

QUALIFICATIONS	CHAMPION Managers. Familiarity with basic and advanced statistics.	BLACK BELTS Higher education. Solid knowledge of basic statistics.	GREEN BELTS Technical and administrative experience. Familiarity with basic statistical tools.
TRAINING	One week of training (40 hours)	Four months of training (160 hours + project)	Two months of training (80 hours + project)
NUMBER OF MEMBERS	A Champion for area-critical business	A Black Belt per 100 employees for each department or	A Green belt for every 20 employees

FIG. 3.4 Taula resum dels membres sis sigma (realització pròpia)