1Dynamic mechanical relaxation behavior of2Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ high entropy bulk metallic glass

3 4 L.T. Zhang^a, Y.J. Duan^a, T. Wada^b, H. Kato^b, J.M. Pelletier^c, D. Crespo^d, E. Pineda^d, J.C. 5 Oiao^{a,*} ^a School of Mechanics, Civil Engineering and Architecture, Northwestern Polytechnical 6 University, Xi' an 710072, China 7 8 ^b Institute for Materials Research, Tohoku University, Sendai 980-8577, Japan 9 ^c Université de Lyon, MATEIS, UMR CNRS5510, Bat. B. Pascal, INSA-Lyon, F-69621 10 Villeurbanne Cedex, France ^d Department of Physics, Barcelona Research Center in Multiscale Science and Technology, 11 12 Institute of Energy Technologies, Universitat Politècnica de Catalunya, 08019, Barcelona, 13 Spain 14 15 16 * Corresponding author: Prof. Dr. J.C. Qiao 17 Email: qjczy@nwpu.edu.cn 18 19 20 Abstract: Non-equiatomic high entropy bulk metallic glasses were reported recently 21 and show unique mechanical and physical properties. Dynamic mechanical relaxation 22 behavior of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ high entropy bulk metallic glass was 23 investigated by dynamic mechanical analysis (DMA) and the mechanical spectra could 24 be well described by the quasi-point defects (QPD) theory. Compared to typical metallic 25 glasses, the intensity of the β relaxation of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ high 26 entropy bulk metallic glass is lower due to the sluggish diffusion. At the same time, the

ascribed to the high configuration entropy. In parallel, physical aging below the glass
transition temperature leads to a decrease of atomic mobility, caused by a decrease of
the concentration of defects.

correlation factor χ is higher than that of conventional metallic glasses and this is

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33 1. Introduction

34 Metallic glasses (MGs) and high entropy alloys (HEAs) have attracted extensive 35 attention due to their special mechanical and physical properties. On the one hand, MGs 36 are multicomponent alloys with inherent long-range disordered atomic structure 37 prepared by rapid cooling methods [1, 2]. In the absence of the characteristic defects of 38 crystalline materials, such as dislocations and grain boundaries, MGs possess superb 39 (near the theoretical limit) strength, low elastic modulus and excellent corrosion 40 resistance[3, 4]. On the other hand, HEAs are multicomponent alloys which contain at 41 least five elements with equiatomic or near equiatomic (5~35 at.%) concentration[5] 42 and a configuration entropy $S_c > 1.5R$, where R is the gas constant. The configuration entropy is defined as $S_c = -R \sum_{i=1}^n x_i \ln(x_i)$, where x_i is the concentration of the *i*th 43 44 component[5]. HEAs show four main features, namely: high entropy, sluggish diffusion, 45 cocktail effect and severe lattice distortion[6]. Overlapping the definitions of MGs and 46 HEAs, high entropy metallic glasses have been developed in recent years [5, 7]. Aiming 47 to maximize the S_c, equiatomic systems were first produced. Compared with the 48 traditional metallic alloys, high entropy metallic glasses show unique mechanical and 49 physical properties. Recent investigations proved that Ti_{16.7}Zr_{16.7}Hf_{16.7}Cu_{16.7}Ni_{16.7}Be_{16.7} 50 high entropy metallic glass shows high compressive strength at ambient temperature[7]. 51 Pd₂₀Pt₂₀Cu₂₀Ni₂₀P₂₀ high entropy metallic glass presents excellent glass forming ability 52 (GFA) with a critical diameter larger than 10 mm[8]. Ca₂₀Mg₂₀Zn₂₀Sr₂₀Yb₂₀ high 53 entropy metallic glass has a potential application as a biomaterial[9]. It is already noted 54 that high entropy metallic glasses are important candidates to be applied as functional 55 and structural materials.

56 Regarding to configuration entropy, equiatomic high entropy metallic glasses such 57 will have highest configuration entropy $S_c =$ - $Pd_{20}Pt_{20}Cu_{20}Ni_{20}P_{20}$ as 58 $R \cdot [\ln(0.2) \times 0.2 \times 5] = 1.61 R[8]$. However, it has been recently reported that the highest 59 configuration entropy is not always necessary to obtain convenient properties[10]. As a 60 matter of fact, when the configuration entropy is higher than 1.5R, the effect of 61 configuration entropy becomes significant on the thermodynamics. One can achieve 62 $S_c>1.5 R$ by adjusting the content of each component between 5 and 35 at.%. 63 Considering as example an alloy such as $A_{30}B_{25}C_{20}D_{20}E_5$, the configuration entropy S_c 64 $= -R \cdot [\ln(0.3) \times 0.3 + \ln(0.25) \times 0.25 + \ln(0.25) \times 0.25 + \ln(0.2) \times 0.2 + \ln(0.5) \times 0.5] = 1.501R.$ From the perspective of entropy, an $A_{30}B_{25}C_{20}D_{20}E_5$ metallic glass is a new high entropy 65 66 metallic glass. Compared to the equiatomic or near equiatomic alloy systems, non67 equiatomic high entropy metallic glasses show advantageous mechanical and physical properties due to the substitution of one element by another with a similar atomic 68 69 radius[11]. The mixing enthalpy between the chemical composition and substituent 70 elements is approximately equal to zero and, consequently, such substitution 71 particularly affects the configuration entropy. Following this concept, the non-72 equiatomic Zr₃₅Hf_{17,5}Ti_{5,5}Al_{12,5}Co_{7,5}Ni₁₂Cu₁₀ high entropy bulk metallic glass 73 (HEBMG) with excellent glass forming ability was developed [12]. The configuration 74 Sc be readily calculated entropy can as $R \cdot [\ln(0.35) \times 0.35 + \ln(0.175) \times 0.175 + \ln(0.055) \times 0.055 + \ln(0.075) \times 0.075 + \ln(0.125) \times 0.125) \times 0.125 + \ln(0.125) \times 0.125) \times 0.125 + \ln(0.125) \times 0.125 + \ln(0.125) \times 0.125) \times 0.125 + \ln(0.125) + \ln(0.125) \times 0.125 + \ln(0.125) + \ln(0.125) \times 0.125$ 75 76 $5+\ln(0.12)\times 0.12+\ln(0.1)\times 0.1$]=1.77*R*.

77 Mechanical relaxation processes are intrinsic attributes of glassy solids[13]. There 78 are two main relaxation processes in glassy materials, i.e., main α relaxation and 79 secondary β relaxation[2, 14]. The α relaxation is a thermodynamically irreversible 80 process, corresponding to large scale atomic or molecular rearrangement. On the 81 contrary, the β relaxation is a reversible process, which is related to local atomic rearrangement or molecular movement of the glassy materials[15]. It is well 82 83 documented that the main α relaxation and secondary β relaxation processes are 84 fundamental to understand the glass transition phenomenon, the diffusion behavior or the mechanical and physical properties of MGs[2, 16]. High entropy metallic glasses 85 86 feature sluggish atomic diffusion together with excellent thermo-stability[17]. 87 Therefore, high entropy metallic glasses are excellent model systems to investigate the 88 mechanical dynamics (i.e. main α relaxation, secondary β relaxation) and mechanical 89 properties (i.e. creep behavior, stress relaxation and plasticity).

According to previous literature, some investigations have reported the 90 91 mechanical relaxation behavior of high entropy metallic glasses [18, 19]. Specifically, 92 it is believed that high mixing entropy is beneficial to reduce the Gibbs free energy[20]. 93 As a consequence, the high entropy effect has a favorable influence on GFA and 94 mechanical properties of high entropy metallic glasses. It is well accepted that sluggish 95 diffusion significantly hinders the atomic rearrangement of high entropy metallic 96 glasses[21]. However, the dynamics of mechanical relaxation in high entropy metallic 97 glasses, in particular, in non-equiatomic high entropy metallic glasses, is not clear yet. 98 In the current work, the Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ non-equiatomic HEBMG was 99 chosen as the model alloy, in order to probe its dynamic mechanical relaxation behavior. 100 The experimental dynamic mechanical behavior was described in the framework of the 101 quasi-point defects (QPD) physical model.

102 2. Experimental procedure

103 According to the literature, Zr₃₅Hf_{17,5}Ti_{5,5}Al_{12,5}Co_{7,5}Ni₁₂Cu₁₀ HEBMG shows an 104 excellent GFA with a critical diameter of 18 mm[12]. In the current research, master 105 alloy ingots were prepared by arc melting in a titanium-gettered argon atmosphere. In 106 order to ensure the chemical homogeneity of the master alloy, the ingots were re-melted 107 at least six times. Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG was prepared by the 108 copper mould suction casting technique.

109 The amorphous nature of the as-cast sample was confirmed by X-ray diffraction 110 (XRD, D8, Bruker AXS Gmbh) using Cu Ka radiation. Thermal properties, i.e., the glass transition temperature T_g and the crystallization onset temperature T_x , were 111 determined by differential scanning calorimeter (DSC, Pekin Elmer, DSC 7) at a heating 112 113 rate of 3 K/min.

114 The dynamic mechanical behavior of the model alloy was tested in a dynamic 115 mechanical analyzer (DMA, TA instruments Q800) in single-cantilever bending mode. 116 The dimension of the samples was around 30 mm (length) \times 2 mm (width) \times 1 mm 117 (thickness). A sinusoidal stress $\sigma = \sigma_0 \cos(2\pi ft)$ (f is the driving frequency) was applied 118 to the materials, and the strain was recorded as $\varepsilon = \varepsilon_0 \cos(2\pi f t + \delta)$. Here δ is the phase 119 angle between the stress and strain, which depends on the material, driving frequency 120 and temperature. The complex modulus of the material can be expressed as $E = \sigma/\epsilon =$ E' + iE''. E' is the storage modulus, which corresponds to the elastic response. E'' is the 121 122 loss modulus, which is closely associated with the visco-elastic response. Note that 123 $\tan \delta = E''/E'$ is defined as the loss factor (also called internal friction) of the material, 124 which is linked to the mobility of the atoms or molecules of the glassy materials.

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3. Results and discussion

- 126 Fig. 1 presents the DSC curve of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG. The 127 glass transition temperature T_g and the onset temperature of crystallization T_x , are 128 indicated in Fig. 1. The inset exhibits the XRD pattern of the as produced 129 Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀HEBMG. No sharp peaks corresponding to crystalline 130 phases were detected, which confirms the glassy nature of the alloy.
- 131 DMA is a powerful technique to probe the dynamic mechanical relaxation

processes of non-crystalline materials[2, 22]. Fig. 2(a) shows the evolution of the normalized storage modulus E'/E_u and the loss modulus E''/E_u of the Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG with temperature, determined at a frequency of 0.3 Hz and at a heating rate of 3 K/min. E_u is the value of the storage modulus at ambient temperature. Three distinct regions are observed:

(i) At low temperature, i.e., from ambient temperature to 500 K, the normalized storage modulus E'/E_u remains almost constant ($E'/E_u \sim 1$) and the loss modulus E''/E_u is close to zero. No viscoelastic effects are observed in this temperature range, where the mechanical behavior is dominated by the elastic response.

141 (ii) When the temperature ranges from 500 K to 770 K, the storage modulus decreases 142 by increasing the temperature. On parallel, the loss modulus increases and reaches a 143 maximum value around 751 K. This phenomenon corresponds to the main α relaxation 144 of the glassy solids. The main α relaxation is connected with the glass transition of the 145 amorphous materials. From T_g to T_x , glasses, including MGs, are staying in a metastable 146 liquid state; this temperature range is called the supercooled liquid region (SLR). It is 147 well accepted that MGs show excellent homogeneous flow (i.e. super-plasticity) in the 148 SLR[23]. As a consequence, the deformation response of MGs transforms from non-149 Newtonian in the glass to Newtonian rheological deformation in the SLR[24].

(iii) When the temperature is above 770 K, the storage modulus and the loss modulusdecrease again due to the formation of a crystalline phase.

152 There are typically two relaxation processes in glassy materials, i.e., the secondary 153 slow β (also called Johari-Goldstein) relaxation and the main α relaxation[25]. Fig. 2(b) exhibits the normalized loss modulus E''/E''_{max} is the maximum value of the loss 154 modulus) of some typical MGs as a function of the normalized temperature T/T_{α} (T_{α} is 155 156 the peak temperature of α relaxation). The intensity of β relaxation varies in different 157 MGs. La-based MGs, such as $(La_{0.7}Ce_{0.3})_{65}Al_{10}Co_{25}$, show a prominent peak in the loss modulus corresponding to β relaxation while Zr-based MGs, such as Zr₅₆Co₂₈Al₁₆ or 158 159 Zr₅₃Al₁₆(Co_{0.75}Ag_{0.25})₃₁, display a moderate secondary relaxation process often termed as "excess wing". The Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG studied in this work 160 161 shows also an excess wing. It can be seen that the β relaxation process spans over a 162 broad temperature range, from 0.65 T_{α} to about 0.8 T_{α} [16]. According to dielectric spectroscopy measurements, organic glasses show similar dielectric relaxation 163

164 processes[26]. It has been proved that slow β relaxation is closely correlated with the 165 structural heterogeneity of MGs[2, 27]. In addition, the slow β relaxation is closely 166 correlated to the diffusion of the smallest atoms among the species constituting the 167 chemical composition of MGs[16]. It should be stressed that the intensity of the β 168 relaxation of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG is lower than that of typical 169 MGs due to the sluggish diffusion of high entropy alloys.

170 It is well documented that mechanical relaxation behavior of MGs shows a strong 171 frequency dependence [14, 28]. Fig. 3 shows the normalized loss modulus as a function of the temperature with different driving frequencies (0.05-0.1-0.3-0.5 Hz). The peak 172 173 temperature of the main α relaxation moves to high temperature region by increasing 174 the driving frequency. In the frequency domain, the correlation between the characteristic temperature of the main α relaxation of the glass and the driving 175 176 frequency of the mechanical excitation obeys a Vogel-Fucher-Tammann (VFT) 177 equation[29]:

$$f = \kappa \exp\left(\frac{B}{T_0 - T_\alpha}\right) \tag{1}$$

178 where κ , *B* and T_0 are fitting parameters. In a narrow frequency window, the VFT 179 equation can be approximately equivalent to the Arrhenius equation:

$$f = f0 \exp\left(\frac{E\alpha}{kBT\alpha}\right) \tag{2}$$

180 where $E\alpha$ is the apparent activation energy of the main α relaxation of glassy materials, k_B is the Boltzmann constant and f_0 is a pre-factor. The inset of Fig. 3 shows the linear 181 correlation between the driving frequency and the peak temperature of the α relaxation. 182 183 The of apparent activation energy the main α relaxation of $Zr_{35}Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni_{12}Cu_{10}$ HEBMG can be computed as $E_{\alpha} = 6.1$ eV. The 184 activation energy of the main α relaxation in the high entropy metallic glass is in good 185 186 accordance with values observed in typical MGs[30].

187 The activation energy of the main α relaxation E_{α} and glass transition temperature 188 T_g in typical MGs are listed in **Table 1** (experimental results of other MGs were 189 obtained from the literature). Fig. 4 shows the correlation between the activation energy 190 of the α relaxation E_{α} and the glass transition temperature T_g for typical MGs, showing 191 a broad linear correlation. Although the empirical ratio of E_{α} to E_{β} is approximately 192 2~7[14], it sufficiently substantiates the physical prospect that β relaxation is a key 193 underlying process controlling the α relaxation and the glass transition process. The 194 correlation between β relaxation and α relaxation is of great significance for 195 investigating the glass transition in MGs[2].

In order to well understand the dynamic mechanical properties of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG, the isothermal frequency spectra of storage and loss moduli are shown in **Fig. 5(a)** and **(b)** in a wide temperature range (from 600 to 780 K, with an interval of 5 K). For temperatures below the glass transition temperature T_g , it can be seen that:

(i) At a given isothermal temperature, the storage modulus decreases by decreasing
 the frequency. At the same time, the loss modulus increases as the frequency decreases.

(ii) At a given frequency, the storage modulus decreases by increasing the temperature. In contrast, the loss modulus increases by increasing the temperature. It should be noted that the main α relaxation peak was not observed during the isothermal testing spectra due to the formation of the crystalline phase during the isothermal steps at temperatures around T_g , as it is reported in other MGs[18, 31].

On the basis of the time-temperature superposition (TTS) principle, master curves of the elastic moduli of glassy materials can be obtained within a large frequency domain by a simple horizontal shift; a given temperature is selected as a reference temperature T_{ref} . Fig. 5(c) shows the master curve readily obtained based on the isothermal frequency spectra of the normalized storage modulus and loss modulus of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG. The loss modulus decreases while the storage modulus increases by increasing the frequency.

215 Both experimental evidence, numerical simulation and theoretical analysis 216 verified that structural heterogeneity is an intrinsic feature of MGs[32, 33]. In essence, 217 mechanical and physical properties of MGs are closely connected to the structural 218 heterogeneity[2, 14]. This is expressed through different approaches such as flow 219 units[34], interstitial defects[35, 36], quasi-point defects (QPDs)[37] or liquid-like 220 sites[38]. Here we will focus on the quasi-point defects theory, proposed by Perez et 221 al.[37]. According to the QPD theory, the quasi-point defects in the glassy materials 222 correspond to the fluctuation of the relevant physical magnitudes, namely energy, 223 density, enthalpy and entropy, at nano-scale regions[37]. The concentration of defects

in the glassy materials presents a strong dependence on rejuvenation (i.e. plastic deformation[14]) and physical aging processes[39]. While defects annihilate during the physical aging below the glass transition temperature T_g , plastic deformation or other rejuvenation processes can enhance the concentration of defects[40]. In the framework of the QPD model, the evolution of the loss factor tan δ with temperature can be described as[37]:

$$\ln(\tan\delta) = -\frac{U\beta}{kBT} - \chi \ln(2\pi f) + \lambda$$
(3)

where U_{β} is the apparent activation energy of the structural relaxation, λ is a fitting parameter and χ is a correlation factor which is related to the concentration of defects, that is

233 $\chi = 0$: fully ordered structure, corresponding to the ideal crystal. The movement of 234 a structural unit depends on all other units.

235 $\chi = 1$: fully disordered structure, corresponding to the ideal gas. The motion of a 236 structural unit is fully independent of others units.

237 Fig. 6(a) displays the correlation between the double logarithmic plot of the loss 238 factor tand and the angular frequency of the mechanical excitation ω of 239 Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG at different temperatures. The correlation factor χ can be determined by the slope of the solid lines fitted by the equation (3). It 240 241 can be seen that all the experimental data can be well described by the equation (3). Fig. 242 6(b) shows the evolution of the correlation factor χ with the temperature. According to 243 the literature, the correlation factor γ ranges from 0.3 to 0.4 in typical MGs below the 244 glass transition temperature T_g [1], where glasses are staying in an iso-configurational Interestingly, it must be noted that the correlation factor χ of 245 state. 246 Zr₃₅Hf₁₇₅Ti₅₅Al₁₂₅Co₇₅Ni₁₂Cu₁₀ HEBMG is significantly higher than 0.4 prior to the 247 crystallization. According to the QPD model, it is reasonable to conclude that the 248 configuration entropy of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG is larger than that 249 of typical MGs, reflecting a more disordered structure and higher concentration of 250 quasi-point defects. When the temperature ranges between 695 K and 715 K, the glass 251 system is no longer iso-configurational and χ increases by increasing the temperature. 252 Above 715 K, the alloy is more stable due to the development of a crystalline phase. As 253 a result, χ decreases reflecting a reduction of the concentration of defects. For the sake

of comparison, **Fig. 6(c)** shows the evolution of the correlation factor χ with the normalized temperature in typical Zr-based MGs. It can be seen that for temperatures between 0.96 T_g and $T_g \chi$ remains nearly constant, reflecting that the concentration of defects in the glass forming system remains almost constant below T_g . On the contrary, when the temperature surpasses T_g , χ increases due to the increase on the atomic mobility in the SLR.

260 As MGs are in an out-of-equilibrium state, physical aging below T_g drives the glass towards a more stable state. As a consequence, physical aging below T_g can tune the 261 262 mechanical and physical properties of MGs[41, 42]. Fig. 7 shows the evolution of the 263 normalized storage modulus E'/Eu and the loss factor tand with isothermal aging time 264 at different temperatures (i.e. 623, 638, 653 and 668 K, respectively). It should be noted 265 that the physical and mechanical properties (enthalpy, density, shear modulus) change 266 by increasing the aging time, as the glass evolves towards a more stable atomic 267 configuration[43, 44]. In the studied alloy the storage modulus increases (as shown in Fig. 7(a)), and the loss factor decreases (as shown in Fig. 7(b)) by increasing the aging 268 time. Previous experimental results suggested that the kinetic evolution of the physical 269 270 properties during physical aging follows a similar tendency, which establishes a neat 271 connection between the structural heterogeneity and the macroscopic properties of the 272 glass[45, 46]. In addition to the effect of structural relaxation process on the mechanical 273 properties, annealing induces also an increase in the shear modulus of MGs, which can be also determined by DMA. These observations confirm that MGs shift to a low-274 275 energy state during the physical aging process.

The kinetics of physical aging below T_g could be described by the empirical stretched exponential function in the form of the Kohlrausch-Williams-Watts (KWW)[47]:

$$\tan \delta(t=0) - \tan \delta(t_{a}) = A \left\{ 1 - \exp\left[-\left(\frac{t_{a}}{\tau}\right)^{\beta_{KWW}} \right] \right\}$$
(5)

where *A* is the maximum magnitude of the relaxation process, τ is the characteristic time of the relaxation and β_{KWW} is the stretching parameter, which ranges from 0 to 1. β_{KWW} can be used to describe the dynamic heterogeneity of the glassy solids[48, 49]. The value $\beta_{KWW}=1$ corresponds to a relaxation mechanism without any dynamic heterogeneity of the glassy solid. In addition, β_{KWW} is correlated to the fragility of the 284 glass, a parameter which actually reflects the deviation of both viscosity and relaxation time from the Arrhenius behavior[29]. The fitted values obtained for the 285 286 Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG as aging temperature increases from 623 K 287 to 688 K are $\beta_{KWW}(E'/Eu) = 0.50, 0.52, 0.54$ and 0.47, respectively. On the other hand, 288 from the analysis of the internal friction, i.e. tand, the values of $\beta_{KWW}(tand)$ at the same aging temperatures are $\beta_{KWW}(\tan \delta) = 0.54, 0.55, 0.55$ and 0.58, respectively. These 289 290 values reveal a broad relaxation time distribution which is related to the microstructural 291 heterogeneity of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG. Previous research proved 292 that the parameter β_{KWW} measures the level of the cooperative rearrangement 293 movement of the structural units [50]. Typically, the stretched parameter β_{KWW} in the "fragile" MGs is lower than 0.5, while that in the "strong" MGs is larger than 0.5[29]. 294 295 In the current work, $\beta \gtrsim 0.5$, which indicates that the Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ 296 HEBMG is a moderately fragile glass former.

During the physical aging below the T_g , the aging intensity can be characterized by[47]:

$$\Delta = \frac{\tan\delta(t) - \tan\delta(t = \infty)}{\tan\delta(t = 0) - \tan\delta(t = \infty)}$$
(6)

Fig. 8 shows the dependence of the double logarithm of the aging intensity parameter 300 Δ on the logarithm of the aging time at different aging temperatures. The results present 301 a pretty linear correlation. The value of slope confirmed by fitting is 0.51 for all curves 302 and smaller than the stretched parameter β_{KWW} . Interestingly, Δ is independent of the 303 aging temperature within this experimental temperature range, a result similar to that 304 reported in one of the archetypical MGs, Pd₄₃Ni₁₀Cu₁₇P₂₀ [51].

The structural heterogeneity of MGs is the result of a wide distribution of deformation units[52]. As a consequence, the distribution of energy barriers of the deformation units is also broad. In the framework of the activation energy spectrum model, the evolution of the loss factor tan δ with aging time at a given aging temperature can be expressed as[53]:

$$\Delta \tan \delta(\mathbf{t}) = \int_0^{+\infty} p(E_{app}) \theta(E_{app}, T, \mathbf{t}) dE_{app}$$
(7)

310 where $\Delta \tan \delta(t) = \tan \delta(t = 0) - \tan \delta(t)$, $p(E_{app})$ is the activation energy spectrum during 311 the relaxation process ranging from E_{app} to $E_{app}+dE_{app}$, and $\theta(E_{app},T,t)$ is the 312 characteristic aging function[53]:

$$\theta(E_{app}, T, t) = 1 - \exp\left[-\nu_{\theta} t \exp\left(-\frac{E_{app}}{k_{B}T}\right)\right]$$
(8)

where v_0 is the Debye frequency. In the isothermal structural relaxation, there is a critical activation energy E_{cri} . Only the structural units with energy barrier $E_{app} < E_{cri}$ participate in the structural relaxation. On a step-like approximation, $p(E_{app})$ can be obtained as[43, 54]:

$$p(E_{app}) = \frac{-1}{k_B T} \frac{\mathrm{dtan}\delta}{\mathrm{d(lnt)}}$$
(9)

317 and the energy can be derived from the Arrhenius equation:

$$E_{app} = k_B T \ln(\nu_0 t) \tag{10}$$

Fig. 9 exhibits the temperature dependence of activation energy spectra $P(E_{app})$ of 318 319 $Zr_{35}Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni_{12}Cu_{10}$ HEBMG, where $P(E_{app})$ is normalized by its 320 maximum value. The shape of the spectra is similar to the Gaussian distribution of stress 321 relaxation in MGs[55]. By increasing the temperature, the spectra shifts toward higher 322 values, reflecting that defects of higher activation energy can be activated in the 323 relaxation process. This fact shows the effect on annealing in the structural relaxation: during the heating process, structural units with low activation energies are relaxed, 324 325 reducing the concentration of quasi-point defects and the structural heterogeneity. The 326 subsequent process of mechanical relaxation acts on the higher activation energy, yet 327 unrelaxed structural units.

328 As discussed above, physical aging below the T_g modifies the physical and 329 mechanical properties of MGs. Fig. 10 shows the evolution of the loss factor tand with 330 temperature at different states, i.e., as cast and physically aged at different temperatures 331 for 12 hours, of the Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀HEBMG. The intensity of the loss 332 factor $tan\delta$ decreases by increasing the aging temperature of the samples. It can be seen 333 from Fig. 10 that the "excess wing" process is less evident after physical aging below 334 T_g . As mentioned above, the loss factor tan δ is related to the mobility of the atoms or 335 molecules. The reduction of tan δ corresponds to the decrease of the atomic mobility of 336 MGs, showing that the glassy solids shift to a more stable state on annealing. On the 337 contrary, rejuvenation improves the atomic mobility and enhances the plasticity of 338 MGs[40, 56]. Unlike Zr-based MGs, La-based MGs exhibit a pronounced β relaxation 339 peak in the loss factor[57]. Compared with the as-cast state, physical aging below the

340 $T_{\rm g}$ induces a reduction of the intensity of β relaxation. But such heat treatments 341 are incapable of suppressing β relaxation. The influence of the chemical compositions 342 on the intensity of the β relaxation in MGs is still an unsolved question.

343 4. Conclusions

In the current research, dynamic mechanical properties of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ non-equiatomic HEBMG were investigated by dynamic mechanical spectroscopy. The main results are summarized as follows:

From the mechanical spectra, the Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG presents
a typical excess wing-type β relaxation process.

• The dynamic mechanical behavior of $Zr_{35}Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni_{12}Cu_{10}$ HEBMG was analyzed in the framework of the QPD theory. The correlation factor χ of $Zr_{35}Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni_{12}Cu_{10}$ HEBMG below the glass transition temperature was obtained, showing a value higher than that of conventional MGs. This phenomenon is ascribed to the fact that the configuration entropy of $Zr_{35}Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni_{12}Cu_{10}$ HEBMG is larger than typical MGs, consequence of a more disordered structure and a higher "defect" concentration.

• Physical aging below the glass transition temperature T_g leads to a reduction of the concentration of defects of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG, as observed in the computed activation energy spectra.

The Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ HEBMG shows most of the dynamic features
 of Zr/Hf-based MGs, despite the excess of configurational entropy.

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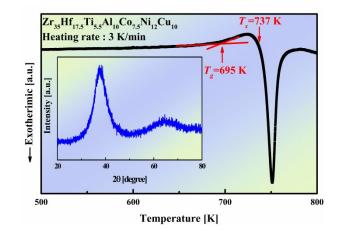
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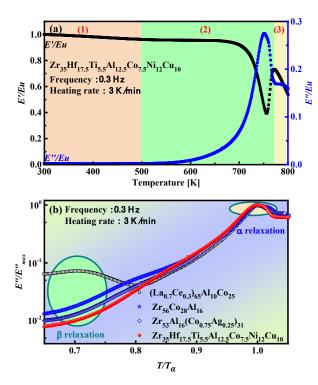
- **Captions of the Figures and Tables**



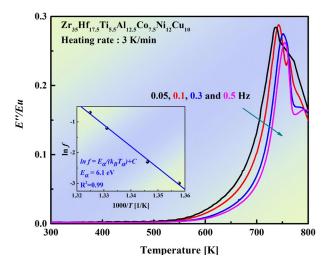
481 **Fig. 1.** DSC curve of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ high entropy bulk metallic glass

482 (heating rate is 3 K/min). Inset is the XRD pattern of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀

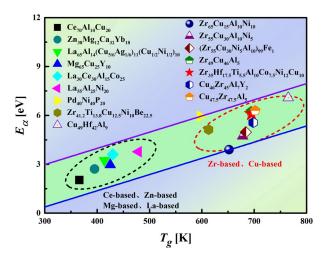
483 high entropy bulk metallic glass.



485 **Fig. 2.** (a)Temperature dependence of the normalized storage modulus and the loss 486 modulus of $Zr_{35}Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni_{12}Cu_{10}$ high entropy bulk metallic glass. (b)The 487 normalized loss mudulus E''/E''_{max} in typical MGs as a function of the normalized 488 temperature T/T_{α} . E''_{max} is the maximum of the loss modulus. T_{α} is the peak temperature 489 of the main α relaxation.



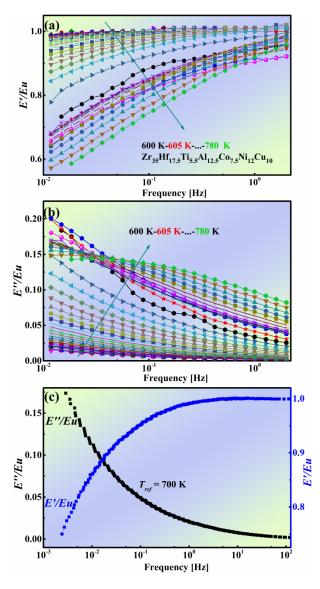
491 Fig. 3. Temperature dependence of the modulus of normalized loss 492 Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ high entropy bulk metallic glass with different driving 493 frequencies (0.05, 0.1, 0.3 and 0.5 Hz). The heating rate is 3 K/min. Inset shows lnf as 494 a function of $1000/T_{\alpha}$.



495

496 Fig. 4. The activation energy of the main α relaxation E_{α} versus the glass transition

497 temperature T_g in typical MGs.



499 Fig. 5. Dependence of the normalized storage E'/E_u (a) and the loss modulus E''/E_u (b) 500 on frequency at different temperatures of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ high entropy

- 501 bulk metallic glass. (c)Master curve of the normalized storage modulus E'/E_u and the
- 502 loss modulus E''/E_u with the frequency. The reference temperature is 700 K.

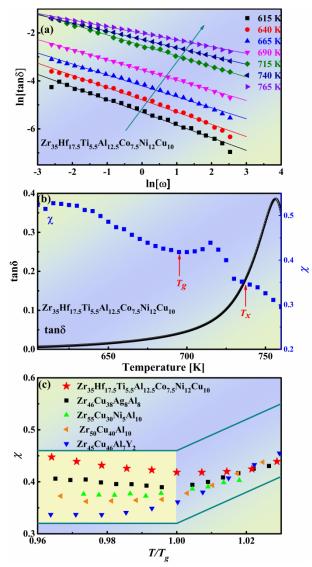
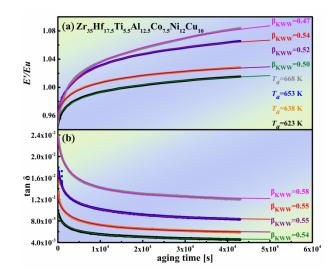


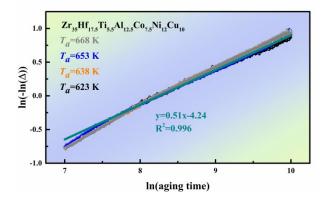
Fig. 6. (a)The loss factor tan δ varies with the driving frequency at various temperature of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ high entropy bulk metallic glass. Solid lines are the best fits by the equation (3). (b)Evolution of the correlation factor χ and loss factor tan δ with temperature of Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ high entropy bulk metallic glass. (c)Evolution of the correlation factor χ with the normalized temperature in typical MGs.



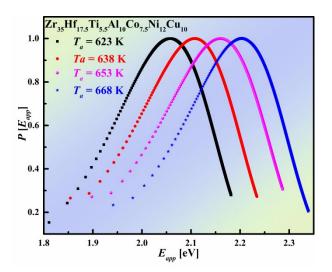
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510 Fig. 7. Evolution of the storage modulus E'/Eu (a) and loss factor tan δ (b) with the

- aging time at different aging temperatures of $Zr_{35}Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni_{12}Cu_{10}$ high entropy bulk metallic glass. The aging temperatures are 623, 638, 653 and 668 K,
- 513 respectively. The solid lines are fitted by the equation (5).



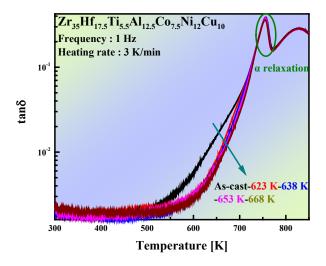
515 **Fig. 8.** Double logarithm of the loss factor tan δ vs the logarithm of the aging time at 516 different aging temperatures for Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ high entropy bulk 517 metallic glass.





519 Fig. 9. Temperature dependence of normalized activation energy spectra $P(E_{app})$ of

520 $Zr_{35}Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni_{12}Cu_{10}$ high entropy bulk metallic glass.



522 Fig. 10. Evolution of the loss factor with temperature $tan\delta$ of 523 Zr₃₅Hf_{17.5}Ti_{5.5}Al_{12.5}Co_{7.5}Ni₁₂Cu₁₀ high entropy bulk metallic glass at different states: as-524 cast state and the samples were annealed at different temperatures, i.e., 623, 638, 653 525 and 668 K, for 12 hours.

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Metallic glasses	T_g [K]	$E_{\alpha}[eV]$	Reference
$Ce_{70}Al_{10}Cu_{20}$	366	2.03	[58]
$Zn_{38}Mg_{12}Ca_{32}Yb_{18}$	395	2.71	[59]
$La_{65}Al_{14}(Cu_{5/6}Ag_{1/6})_{11}(Cu_{1/2}Ni_{1/2})_{10}$	414	3.24	[60]
$Mg_{65}Cu_{25}Y_{10}$	425	2.97	[58]
La ₃₀ Ce ₃₀ Al ₁₅ Co ₂₅	430	3.61	[57]
La55Al25Ni20	479	3.77	[58]
$Pd_{40}Ni_{40}P_{20}$	597	5.95	[58]
Zr _{41.2} Ti _{13.8} Cu _{12.5} Ni ₁₀ Be _{22.5}	613	5.13	[58]
Zr ₆₅ Cu ₁₅ Al ₁₀ Ni ₁₀	652	3.90	[58]
Zr55Cu30Al10Ni5	678	4.73	[58]
$(Zr_{55}Cu_{30}Ni_5Al_{10})_{99}Fe_1$	684	4.97	[61]
Zr49Cu46Al5	694	6.22	[58]
Zr35Hf17.5Ti5.5Al12.5C07.5Ni12Cu10	695	6.10	current work
$Cu_{46}Zr_{45}Al_7Y_2$	698	5.56	[58]
Zr47.5Cu 47.5Al5	702	6.30	[58]
Cu ₄₉ Hf ₄₂ Al ₉	765	7.08	current work

Table 1 Activation energy of the main α relaxation in typical MGs obtained by DMA

535 technique.