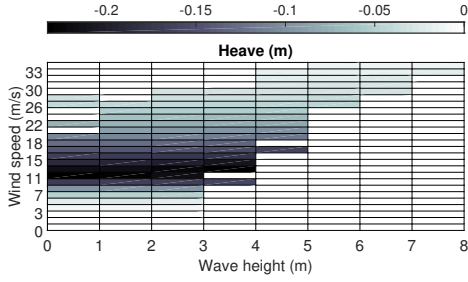
(d) Pitch motion at Costa Brava



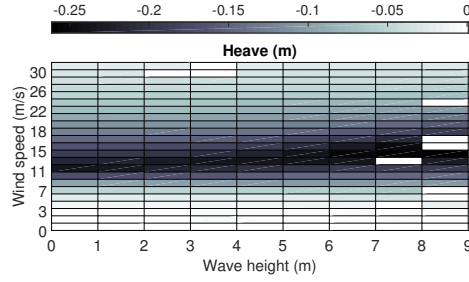
(e) Pitch motion at Gulf of Maine



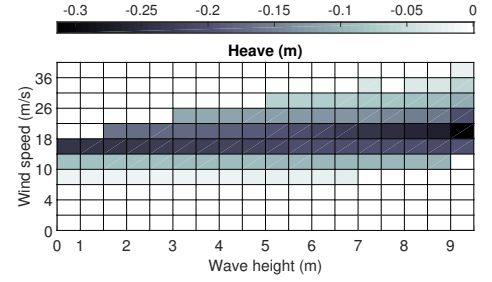
(f) Pitch motion at West of Barra



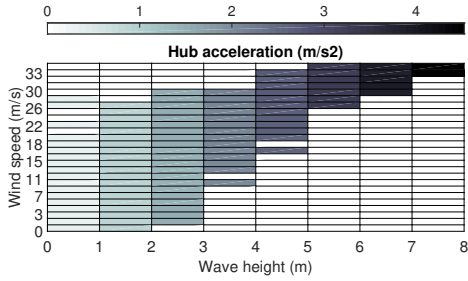
(g) Heave motion at Costa Brava



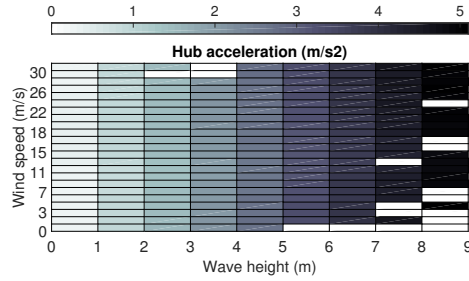
(h) Heave motion at Gulf of Maine



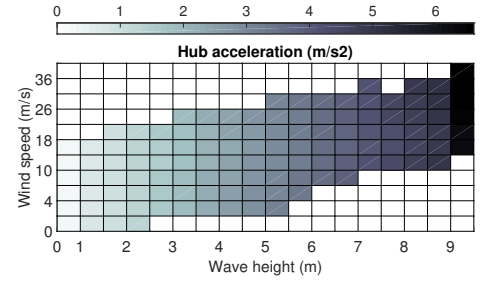
(i) Heave motion at West of Barra



(j) Hub acceleration at Costa Brava



(k) Hub acceleration at Gulf of Maine



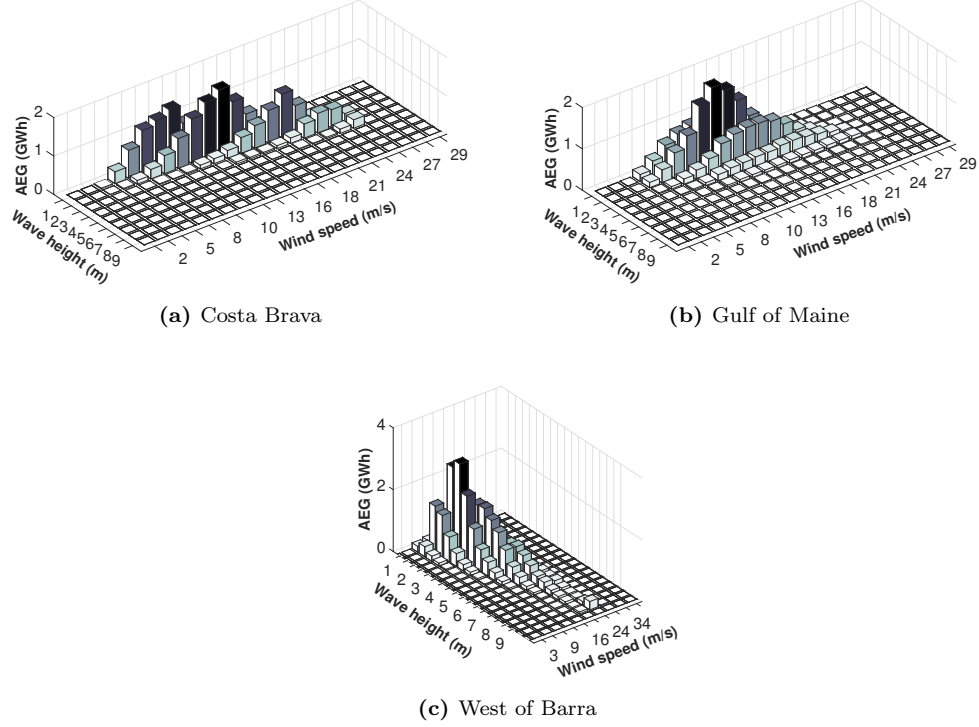
(l) Hub acceleration at West of Barra

**Fig. 9.** Platform motions and hub acceleration as function of wind speed (at hub) and wave height for the three offshore sites.

463 The magnitude of the pitch response at Gulf of Maine is similar to Costa  
 464 Brava. However, since larger waves are available at this site the maximum  
 465 value increases to  $5.5^\circ$  for wind speeds of 14m/s to 15m/s and wave heights of  
 466 8m to 9m. The largest pitch motion is observed again at West of Barra with  
 467  $5.9^\circ$  for the largest waves measured at this location of 9m to 10m and wind  
 468 speeds of 18m/s to 21m/s. The heave motions of the Spar are typically small  
 469 since the vertical wave exciting forces are low due to the deep draft [39]. As  
 470 illustrated in subplots (g) to (i), the heave mean response of the FOWT is lower  
 471 than -0.3m for all three locations. The hub acceleration is mainly governed by  
 472 the wave heights. In addition, the largest accelerations are experienced with a  
 473 combination of highest waves and wind speeds. The maximum hub acceleration  
 474 values for Costa Brava, Gulf of Maine and West of Barra are  $4.5\text{m/s}^2$ ,  $5.1\text{m/s}^2$   
 475 and  $6.6\text{m/s}^2$ , respectively. Besides the before mentioned, the figure shows the  
 476 distribution of possible motions at the different sites according to the existing  
 477 met-ocean conditions. For instance, at Gulf of Maine a larger range of combined  
 478 wind and wave heights is present, which results in a more distributed response  
 479 of the FOWT from low to very high wind speeds and wave heights in contrast  
 480 to the other sites.

### 481 5.3. Energy generation

482 The annual energy generated by the FOWT is plotted for each of the three  
 483 sites as function of wind speed (at hub) and wave height in Fig. 10. The figure  
 484 shows the characteristic energy generation profile according to the met-ocean  
 485 conditions of each site. West of Barra demonstrates a larger distribution of  
 486 energy generation among the available wave heights. Whereas at Costa Brava  
 487 and Gulf of Maine a larger range of wind speeds is available with lower wave  
 488 heights, which causes the energy generation profile to be located in the lower  
 489 wave height section of the figure. Furthermore, it is observable that at West  
 490 of Barra higher peak generation values are achieved based on more frequent  
 491 occurrences of high wind speeds.



**Fig. 10.** Annual energy generation profile considering the wind speed at hub and wave heights of the three offshore sites.

492 The total annual energy generation is presented in Table 7 for the three  
 493 offshore locations and compared to a bottom-fixed offshore wind turbine with  
 494 the same capacity.

**Table 7.** Annual energy production performance comparison.

Location	Energy Generation (GWh)		Difference (%)	Capacity factor (%)
	Bottom-fixed	Floating		
Costa Brava	21.91	21.73	0.82	49.62
Gulf of Maine	24.12	23.98	0.58	54.75
West of Barra	33.32	33.09	0.69	75.54

As it is shown in Table 7, the difference in the annual energy generation between a fixed and floating wind turbine is below 1% and thus is not very significant. In addition, a bottom-fixed offshore wind turbine would not be feasible at the three considered sites due to the large water depths. The capacity factor calculated for the FOWT at each site is also shown. It is defined in this paper as the ratio of actual energy generation to rated peak generation per year. The values demonstrate the vast potential of FOWT to be placed in locations where higher wind speeds are available and greater capacity factors can be yielded. For comparison, current bottom-fixed offshore wind farms reach capacity factors of about 30% to 50% and the first floating wind farm installed in Scottish waters has achieved a capacity factor of about 65% during the first three months of operation [40, 41]. The high capacity factors show also that floating offshore wind could be a suitable complement to base load power generation. For example, conventional base load power plants typically possess capacity factors of about 54%-60% (coal) or 90% -92% (nuclear) [42].

#### 5.4. Sensitivity analysis

In this section, a sensitivity analysis is carried out to study the effect of applying different threshold limits for the operation of the FOWT. The two parameters that are considered are the hub acceleration and the platform pitch motion, which have been defined by Martini et al. [13] as two of the most relevant operating parameters. In case the defined threshold limit is exceeded by one of the two parameters, the wind turbine is forced to shutdown and stop power generation. The performance of the FOWT under different threshold limits is evaluated in function of capacity factor and downtime as shown in Tables 8 to 10 for each of the offshore sites. The downtime is defined as the ratio of hours not producing due to exceeding operating limits to total hours per year.

**Table 8.** Capacity factor and downtime in function of hub acceleration and platform pitch limits for Costa Brava.

		Capacity factor (%)								Downtime (%)							
		Platform pitch (°)								Platform pitch (°)							
		0.5	1.0	2.0	3.0	4.0	5.0	6.0	7.0	0.5	1.0	2.0	3.0	4.0	5.0	6.0	7.0
Hub acceleration (m/s <sup>2</sup> )	0.5	0.0	0.7	2.4	4.9	7.8	13.1	15.2	15.2	82.7	73.3	63.4	55.4	49.9	43.8	41.8	41.8
	1.0	0.0	0.8	2.7	5.8	10.8	29.3	33.9	33.9	81.9	71.7	60.6	50.7	42.2	23.1	18.5	18.5
	1.5	0.0	0.8	2.7	6.8	15.3	36.8	41.7	41.7	81.9	71.6	60.4	49.5	37.6	15.6	10.8	10.8
	2.0	0.0	0.8	2.7	6.8	17.8	39.4	44.3	44.3	81.9	71.6	60.4	49.4	35.1	13.1	8.3	8.3
	3.0	0.0	0.8	2.7	9.1	22.8	44.7	49.6	49.6	81.9	71.6	60.1	45.5	28.6	6.3	1.5	1.5
	4.0	0.0	0.8	2.7	9.1	22.8	44.7	49.6	49.6	81.9	71.6	59.2	44.2	27.3	5.0	0.2	0.2
	5.0	0.0	0.8	2.7	9.1	22.8	44.7	49.6	49.6	81.9	71.6	59.0	44.0	27.1	4.8	0.0	0.0
	6.0	0.0	0.8	2.7	9.1	22.8	44.7	49.6	49.6	81.9	71.6	59.0	44.0	27.1	4.8	0.0	0.0
	7.0	0.0	0.8	2.7	9.1	22.8	44.7	49.6	49.6	81.9	71.6	59.0	44.0	27.1	4.8	0.0	0.0

**Table 9.** Capacity factor and downtime in function of hub acceleration and platform pitch limits for Gulf of Maine.

		Capacity factor (%)								Downtime (%)							
		Platform pitch (°)								Platform pitch (°)							
		0.5	1.0	2.0	3.0	4.0	5.0	6.0	7.0	0.5	1.0	2.0	3.0	4.0	5.0	6.0	7.0
Hub acceleration (m/s <sup>2</sup> )	0.5	0.0	0.4	1.3	2.9	5.1	9.5	11.0	11.0	91.9	86.6	81.5	76.7	72.8	68.0	66.5	66.5
	1.0	0.0	0.7	2.3	5.5	10.8	28.2	34.0	34.0	86.1	76.9	67.6	58.2	49.3	31.0	25.4	25.4
	1.5	0.0	0.8	2.5	6.1	14.1	39.0	46.4	46.5	85.7	75.2	65.1	54.6	42.7	16.9	9.8	9.8
	2.0	0.0	0.8	2.5	6.1	14.1	40.9	48.8	48.8	85.7	75.2	65.0	54.5	42.6	15.0	7.4	7.4
	3.0	0.0	0.8	2.6	6.7	17.6	45.6	53.8	53.8	85.6	74.8	64.2	52.8	37.9	9.2	1.3	1.3
	4.0	0.0	0.8	2.6	6.9	18.1	46.4	54.7	54.7	85.6	74.8	64.0	52.4	37.2	8.2	0.1	0.1
	5.0	0.0	0.8	2.6	6.9	18.1	46.4	54.8	54.8	85.6	74.8	64.0	52.4	37.1	8.1	0.0	0.0
	6.0	0.0	0.8	2.6	6.9	18.1	46.4	54.8	54.8	85.6	74.8	64.0	52.4	37.1	8.1	0.0	0.0
	7.0	0.0	0.8	2.6	6.9	18.1	46.4	54.8	54.8	85.6	74.8	64.0	52.4	37.1	8.1	0.0	0.0

522 The findings demonstrate that the capacity factor increases nonlinearly with  
 523 higher threshold limits. The maximum capacity factor of 49.6% is reached at  
 524 Costa Brava with a hub acceleration of 3m/s<sup>2</sup> and a platform pitch of 6°, which  
 525 is the same value as presented in Table 7 where no threshold limits have been  
 526 considered. The downtime, on the other hand, decreases with increasing thresh-  
 527 old limits towards zero. For example, by having the platform pitch threshold  
 528 limit at 5° and the hub acceleration limit at 3m/s<sup>2</sup>, the capacity factor decreases  
 529 by 4.9% in comparison to no threshold limits at Costa Brava. The resulting  
 530 energy loss is about 2.2GWh per year and the downtime has increased to 6.3%.

**Table 10.** Capacity factor and downtime in function of hub acceleration and platform pitch limits for West of Barra.

		Capacity factor (%)								Downtime (%)							
		Platform pitch (°)								Platform pitch (°)							
		0.5	1.0	2.0	3.0	4.0	5.0	6.0	7.0	0.5	1.0	2.0	3.0	4.0	5.0	6.0	7.0
Hub acceleration (m/s <sup>2</sup> )	0.5	0.4	0.4	1.0	1.0	1.0	1.0	1.0	1.0	95.7	95.7	94.6	94.6	94.6	94.6	94.6	94.6
	1.0	1.2	1.2	5.2	5.2	13.5	13.5	13.9	13.9	89.2	89.2	80.8	80.8	73.0	73.0	72.6	72.6
	1.5	1.8	1.8	10.6	10.6	25.9	25.9	28.8	28.8	84.1	84.1	65.3	65.3	50.9	50.9	48.2	48.2
	2.0	1.9	1.9	12.2	12.2	35.1	36.1	46.9	46.9	83.0	83.0	61.3	61.3	39.6	38.7	28.4	28.4
	3.0	1.9	1.9	12.6	12.6	39.7	53.1	67.5	67.5	82.7	82.7	60.2	60.2	34.6	21.8	8.3	8.3
	4.0	1.9	1.9	12.6	12.7	41.3	57.7	72.6	72.6	82.7	82.7	60.1	60.0	32.9	17.4	3.3	3.3
	5.0	1.9	1.9	12.6	12.7	41.6	58.8	74.7	74.7	82.7	82.7	60.1	59.9	32.5	16.2	1.2	1.2
	6.0	1.9	1.9	12.6	12.7	41.6	58.8	74.7	74.5	82.7	82.7	60.1	59.9	32.4	16.2	1.2	1.2
	7.0	1.9	1.9	12.6	12.7	41.7	59.5	75.5	75.5	82.7	82.7	60.1	59.8	32.0	15.2	0.0	0.0

According to the findings, Gulf of Maine and West of Barra sites present higher capacity factors, but require at the same time higher hub acceleration limits. It is common practice in the wind industry to set an operational limit for the hub acceleration, which is related to the safety of the turbine components and is about  $0.3g$  ( $\approx 3m/s^2$ ) [43]. Likewise, there is a maximum angle of inclination, which corresponds to the pitch motion and depends largely on the type of FOWT. For instance, Xue [44] has proposed a limit for the inclination angle under the maximum mean wind turbine thrust force of up to  $7^\circ$  for a Spar concept. Considering these parameters, one may find the technical limits for the performance of the FOWT. For instance, at Gulf of Maine a capacity factor of 53.8% and a downtime of 1.3% would be achievable. The parameters have not only importance for the control strategy but also are essential for the platform design [43]. For example, the maximum angle of inclination  $\theta_{\max}$  is related to the minimum rotational stiffness  $C_{55,min}$  of the structure by the inclining moment  $M_I$  as [45]:

$$C_{55,min} = \frac{M_I}{\theta_{\max}}. \quad (24)$$

546 In general, the higher the rotational stiffness required, the more expensive  
547 the floating substructure will be. Hence, the aim would be to reduce it as  
548 much as possible [46]. However, a more rigid structure could be beneficial in  
549 harsh conditions such as at West of Barra, because it would permit a higher  
550 maximum angle of inclination and thus enable to extract energy from more  
551 extreme environmental conditions and increase the capacity factor. To resume,  
552 the optimal threshold limits should be a tradeoff between the maximal energy  
553 yield as well minimal downtime and technical feasible limits for a safe operation  
554 of the FOWT. This analysis may help to identify suitable threshold limits at  
555 design stage and for feasibility studies of different offshore locations.

## 556 6. Conclusion

557 In this paper, a methodology has been presented to obtain the dynamic  
558 response of a FOWT to different load cases and to assess its performance con-  
559 sidering different wind and wave conditions. A simplified model has been built  
560 using MATLAB and the system response has been evaluated for the surge,  
561 heave and pitch motions. The results have been compared with FAST, which  
562 is a well-known complex tool to model and simulate wind turbines. An overall  
563 good agreement has been found in the comparison of the structural properties  
564 computed by both models. Furthermore, the main motions and system's dy-  
565 namics could be captured by the simpler model with an acceptable accuracy.  
566 The power generated by the FOWT has been computed for an environment with  
567 regular waves and steady waves as well as a load case consisting of turbulent  
568 wind and irregular waves. It has been found that even for the most extreme  
569 wind and wave combination the power loss experienced by the FOWT is less  
570 than 1% or 1.1%, respectively the load case studied. Furthermore, the perfor-  
571 mance of the FOWT has been evaluated for three offshore locations with their  
572 specific environmental conditions. Surge and pitch motions are governed by the  
573 mean wind speed, whereas the hub acceleration is influenced strongly by the  
574 wave height.



575 The response in heave is only of small magnitude for all three locations,  
576 which is typical for a Spar-type FOWT. The peak response has been obtained  
577 for all three degrees of freedom at rated wind speed, when the controller starts to  
578 reduce the thrust coefficient. Among the offshore locations, the largest motions  
579 appear at West of Barra, where the harshest environmental conditions exist,  
580 with 29.5m for surge and 5.9° for pitch motion. The highest value for the hub  
581 acceleration has also been obtained at West of Barra with  $6.6\text{m/s}^2$ . Despite the  
582 large motions, no significant loss in energy generation for the FOWT has been  
583 found. The difference is smaller than 1% for all three sites.

584 The highest capacity factor has been reached at West of Barra with up to  
585 75%, which exceeds current bottom-fixed offshore wind farms. This large capac-  
586 ity factors demonstrate the high power performance of the OC3-Hywind Spar  
587 FOWT and also coincides with the values achieved by the Hywind floating wind  
588 farm. Besides that, it shows that floating offshore wind could be a suitable com-  
589 plement to base load power generation. Finally, a sensitivity analysis has been  
590 used to evaluate the effect of different threshold limits, such as hub acceleration  
591 and platform pitch, on the performance of the FOWT. Lowering the threshold  
592 limits in order to increase the safe operation of the FOWT results in a nonlinear  
593 decrease of the capacity factor and nonlinear increase of downtime. The optimal  
594 selection of threshold limits should be a tradeoff between system reliability and  
595 maximal energy generation.

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