

Investigating therapeutic usage of combined ticagrelor and aspirin through solid-state and analytical studies

Hassane Sadou Yayé^{a,b,1}, Ivo B. Rietveld^{c,d}, Maria Barrio^{e,f}, Philippe-Henri Secrétan^a, Antoine Faucheron^b, Maher Karoui^a, Patrick Tilleul^b, Najet Yagoubi^a, Bernard Do^{a,g}

^a Université Paris Sud, UFR de Pharmacie, UA 401 « Matériaux et Santé ». 5, rue Jean Baptiste Clément, 92296 Châtenay-Malabry, France

^b Assistance Publique-Hôpitaux de Paris, Groupe Hospitalier Pitié-Salpêtrière, Department of Pharmacy, 47-83 Boulevard de l'Hôpital, 75013 Paris, France

^c University of Paris-Descartes, Faculty of Pharmacy, Laboratory of Physical Chemistry, 4 avenue de l'Observatoire, 75006 Paris, France

^d Normandie Université, Laboratoire SMS – EA 3233, Université de Rouen, F 76821 Mont Saint Aignan, France

^e Grup de Caracterització de Materials, Departament de Física, EEBE, Universitat Politècnica de Catalunya, Campus Diagonal-Besòs, Av. Eduard Maristany 10-14, 08019 Barcelona, Catalonia, Spain

^f Barcelona Research Center in Multiscale Science and Engineering, Av. Eduard Maristany, 10-14, Barcelona 08019, Spain

^g Assistance Publique-Hôpitaux de Paris, Groupe hospitalier Henri Mondor, Department of Pharmacy, 51 Avenue du Maréchal de Lattre de Tassigny, 94010 Créteil, France

¹Correspondence to:

Dr H. SADOU YAYE, *Université Paris Sud, UFR de Pharmacie, 5, rue Jean Baptiste Clément, 92296 Châtenay-Malabry.*

Email address: hassane.sadou-yaye@aphp.fr

Tel: +33622206246

Fax: +33142178261

ABSTRACT:

The mainstay treatment for patients with acute coronary syndrome is an oral route dual antiplatelet therapy with a P2Y₁₂-receptor antagonist and Aspirin (ASA). To improve patient adherence to such treatments, combination therapies (polypill) are envisioned. Physicochemical solid-state studies have been carried out to develop a preformulation strategy of ASA with the P2Y₁₂-receptor antagonist ticagrelor (TIC). The investigations were carried out using differential scanning calorimetry, liquid chromatography – high resolution – multistage mass spectrometry (LC-HR-MSⁿ) and as complementary techniques Fourier transform infrared measurements and thermogravimetric analysis. A simple eutectic transition at 98 °C with a mole fraction for the eutectic liquid of 0.457 has been observed and the mixing of ASA and TIC molecules in each other's crystal structures appears to be limited. No cocrystals of TIC and ASA have been found. The appearance of the eutectic liquid was linked with a clear onset of chemical instability of the two pharmaceuticals. The decomposition mechanism in the liquid phase involves prior decomposition of ASA, whose residues react with well-identified TIC interaction sites. Seven interaction products were observed by LC-HR-MSⁿ linked to corresponding degradation products. The most important degradation pathway is N-dealkylation. In conclusion, polypills of ASA and TIC are a viable approach, but the decomposition of ASA should be avoided by eliminating high temperatures and high humidity.

1. Introduction

Cardiovascular diseases, and in particular acute coronary syndrome (ACS), remain the most serious life-threatening diseases [1]. Dual antiplatelet therapy, consisting of aspirin (ASA) and

a P2Y₁₂-receptor antagonist, is the mainstay treatment for patients with ACS. A complicating factor of a dual therapy is the necessity for patients to take multiple drugs, which diminishes patient adherence to the treatment. To avoid this kind of problems and to improve on the necessary doses of the different pharmaceuticals in a dual treatment, combination therapies (polypill) may be a solution.

However, the combined drug introduces the problem of possible interactions between the active ingredients. This may have an influence on their bioavailability, render the formulation inactive, or even toxic, as issues with drug-drug or drug-excipient interactions have been widely described in the literature [2-6]. Chemical instabilities due to interactions can take the form of oxidation, reduction or hydrolysis[2, 3], and drug substances may even covalently bind to each other [4]. Physical incompatibility may include a modification of the individual solubilities or the formation of a eutectic liquid, which will modify the formulation and also accelerate degradation of the pharmaceuticals [5, 6]. It is therefore essential that combinations of active pharmaceutical ingredients are studied beforehand. In particular, the chemical and physical behaviour of the mixtures is of importance, as they may be the first to indicate what will happen to the final mixed drug product. The outcome can then be used in the preformulation strategy to stabilize the drug.

In the present paper, the chemical and physical stability of mixtures of ASA with the P2Y₁₂-receptor antagonist ticagrelor (TIC) will be studied to support the development of a combination therapy with these two active ingredients. The dosage quantities of TIC are rather well defined at 90 mg per tablet [7]. In the case of ASA, it is well known that high doses are associated with higher rates of major bleeding in patients [8]. A large systematic review on the efficacy of ASA to avoid blood clots has demonstrated that there are no differences in clinical outcome between low or high doses of ASA in the medical treatment following surgical stent insertions [8], thus for a combination therapy an effective ASA dosage quantity can be kept at a relatively low concentration. A double blind clinical trial evaluation of the pharmacokinetics and pharmacodynamics of ticagrelor co-administered

with 300 mg qd. of aspirin in healthy volunteers has demonstrated that simultaneous administration of TIC and ASA does not affect the medical treatment negatively [9].

According to the literature, ASA melts around 138 °C with a melting enthalpy of 185 J g⁻¹ [10,11]. It is also well known that ASA rapidly decomposes in the presence of water, while forming acetic acid and salicylic acid [12]. In the case of TIC, a single patent exists describing four polymorphs called I, II, III and IV melting at 128, 135, 139 and 150 °C respectively [13]. Previously, the chemical behaviour of TIC under several stress conditions has been investigated, which resulted in the elucidation of nine main degradation products formed through oxidation, S-dealkylation and N-dealkylation mechanisms [14]. Taking into account the physical and chemical properties of the pure compounds, mixtures of ASA and TIC will be investigated using differential scanning calorimetry (DSC) and liquid chromatography – high resolution – multistage mass spectrometry (LC-HR-MSⁿ) and as complementary techniques Fourier Transform Infrared measurements (FTIR) and thermogravimetric analysis (TGA).

2. Materials and methods

Materials

Ticagrelor of a purity greater than 98 % was obtained from Interchim[®] (Montluçon, France). Acetylsalicylic acid (purity: 99.5 %) was purchased from Cooper (Melun, France). Analytical grade acetonitrile was provided by Sigma–Aldrich (St Quentin-Fallavier, France). Ultrapure water from Q-Pod Milli-Q system (Millipore, Molsheim, France) was used for dissolution, dilution, and as a component of the mobile phase.

Solid-state stress testing

TIC and ASA substances were dried at 80 °C in an oven for 24 hours, then mixed (1:1 molar ratio) by gentle grinding using a mortar and a pestle for 5 minutes. 50 mg of the two APIs and their mixture were prepared in triplicate, placed in a calibrated hot-air oven at 80 °C, and at 100 °C and removed after either 1 day or 3 days of exposure.

In parallel, kinetic studies were performed. Samples of about 10 mg of TIC-ASA mixtures were prepared in triplicate and placed in ovens at 25, 40, 60, 70, 80, and 90 °C (± 1 °C). The samples were removed at 0, 1, 2, 3, 7, 14, 21, and 28 days and analysed by HPLC. Concurrently, TIC, ASA and TIC-ASA mixture control samples stored at 25 °C for one year have been tested for degradation products.

Analytical Methods

Differential scanning calorimetry

DSC experiments were performed using a Q1000 (TA Instruments, USA) heat-flux calorimeter. It was calibrated before use with high purity indium ($T_{\text{fus}} = 156.60$ °C) and tin ($T_{\text{fus}} = 231.91$ °C) standards. Drug mixture samples of approx. 1.5 – 4 mg were scanned in sealed aluminum pans at a rate of 10 K min⁻¹, from 30 to 160 °C, in an inert N₂ atmosphere with a purge flow rate of 50 cm³ min⁻¹.

For temperature – composition diagrams, binary physical mixtures with TIC–ASA concentrations of (mol fraction TIC): 1.00, 0.95, 0.90, 0.80, 0.70, 0.60, 0.50, 0.40, 0.30, 0.20, 0.10, 0.05, and 0.00 were prepared by gentle mixing and grinding of the two compounds using a mortar and a pestle for 5 min, then the melting behaviour of the samples were assessed by DSC. Subsequently, heating-cooling cycles of selected samples were carried out. Additionally, the crucibles were retrieved, opened, dissolved in 1 ml of acetonitrile, sonicated for 10 min, and analysed by LC-HR-MSⁿ.

X-ray powder diffraction

A Debye-Scherrer optics was used with an INEL powder diffractometer equipped with a cylindrical position-sensitive detector (CPS120) containing 4096 channels (0.029° 2 θ angular step) and monochromatic Cu $K\alpha_1$ ($\lambda = 1.54061 \text{ \AA}$) radiation. Slightly ground specimens were introduced in a Lindemann capillary (0.5 mm diameter) rotating perpendicularly to the X-ray beam during the experiments to improve the average over the crystallite orientations.

Thermal gravimetric analysis

TG measurements were carried out using a TA instruments Q500 thermogravimetric analyzer (TGA) equipped with a precision thermobalance (0.1 μg). The weighted samples (3-8 mg) were heated from 25 °C to 600 °C. Heating runs were carried out under nitrogen atmosphere at three heating rates: 5, 10 and 20 K min⁻¹.

Fourier Transform Infrared measurements

FTIR was used to assess the modification of the molecular environment of the APIs induced in the physical mixture (0.30 mole fraction TIC). The experiments were performed on a Perkin-Elmer Spectrum BX FT-IR system based on diffuse reflectance sampling accessories with FT-IR Spectrum v2.00 software. The spectra of the APIs, their mixtures and the corresponding stressed samples were recorded at room temperature in the wavenumber range of 400 – 4000 cm⁻¹ using KBr pellets.

High Pressure Liquid Chromatography

A Dionex Ultimate 3000 LC system (DIONEX, Les Ulis, France) was used to separate the APIs and their degradation/interaction products from the stress samples and the DSC

crucibles. The system consisted of a quaternary pump, a degasser, a thermostated autosampler with a 200 μL -injection syringe, and a thermostated column compartment. A C18 (Phenomenex[®]) (150 mm x 4,6 mm, 4 μm) column set at 25 $^{\circ}\text{C}$ was used. The optimized LC parameters include the mobile phase composition (phase A: acetonitrile, phase B: water) set in a gradient method (A 20 % v/v from 0 to 5 min; A 20 % to 60 % v/v from 5 to 7 min; A 60 \rightarrow 80 % v/v from 15 to 17 min; A 80 \rightarrow 20 % v/v from 17 to 20 min and A 20 % v/v till 25 min). The flow-rate was set at 1 mL min^{-1} .

An LC-high-resolution multistage mass spectrometry

LC-HR-MSⁿ was used to elucidate the structures of the decomposition products following DSC and stress tests. It was performed by coupling a Dionex[®] LC system to an electrospray (ESI)-LTQ-OrbitrapVelos Pro system, which comprises a double linear trap and an orbital trap (Thermo Fisher Scientific, CA, USA). Analyses were carried out in positive and negative ion mode for TIC and ASA respectively, under the following conditions: (a) the source voltage was set at 3.4 kV; (b) the temperatures were fixed at 53 $^{\circ}\text{C}$ (source) and 300 $^{\circ}\text{C}$ (capillary); (c) S-Lens was set at 60%. Acquisition in full scan mode over the mass range of 50-600 Da was performed for the detection of the degradation products. 30-40 % CEL were set for high-resolution fragmentation studies. The MS data were processed using Xcalibur[®] software (version 2.2 SP 1.48).

3. Results and discussion

3.1. Physical stability in the solid mixtures of TIC and ASA

For the pure compounds the following melting data were found: TIC led to a $T_{\text{onset}} = 136.2 \pm 1.9$ $^{\circ}\text{C}$ and a $\Delta H_{\text{fus}} = 81 \pm 5$ J g^{-1} and ASA melts at 138.1 ± 2.5 $^{\circ}\text{C}$ with a ΔH_{fus} at 184.5 ± 13.1 J g^{-1} . The melting data and the X-Ray pattern (Figure S1) of aspirin sample used were found to be consistent with the aspirin form I [10, 11, 15]. The melting point of TIC in combination

with an X-ray diffraction pattern (Figure S2) for verification indicates that the TIC sample contained pure form II according to the information provided in the patent [13].

Physical mixtures were prepared by gently grinding different mole fractions of TIC and ASA as indicated in the experimental section. The mixtures were subsequently subjected to DSC measurements in a closed capsule by heating the samples at a rate of 10 K min^{-1} from $30 \text{ }^\circ\text{C}$ up to $160 \text{ }^\circ\text{C}$. The DSC curves exhibited two endothermic peaks indicative of the occurrence of a eutectic and a liquidus transition (see Figure 1a) [16-18]. The onset temperature of the eutectic peak, 98°C , and the peak maximum of the liquidus peak were used to plot the temperature–composition TIC-ASA phase diagram (Figure 1b). The dependence of the eutectic molar enthalpy with the mole fraction of TIC, the Tammann plot, was used to estimate the eutectic composition (see Figure 1c) [19, 20]. The ASA rich side of the Tammann plot led to the following equation: $\Delta H_{\text{eutectic}}(x) = 62,249 \cdot x$ and the TIC rich side led to the equation $\Delta H_{\text{eutectic}}(x) = -52,298 \cdot x + 52398$. With these two expressions a eutectic mole fraction of 0.457 was calculated. Considering the Tammann plot and the T-x phase diagram, the TIC-ASA system exhibits a simple eutectic transition at $98 \text{ }^\circ\text{C}$ with a mole fraction for the liquid of 0.457 (Fig. 1b-c).

A eutectic equilibrium consists of an equilibrium between three phases and can be written as

concentration of one of the components is sufficiently low that it can completely 'dissolve' in the crystal structure of the other component, thus when only a single solid solution is present in the system, the eutectic transition will not be observed, because the single solid phase will have a different melting behaviour and the eutectic heat effect will be equal to zero. The intersection of the Tammann plot – the eutectic enthalpy effect plotted against the binary composition – with the composition axis will therefore provide an indication of the extent of the solid solution in terms of concentration. In the present case, the enthalpy effect of the eutectic transition appears to extend to the pure compositions as the Tammann plot intersects the composition axis at 0 and at 1 mole fraction. Therefore, it can be concluded that the extent of the solid solutions, i.e. the mixing of ASA in solid TIC and of TIC in solid ASA, is probably limited in this system. Moreover, considering the observed eutectic transition, it can be concluded that interactions in the form of binary compounds (or cocrystals) seem to be absent in this system.

Figure 1: Ticagrelor – Aspirin solid-state behaviour: a) typical DSC curves; b) temperature-composition phase diagram with eutectic behaviour (mole fraction of Ticagrelor indicated), and c) Tammann's plot of the eutectic transition.

3.2. Chemical stability in mixtures with TIC and ASA

3.2.1. Thermal stress testing

It can be seen in table 1 that the physical appearance of pure TIC and of pure ASA kept at 80°C and 100°C does not change. A mixture of ASA and TIC (1:1 molar ratio) retains the same appearance for 1 day at 80°C. However, the powder becomes yellowish when left at 80 °C for three days. In the case of 100°C, the change in colour is observed within one day.

It is clear from the preceding results that chemical interactions occur in the mixtures of TIC and ASA. It should be kept in mind that at 80°C the mixture will be solid, whereas at 100°C part of the mixture will have become liquid, as the eutectic temperature has been passed.

The samples have been investigated by LC-HR-MSⁿ. The fragmentation pattern of TIC was obtained in a previous publication [14]. Those results will be used to analyse the interaction and degradation products in the present mixture with TIC and ASA. In the LC-HR-MSⁿ results, the interaction products (IPs) are defined as those stemming from the entire TIC molecule attached to other molecular moieties in particular from ASA. In addition, degradation products (DPs) are defined as those with a smaller mass stemming from TIC directly or from one of the IPs. Once an IP or a DP has been identified, the elemental composition is deduced and the mass error is calculated for verification (see Table 2).

Table 1: Physical appearance of Ticagrelor, Aspirin, and their mixtures (1:1 molar ratio) under thermal stress conditions

Table 2: LC – HR – MSⁿ results: Retention time and accurate mass of Ticagrelor – Aspirin interactions products and their corresponding N-dealkylation degradation products (see text).

Pure APIs

LC-HR-MSⁿ did not reveal any degradation product in the case of the pure active pharmaceutical ingredients that were kept for one day at 80°C. It has been verified by LC-HR-MSⁿ that heating samples of pure TIC in the DSC up to 160°C did not lead to any degradation products either. These results are consistent with the absence of change in the physical aspect of the pure compounds. For ASA, it is known that it rapidly decomposes into salicylic acid and acetic acid [12] in the liquid phase.

Degradation kinetics of the mixture

For each temperature, the remaining TIC-ASA in the mixtures has been plotted as a function of time (Figure 2a, Table S1). The decomposition data has been fitted to zero order expressions, which gave reasonable fits within the limits of precision of the data. The rate constants have been assembled in an Arrhenius plot (Figure 2b). The activation energy of the observed decomposition reaction of $130 \pm 12 \text{ kJ mol}^{-1}$ is similar to the one found by Carstensen *et al.* for the decomposition of ASA in the presence of water (about 128 kJ mol^{-1}) even if the reaction rate in the present TIC-ASA mixture is much lower (e.g. in the present mixture at 65°C $0.016 \text{ mole \% j}^{-1}$ is found, whereas Carstensen *et al.* reported 7.9 j^{-1}) [27]. The rate-limiting step in the decomposition of the TIC-ASA mixture may therefore depend on the decomposition of ASA and the reaction products may subsequently react rapidly with TIC. Extrapolating the Arrhenius equation to 25°C , one obtains about 1% of decomposition per year. Tests performed on TIC-ASA samples stored for one year at 25°C do not reveal any decomposition products, so the 1% obtained by the Arrhenius equation might be an upper limit of the decomposition estimate. How the decomposition of ASA affects TIC will be discussed in the next section.

Figure 2: TIC – ASA decomposition kinetics: (a) Concentration in mole % of remaining TIC-ASA in the stress test samples versus exposure time in days and as a function of temperature ($^\circ\text{C}$) (b) Arrhenius plot of the rate constants obtained by fitting zero order kinetics.

Interaction products observed in the TIC-ASA mixture

As indicated in Table 2, seven interaction products have been identified named IP1 to IP7. They respectively exhibit masses with 28, 42, 84, 126, 120, 162, and 204 amu higher than that of the TIC molecule. It can be deduced that they respectively represent carbon monoxide-TIC, acetyl-TIC, diacetyl-TIC, triacetyl-TIC, TIC-salicylate, acetyl-TIC-salicylate and diacetyl-TIC-salicylate, as indicated in Table 2.

Four possible TIC interaction sites can be identified, three alcohol functions and a secondary arylamine, as indicated in Figure 3b. A transition in relation to an interaction with the secondary arylamine on the TIC molecule is for example characterised by the neutral loss of the hydroxyethoxycyclopentane-1,2-diol moiety. An interaction with the primary alcohol is characterized by the absence of the neutral loss of ethanal or ethyleneglycol. The presence of the two latter transitions would suggest consequently an interaction with the cyclopentane alcohols. As a result, for the observed products, several LC-separated isomers can be found corresponding to the different interaction combinations on the aforementioned sites (See for example the different peaks for IPs2 and IPs3 in Fig. 3a).

For the product with m/z 565, the number of IPs was superior to that of the interaction sites, which suggests the formation of stereo-isomeric products. In fact, in the case that the acetylation involves only one of the cyclopentane diols, the formation of a hydrogen bond with the free OH may yield a hydrogen bond depending on the position of the carbonyl function. This is suggested by the difference in their spectrums, which differ in weight indicative of a water molecule.

Figure 3: a) LC-UV chromatogram of Ticagrelor – Aspirin after thermolysis at 80°C for 24h; b) Possible interactions sites on the TIC molecule

Proposed pathways for the observed degradation products in TIC-ASA mixtures

In our previous study, we have demonstrated that TIC gives rise to the degradation product m/z 371 by N-dealkylation when it is subjected to 80°C in solution [14]. However, the interaction with ASA increased the appearance of this dealkylation product ten-fold. In addition, seven degradation products DP1 to DP7 were obtained as a result of the N-dealkylation from the interaction products IP1 to IP7. Thus, the arylamine is clearly the main interaction and degradation site of TIC in the presence of ASA.

Besides the formation of acetic acid and salicylic acid, CO₂ and/or CO probably from acetic acid [28, 29] could be observed to interact with TIC. This is illustrated in figure 4, where TIC is presented with an attached carbonyl group and the possible fragmentation pathways.

From the foregoing, it can be concluded that the presence of ASA may affect the chemical stability of TIC in the solid state at elevated temperatures.

Figure 4: Fragmentation pattern of the interaction product IP3 and the related degradation product DP3

3.2.2 Degradation around the eutectic temperature

The effect of liquid formation on the degradation process

It has been shown that the presence of ASA may affect the chemical stability of TIC at elevated temperature. Considering that the eutectic temperature is found around 98°C, the effect of the formation of a liquid on the chemical stability of TIC in the presence of ASA should be evaluated.

The eutectic mixtures were subjected to a heating-cooling cycle with a heating (cooling) rate of 10 °C min⁻¹ up to the T_{peak} of the eutectic transition (=100 °C) and in certain cases up to

the end of the liquidus ($\approx 130\text{ }^{\circ}\text{C}$), after which the samples were cooled. The pans were collected and the residues were analysed by LC-HR-MSⁿ in positive mode. As illustrated in Fig.5a, immediate cooling after passing the eutectic temperature generated only one interaction product with m/z 565.2020, which represents an acetylation product of TIC as has been demonstrated above. By passing the liquidus temperature for a mixture of about 0.3 mole fraction of TIC at around 120°C , the intensity of the former interaction product increases significantly along with the appearance of two of its other isomers (Fig.5b). Hence, it is clear that the acetylation of TIC plays an important role in its degradation process. Furthermore, contrary to the solid state, where the chemical interactions only slowly evolved, the liquid state gives almost immediately rise to one of the main degradation products, which next to the increased thermal activation energy, can be ascribed to the increase of the molecular mobility of the two APIs in the liquid [30].

Figure 5: Degradation of Ticagrelor – Aspirin system (0.30 mole fraction TIC) in the eutectic liquid (a) and just above the liquidus (b)

Additional evidence by FT-IR

Several measurements by FT-IR were carried out to investigate to what extent FT-IR can be used to demonstrate the progress of degradation in TIC-ASA mixtures. It can be shown that the pure APIs subjected to 100°C for 7 days do not exhibit substantial changes in their FT-IR spectrain comparison with the samples that were kept at room temperature for the same duration nor with the spectra of the samples obtained before heating evidenced by the excellent superposition of the different spectra (see Figure 6a spectra a, b, f, and g).

In the FT-IR spectra of the TIC-ASA physical mixture at T_0 and $25\text{ }^{\circ}\text{C}$, the characteristic peaks of the two pure drug substances can be recognized with no other new band present

(Compare Figure 6a spectra c and d with spectra a and g). This confirms that the extent of the solid solutions is limited as observed by DSC.

However, the TIC-ASA physical mixture heated for seven days at 100°C revealed a few clear changes (Fig 6a spectrum e, Table S2):

- The absence of the OH stretching band of TIC at 3365 cm^{-1} , and a significant decrease of the OH deformation bands (of about 40%) between 1423 and 1550 cm^{-1} .
- The lack of the stretching vibration band at 1748 cm^{-1} assigned to the ester carbonyl group of ASA, followed by a significant increase (of about 20%) of the band of the carbonyl acid, red-shifted from 1748 to 1700 cm^{-1} , and the appearance of a broad shoulder on the right.
- In the fingerprint region from 1100 to 500 cm^{-1} , huge changes in shape and intensity were observed in comparison to the spectra for the mixture at 25 °C .

These results confirm the chemical interactions between TIC and ASA at elevated temperature. It is clear however, that FT-IR is not very sensitive to small chemical changes in the samples.

Figure 6: IR spectra of Ticagrelor, Aspirin and their mixture (0.30 mole fraction TIC) kept under different conditions: a) TIC day 0-25°C ; b) TIC day 7-100°C; c) TIC-ASA day 0-25°C ; d) TIC-ASA day 7- 25°C; e) TIC-ASA day 7-100°C; f) ASA day 7-100°C; g) ASA day 0-25°C (The arrows indicate changes in the spectra after storage at high temperature (see discussion text)).

Evaporation and its effect on TIC-ASA mixtures

To further elucidate the degradation process of TIC and ASA, mixtures and the pure compounds have been studied by thermal gravimetric analysis. The TG curves of ASA and TIC under nitrogen atmosphere are presented in Fig. 7. For ASA, its fusion is directly followed by two successive mass losses. The first mass loss is the result of the separation between salicylic acid and acetic acid with a possible formation of CO and CO₂ as observed in our results above. This first loss is most likely accompanied by the formation of previously described ASA polymer [31]. The second mass loss is obviously the evaporation/pyrolysis of this polymer.

It is clear from the TG curve of pure TIC that it is much more stable than ASA, as its mass loss only starts around 300 °C, far above its melting temperature. This resistance to high temperature could be explained by the chemical structure of TIC, which consists of a purine nucleoside core, which is known to possess a high thermal resistance [32]. Moreover, other groups are present which can resist high temperatures relatively easily such as the aryl ring, OH, and NH, of which the latter two also form strong intermolecular hydrogen bonds that are difficult to break [33].

Mixtures of 0.3, 0.4, and 0.8 TIC mole fraction were subjected to the TG measurements. It can be seen in Figure 7 that the mass loss patterns of the three mixtures fully fall within the two extremes defined by the behaviour of pure TIC and pure ASA. There does not seem to be any clear evidence of an interaction between ASA and TIC in the mixtures as the curves are to a large extent simply the weighed sum of the curves of the pure compounds. Apparently, the acetyl moiety, which in the stress test appeared to play an important role in the degradation of TIC, does not have the chance to interact with TIC. This may be rather logical when one realises that the boiling point of acetic acid is 118 °C, which implies that the molecule and its derivatives will rapidly evaporate in the TG experiment. This is clearly in contrast to the previous investigations, where the temperature was consistently held below 118 °C. In the case of the TG experiment, acetic acid will form around 100°C at the eutectic

temperature, when a liquid is formed, and subsequently within 2 min the temperature will have reached 120°C, when the acetic acid will quickly evaporate from the mixture.

Hence, it is clear from the preceding results that the separation of ASA into salicylic acid and acetic acid is at the core of the degradation of TIC, when mixed. This also supports the findings in relation to the reaction rate, which appears to depend mainly on the decomposition of ASA.

Figure 7: Thermogravimetric analysis curves for Ticagrelor, Aspirin and several mixtures under an inert atmosphere

4. Concluding remarks and pharmaceutical implications of the interactions

The temperature-composition phase diagram of TIC form II and ASA has been constructed and it has been demonstrated through the eutectic phase diagram and the Tammann curve that physical interactions between the two APIs in the solid state in the form of cocrystals seems to be absent and in the form of solid solutions is probably limited. The solid mixture appears to be stable at room temperature at least for a year, but the formation of acetic acid originating from ASA should be avoided. It has clearly been shown that this is one of the major products that causes the degradation of TIC, when in contact with ASA. LC-HR-MSⁿ characterization of the degradation/interaction products (DPs/IPs) revealed the strong interaction between the donor and acceptor sites of the two APIs. The main mechanism of TIC degradation involved N-dealkylation as demonstrated by the degradation products formed from the interaction products between ASA and TIC.

Although the polypill concept presents many advantages in terms of patient compliance [34], inappropriate manufacturing processes or storage conditions may lead to chemical instability and compromise the drug. For example, even at room temperature, ASA can undergo

moisture-catalysed hydrolysis [27] and degradation of TIC-ASA mixtures are expected under humid conditions. Moreover, TIC-ASA interactions generate hydrophilic (DPs) and lipophilic (IPs) products, which alter the pharmacokinetics and pharmacodynamics of the drug and hence reduce the potency [35]. Furthermore, ASA induced degradation of TIC generates primary arylamine through the N-dealkylation process, which are reported to participate in the metabolic activation by cytochrome P450, which may generate mutagenic and carcinogenic metabolites [36-38].

It has been shown in this paper, that there is a clear interaction between ASA and TIC and how to avoid it, information that can be used for the development of a combination therapy with ASA and TIC. It is clear that scientific research is indispensable to provide relevant information for preformulation strategies and quality risk assessment for the drug life cycle [39-41].

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Table 1

Compounds	25 °C	80 °C (D1)	80 °C (D3)	100 °C (D1)	100 °C (D3)	Under light (1.5 W/m ²) (D3)
TIC	White powder	White powder	White powder	White powder	White powder	White powder
ASA	White powder	White powder	White powder	White powder	White powder	White powder
TIC-ASA (w:w)	Whitepowder	Whitepowder	Melted and yellowish	Melted and yellowish	Melted and yellowish	Whitepowder

Table2

TIC-ASA interactions products					Correspondent TIC N-dealkylation degradation products				
Interaction products	Retention time (min)	Accurate mass	Exact mass	Error (ppm)	Degradationproducts	Retention time (min)	Accurate mass	Exact mass	Error (ppm)
TIC API	11.05	523.1819	523.1816	0.6	371	8.35	371.1488	371.1502	-3.8
							343.1433	343.1429	1.2
							325.1332	325.1323	2.8
Carbonmonoxide-TIC	13.27	551.1857	551.1883	-4.7	371-CO	8.96	399.1429	399.1445	-4.0
(IP1)		533.1766	533.1778	-2.3	(DP1)		381.1324	381.134	-4.2
		523.1820	523.1816	0.7			371.1492	371.1496	-1.1
		505.1707	505.1731	-4.8			371.1372	371.1384	-3.2
		399.1433	399.1445	-2.9			357.0973	357.0976	-0.8
		391.1167	391.1147	5.1			337.1092	337.1077	4.4
		363.1094	363.108	3.9			329.1022	329.1027	-1.5
							329.0910	329.0914	-1.2
							311.0807	311.0809	-0.6
							169.0176	169.0179	-1.8
Acetyl-TIC	10.69-12.56- 13.07-13.82- 14.53	565.2016	565.2039	-4.1	371-COCH ₂	8.56-8.78- 9.02	413.1587	413.1602	-3.6
(IP2)		523.1921	523.1934	-2.5	(DP2)		371.1487	371.1502	-3.9
Diacetyl-TIC	16.90-17.70- 18.06	607.2116	607.2145	-4.8	371-(COCH ₂) ₂	9.19-9.49- 9.72	455.1689	455.1707	-4.0
(IP3)		565.2023	565.2039	-2.8	(DP3)		413.1595	413.1602	-1.8
		523.1916	523.1934	-3.4			371.1494	371.1496	-0.5
Triacetyl-TIC	21.5-22.08	649.2232	649.2251	-2.9	371-(COCH ₂) ₃	9.85-10.88	497.1791	497.1812	-4.2
(IP4)		607.2126	607.2145	-3.1	(DP4)		455.1696	455.1707	0.0
		565.2025	565.2039	-2.5			413.1595	413.1602	-1.7
		523.1927	523.1934	-1.3			371.1488	371.1502	-3.9
TIC-Salicylate	19.7-20.44	643.2114	643.2144	-4.7	371-Salicylate	10.51	491.1697	491.1707	-2.0
(IP5)		523.1924	523.1934	-1.9	(DP5)		371.1488	371.1502	-3.8
Acetyl-TIC-Salicylate	16.46-18.58- 22.63	685.2216	685.2251	-5.1	Acetyl-371-Salicylate	9.96-11.27- 12.18	533.1790	533.1813	-4.3
(IP6)		565.2014	565.2039	-4.4	(DP6)		413.1592	413.1602	-2.4
		523.1921	523.1934	-2.5			371.1491	371.1502	-3.0

Diacetyl-TIC- Salicylate	20.77-21.16- 21.8	727.2327	727.2356	-4.0	Diacetyl-371- Salicylate	10.17- 10.65- 11.30	575.1888	575.1919	-5.4
(IP7)		685.2243	685.2251	-1.2	(DP7)		533.1798	533.1813	-2.8
		607.2134	607.2145	-1.8			491.1706	491.1707	-0.2
		565.2033	565.2039	-1.0			413.1591	413.1602	-2.8

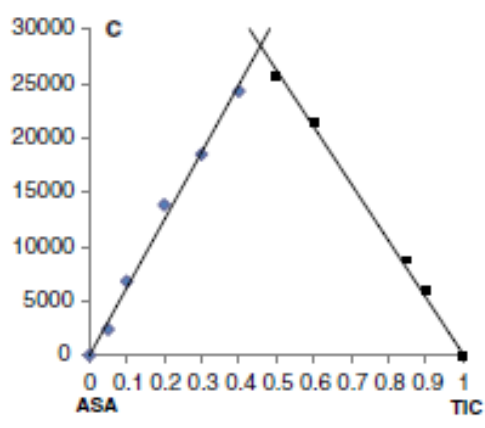
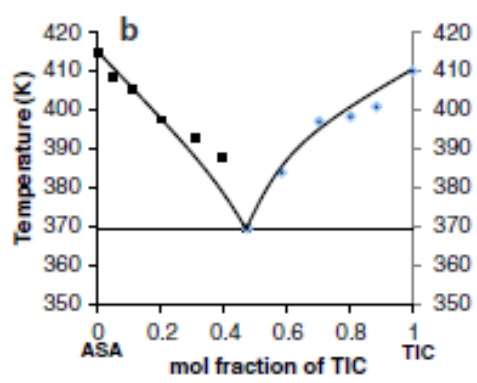
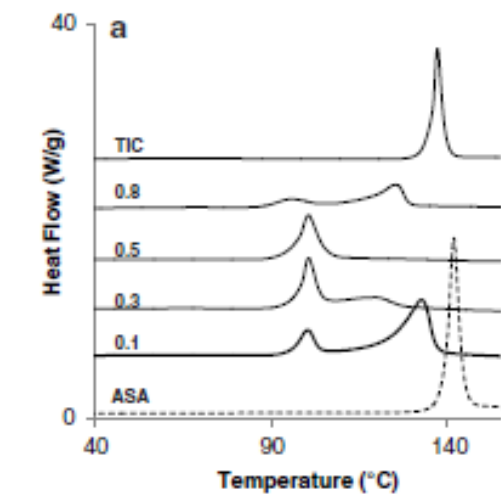


Figure 1

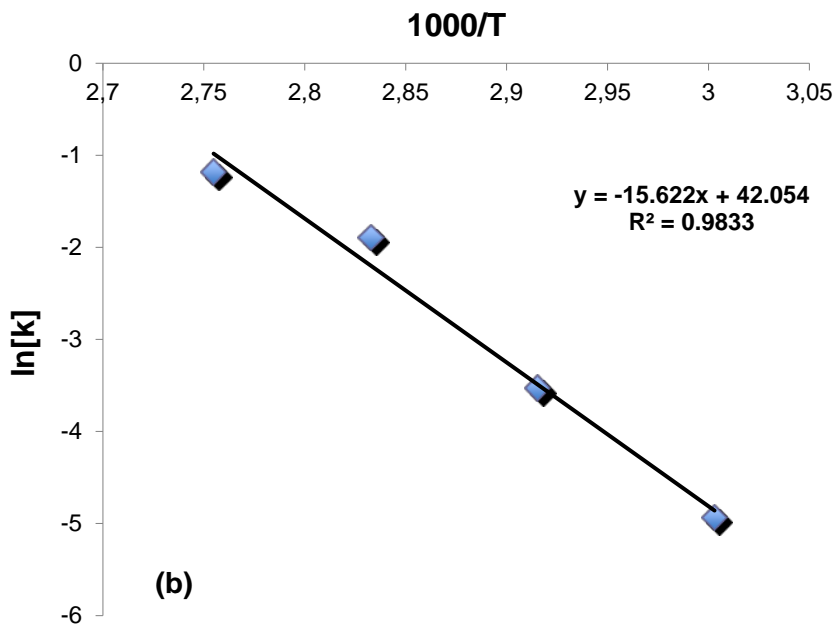
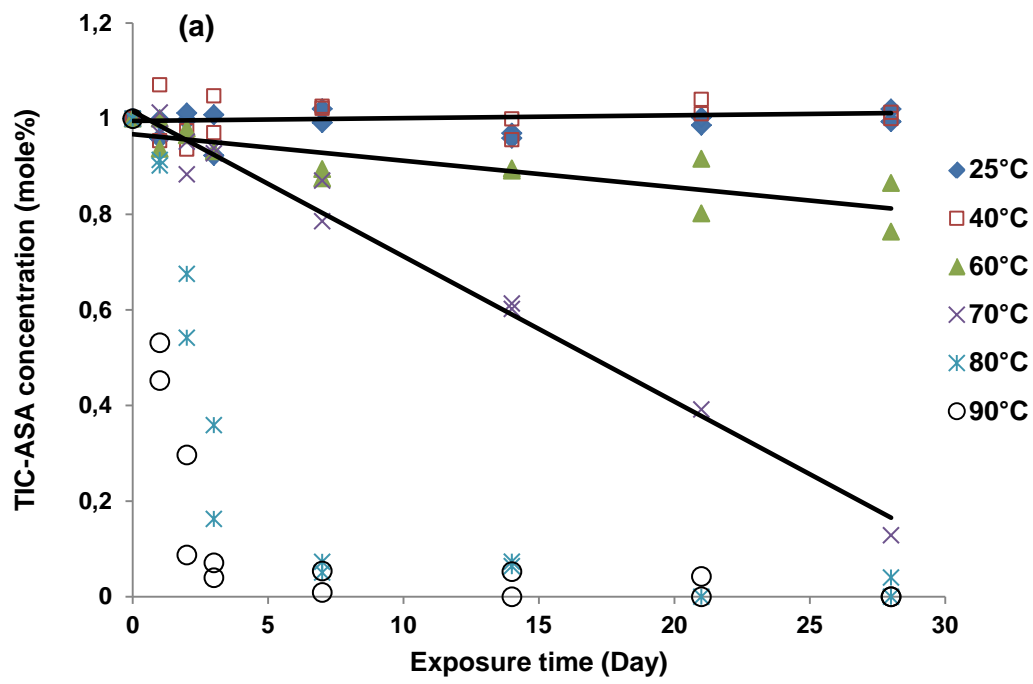
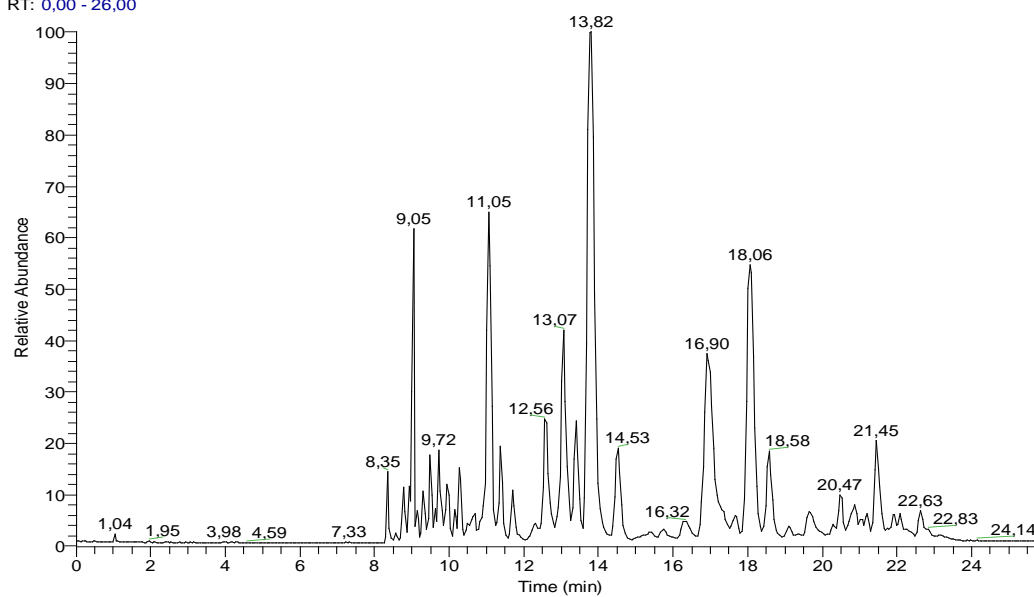


Figure 2

RT: 0.00 - 26.00



NL: 6,26E8
TIC F: FTMS + p
ESI Full ms
[110,00-800,00]
MS
TicAsp-J3-sol-
80C_16070813042
3

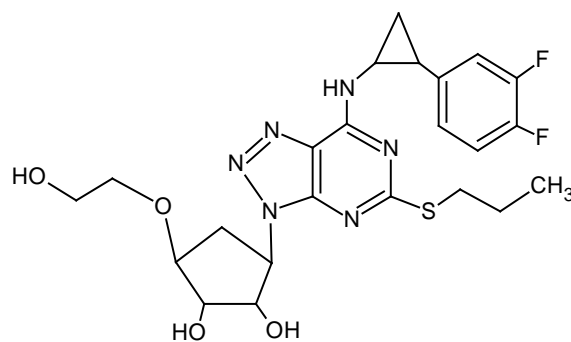


Figure 3

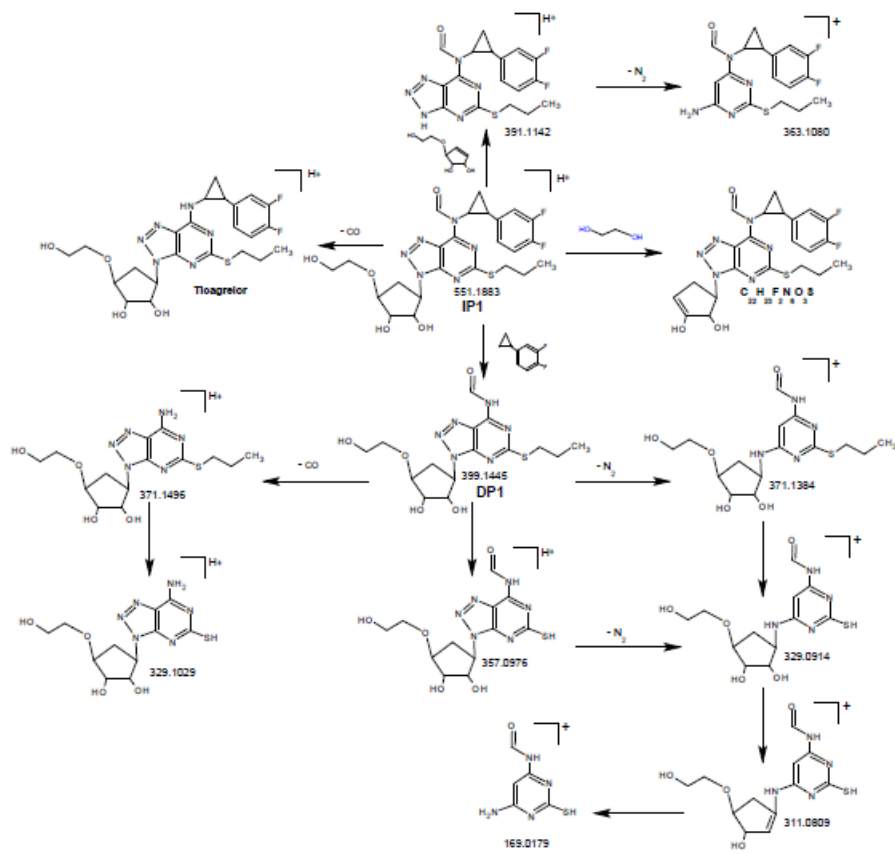


Figure 4

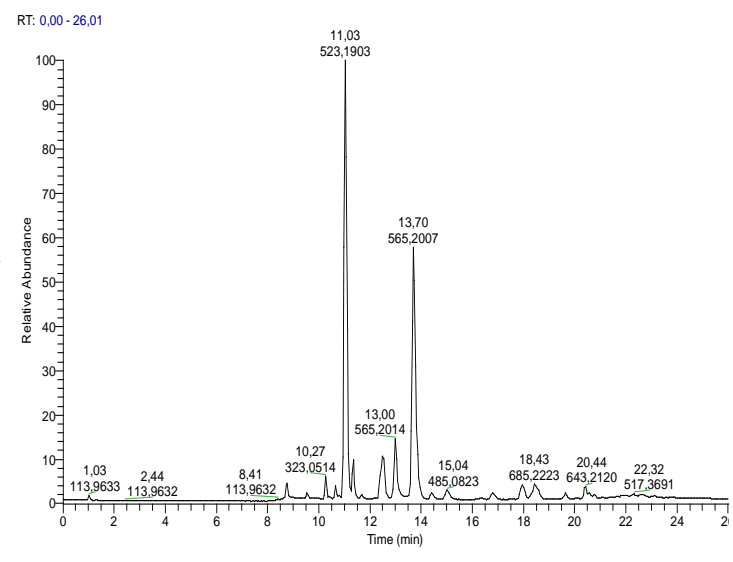
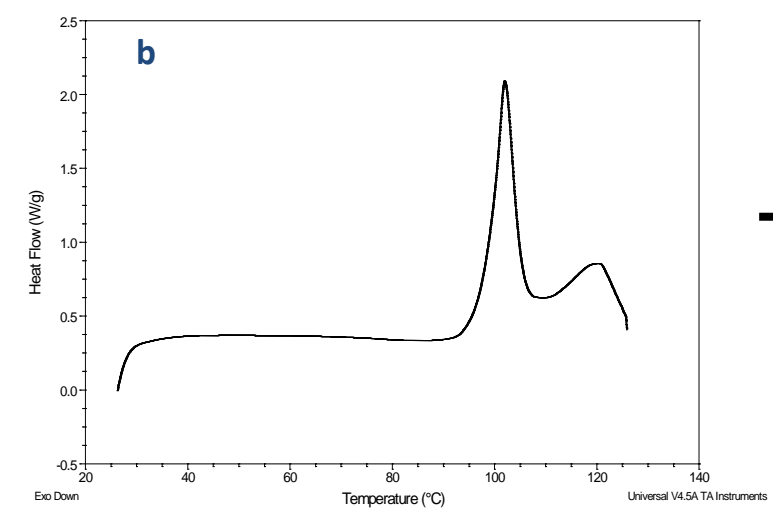
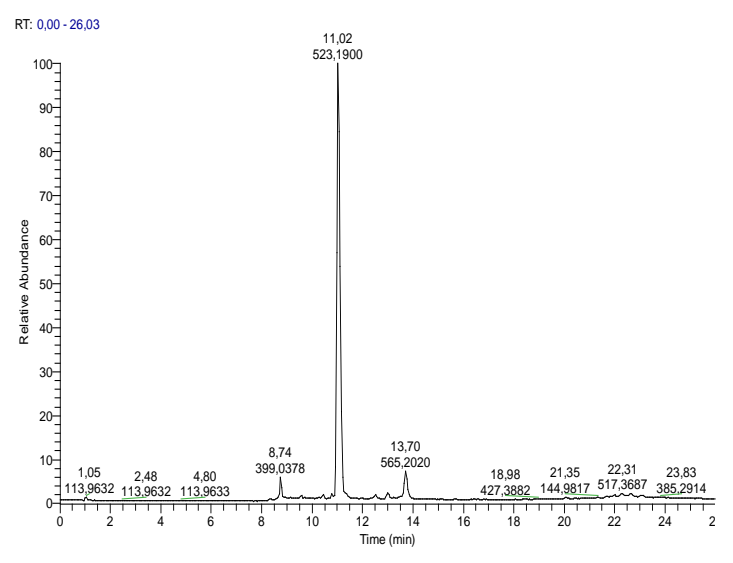
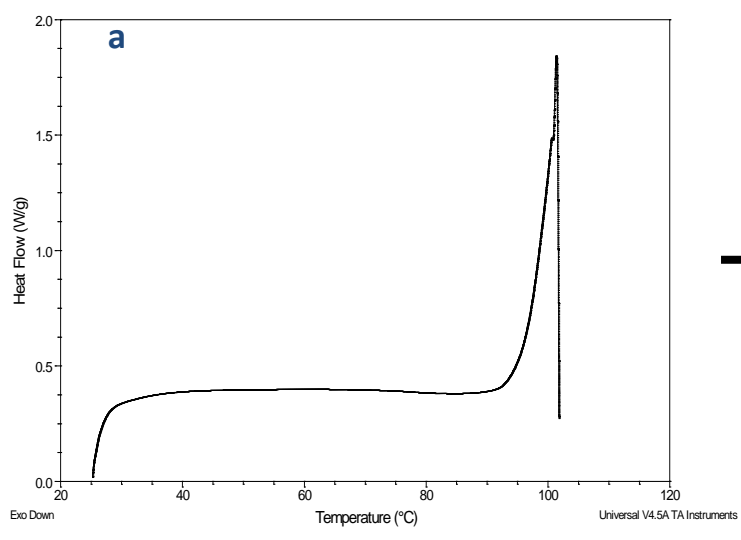


Figure 5

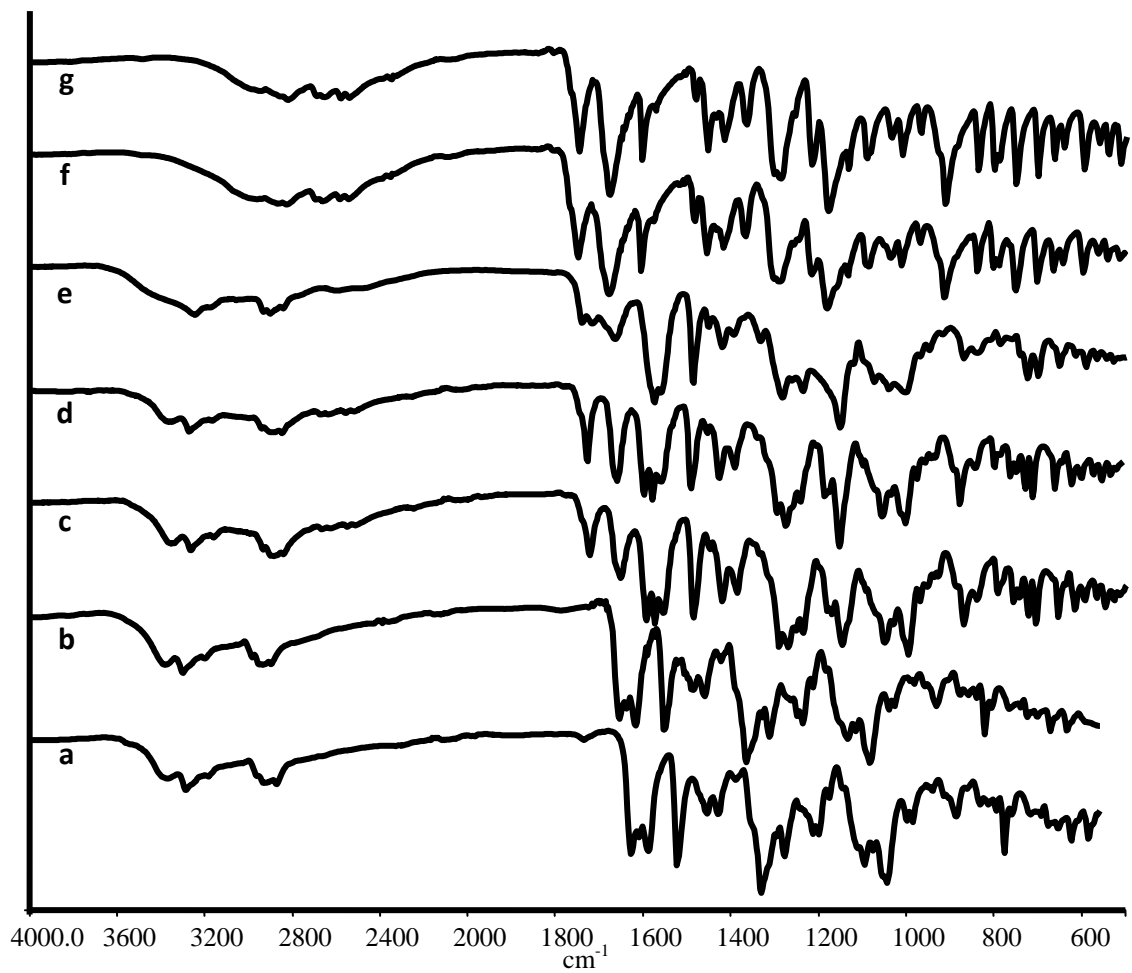


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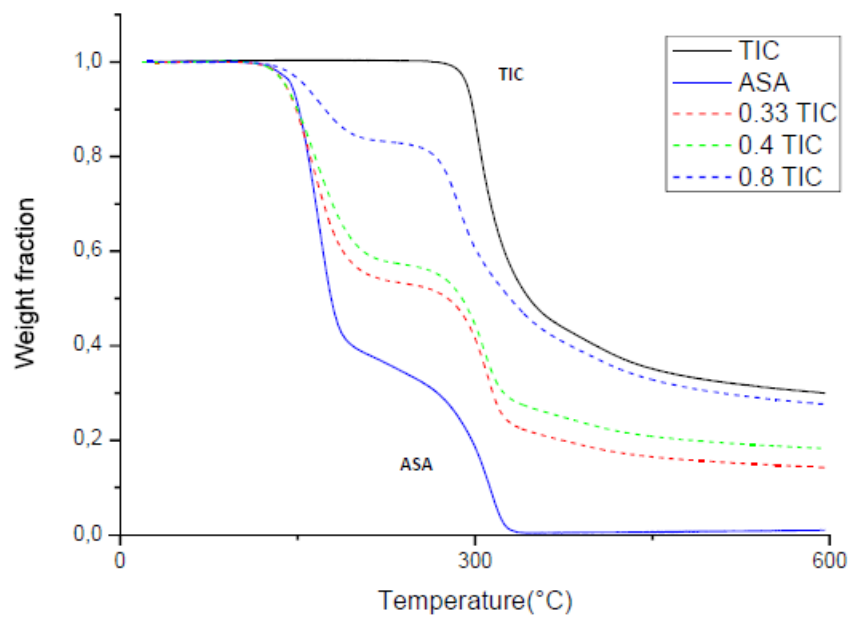


Figure 7