Sensorless Control Strategy for Light-duty EVs and Efficiency Loss Evaluation of High Frequency Injection under Standardized Urban Driving Cycles

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Highlights

- Full sensorless control proposed for electric vehicle drives
- High frequency injection (HFI) successfully combined with Phase Locked Loop (PLL)
- Experimental results obtained from a real automotive 51 kW drive
- An accurate simulation model proposed for system power loss estimation
- Efficiency of EV sensorless operation tested for standard driving cycles

Abstract

Sensorless control of Electric Vehicle (EV) drives is considered to be an effective approach to improve system reliability and to reduce component costs. In this paper, relevant aspects relating to the sensorless operation of EVs are reported. As an initial contribution, a hybrid sensorless control algorithm is presented that is suitable for a variety of synchronous machines. The proposed method is simple to implement and its relatively low computational cost is a desirable feature for automotive microprocessors with limited computational capabilities. An experimental validation of the proposal is performed on a full-scale automotive grade platform housing a 51 kW Permanent Magnet assisted Synchronous Reluctance Machine (PM-assisted SynRM). Due to the operational requirements of EVs, both the strategy presented in this paper and other hybrid sensorless control strategies rely on High Frequency Injection (HFI) techniques, to determine the rotor position at standstill and at low speeds. The introduction of additional high frequency perturbations increases the power losses, thereby reducing the overall efficiency of the drive. Hence, a second contribution of this work is a simulation platform for the characterization of power losses in both synchronous machines and a Voltage Source Inverters (VSI). Finally, as a third contribution and considering the central concerns of efficiency and autonomy in EV applications, the impact of power losses are analyzed. The operational requirements of High Frequency Injection (HFI) are experimentally obtained and, using state-of-the-art digital simulation, a detailed loss analysis is performed during real automotive driving cycles. Based on the results, practical considerations are presented in the conclusions relating to EV sensorless control.

Keywords: Electric Vehicle, PM-assisted SynRM, efficiency, sensorless, HFI, NEDC

1. Introduction

Electric Vehicles (EV) represent an attractive technology in response to such serious environmental and societal issues as fossil fuel dependency, urban pollution and climate change [1–4]. Besides, EVs provide other benefits, as they can be used as additional energy storage systems for future smart grids [5]. According to a number of analysts, the EV market will have a promising future. Some

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forecasts expect a global stock of 200 million EV units by 2030 [6]. However, these technologies have higher manufacturing costs than conventional vehicles [7]. As vehicle costs [3], driving ranges [1, 8, 9], reliability [10, 11], and safety [11] are prioritized by consumers, significant research will be required, to increase EV market penetration [12].

The electric machine of an EV is its most relevant component. Synchronous machines with high saliency, such as Interior Permanent Magnet Synchronous Machines (IPMSM) and Permanent Magnet Assisted Synchronous Reluctance Machines (PM-assisted SynRMs) are considered appropriate components for EV applications, due to their reliability, high power density, and high efficiency [13, 14]. High performance torque control requires accurate and continuous information of the rotor position [15].

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Nomencla	turo.		
V_i	Voltage amplitude produced by the HFI (V)		
w_i	HF perturbation rotation speed (rad/s)	V_{ce}	Collector-emitter voltage (V)
f_i	HF perturbation rotation frequency (Hz)	V_{ces}	Maximum blocking voltage (V)
$\hat{\omega}_{th}$	Transition point between HFI and observer (rad/s)	V_{ces}	Typical collector-emitter voltage (V)
$\mathbf{e}_{lphaeta}$	Estimated back-EMF in the $\alpha\beta$ reference frame (V)	i_c	Instantaneous collector current (A)
$\mathbf{i}_{lphaeta}$	Machine voltages in the $\alpha\beta$ reference frame (V) Machine currents in the $\alpha\beta$ reference frame (V)	I_{max}	Maximum collector current (A)
$R_s = R_s$	Stator resistance (Ω)	I_{nom}	Nominal collector current (A)
L_s	Stator inductance (H)	$T_{vj,IGBT}$	IGBT junction temperature (°C)
L_d	Stator inductance in the d-axis (H)	$P_{sw,IGBT} \ E_{ON}$	IGBT switching losses (W) IGBT turn-on energy losses (J)
L_q	Stator inductance in the q-axis (H)	E_{OFF}	IGBT turn-off energy losses (J)
Ψ_{PM}	Permanent magnet flux linkage (Wb)	R_G	Gate resistance (Ω)
ω_e	Electrical speed (rad/s)	C_{DC}^{G}	DC-link capacitance (F)
$\widehat{\omega}_e$	Estimated electrical speed (rad/s)	$P_{cond,D}$	Diode conduction losses (W)
$\frac{\theta_e}{\widehat{\alpha}}$	Rotor electrical position (rad)	V_F	Diode forward voltage (V)
$\widehat{\theta}_{e,PLL}$	PLL estimated rotor electrical position (rad)	i_F	Diode forward current (A)
$\theta_{e,HFI}$	HFI estimated rotor electrical position (rad)	$P_{sw,D}$	Diode switching losses (W)
$\widehat{ heta}_{e,HFI}^{'}$	HFI estimated rotor electrical position (rad) without consid-	E_{RR}	Diode recovery energy losses (J)
	ering polarity	$P_{loss,inv}$ ω_{wheel}	Inverter power losses (W) Vehicle wheel speed (rad/s)
Δ_e	Angle deviation (rad)	$\omega_{wheel} \ \omega_{dc}$	Driving cycle speed (m/s)
P	Rotor pole-pair	T_{wheel}	Vehicle wheel torque (Nm)
$P_N \ \omega_m ax$	Maximum power (W) Maximum speed (rad/s)	r_{wheel}	Vehicle wheel radius (m)
R_{Fe}	Magnetic resistance (Ω)	F_{roll}	Rolling resistance (N)
v_d	d-axis voltage (V)	F_{Aero}	Aerodynamic resistance (N)
v_q	q-axis voltage (V)	$F_{Inertia}$	Inertia force (N)
	d-axis reference voltage (V)	M_{car}	Total vehicle mass (g)
v_q^*	q-axis reference voltage (V)	a_g	Gravity acceleration (m/s)
i_d	d-axis current (A)	μ	Rolling friction coefficient Air density (kg/m ³)
$v_d^* \ v_q^* \ i_d \ i_q \ i_d^* \ i_q^* \ \Psi_d$	q-axis current (A)	$\stackrel{ ho}{C_d}$	Drag coefficient
i_d^*	d-axis reference current (A)	A_f	Vehicle cross section (m ²)
i_q^r	q-axis reference current (A)	M_{rot}	Equivalent mass of rotating parts (%)
$\Psi_d \ \Psi_q$	d-axis flux (Wb) q-axis flux (Wb)	a_{car}	Car acceleration (m/s ²)
$v_{d,ST}$	d-axis Super-twisting voltage (V)	GR	Gear ratio
$v_{q,ST}$	q-axis Super-twisting voltage (V)	η_{GR}	Gear ratio efficiency (%)
$v_{d,eq}$	d-axis equivalent voltage (V)	T_{trans}	Transmission torque (Nm)
$v_{q,eq}$	q-axis equivalent voltage (V)	T_{Idling}	Idling torque (Nm)
c_d	d-axis equivalent voltage regulation parameter	P_{GT} E_{batt}	Idling losses (W) Battery energy (J)
c_q	q-axis equivalent voltage regulation parameter	Γ_{sim}	Simulation factor
λ_d	d-axis STA regulation parameter	t_{sim}	Simulation completion time (s)
$rac{\lambda_q}{\Omega_d}$	q-axis STA regulation parameter d-axis STA regulation parameter	$t_{behaviour}$	Simulation time (s)
Ω_q	q-axis STA regulation parameter	$E_{loss,mot}$	Motor total energy losses (J)
T_{em}	Electromagnetic torque (Nm)	$E_{loss,Cu}$	Motor copper energy losses (J)
$i_{Fe,d}$	d-axis iron loss current (A)	$E_{loss,Fe}$	Motor magnetic energy losses (J)
$i_{Fe,q}$	q-axis iron loss current (A)	$E_{loss,inv}$	Inverter total energy losses (J)
$i_{mag,d}$	d-axis magnetizing current (A)	$E_{loss,condQ}$	IGBT conduction losses (J)
$i_{mag,q}$	q-axis magnetizing current (A)	$E_{loss,swQ}$	IGBT switching losses (J) Diode conduction losses (J)
P_L	Machine power losses (W)	$E_{loss,condD}$ $E_{loss,swD}$	Diode conduction losses (J) Diode switching losses (J)
$P_{L,Cu}$	Machine copper losses (W)	η_{mot}	Motor efficiency (%)
$P_{L,Fe}$	Motor magnetic losses (W) T IGBT conduction losses (W)	η_{inv}	Inverter efficiency (%)
$P_{cond,IGB}$ T_{sw}	Switching period (s)	η_{driv}	Drive efficiency (%)
f_{sw}	Switching frequency (Hz)		
List of Ac	O 1 V ()		
EKF	Extended Kalman Filter	MTPV Ma	onimum Tonous non Volt
ELO	Extended Luemberger Observer		aximum Torque per Volt ew European Driving Cycle
$_{\mathrm{EMF}}$	Electro-Motive Force		oportional Integral
EUDC	Extra Urban Driving Cycle		ase Locked Loop
EV	Electric Vehicle		ermanent Magnet
${ m FFT} \ { m FPGA}$	Fast Fourier Transform Field Programmable Cate Array	RCP Ra	apid Control Prototyping
FPGA FW	Field Programmable Gate Array Field Weakening	STA Su	per-Twisting Algorithm
HF	High Frequency		nchronous Reluctance Machine
HFI	High Frequency Injection		ding Mode Control
IGBT	Insulated Gate Bipolar Transistor		ding Mode Observer
IPMSM	Interior Permanent Magnet Synchronous Machine		ban Driving Cycle
$_{ m LUT}$	Look-Up Table		oltage Constraint Tracking oltage Source Inverter
MRAS	Model Reference Adaptive System		orldwide Harmonized Light Vehicles Test
MTPA	Maximum Torque per Ampere 2		

In general purpose drives as well as in the automotive applications, the most widely used rotor position sensors are either the analog resolvers or digital (pulses) encoders. However, their use can cause not only a reduction in reliability, but also additional costs and an increase in the size of the electric drive. Therefore, there is a special interest in their elimination and this is why the so called sensorless control techniques are still widely investigated in both research institutes and industry [16, 17].

A large number of back-EMF observer-based sensorless control approaches have been reported in the scientific literature. One well-known example is the Extended Kalman Filter (EKF) for rotor angle estimation that is suitable for non-linear systems and noisy environments [18, 19]. However, the major drawbacks of this method are the complex tuning of the covariance matrices of the EKF equations and the high computational burden required during the state space estimation process [20]. Other alternative sensorless control techniques are the Extended Luenberger Observers (ELO) [21, 22] which, in principle, have the same algorithm of the previously mentioned EKF, but the single difference relies on their tuning, which is analytical and based on the pole placement technique. Despite the covariance matrices do not exist, ELOs still suffer from high computational burden.

A rather different observers family are the Sliding Mode Observers (SMO) [16, 23, 24], whose main advantages are their robustness and low sensitivity to machine parameter variations. However, their limited sampling rate produces chattering problems, requiring additional robust strategies to overcome rotor position estimation errors.

Finally, another approach is based on the Model Reference Adaptive Systems (MRAS) [22], where the estimation is carried out by comparing a reference and an adjustable model. The milestone of such technique is the adaptive mechanism design with the required compromise between fast response and high robustness against noise and disturbances.

Regarding implementation aspects, automotive microcontrollers must comply with the functional safety standards (ISO 26262 ASIL D and IEC 61508 SIL 3). In accordance to this, some well-established automotive microcontrollers are: Freescale MPC5643L (120 MHz), MPC5675K (180 MHz), MPC5744P (200 MHz), and Texas Instruments TMS570 (180 MHz). Considering their limited computational capabilities and industrial demand for additional control and monitoring functionalities, simple sensorless algorithms are desirable at a low computational cost [25]. Hence, Phase Locked Loop (PLL) based estimators [14, 23, 26] can be considered appropriate for automotive applications.

All these estimation techniques fail at very low speeds or at standstill, due to the lack of back-EMF [27]. Consequently, they must be combined with other strategies. High Frequency Injection (HFI) techniques can be used to obtain the rotor position at very low speeds, including standstill [27–31]. Taking the above into account, this pa-

per presents a hybrid sensorless control strategy that uses a PLL for rotor position estimation at medium/high speeds and an HFI technique for low speeds and standstill (figure 1). These estimators have been combined with a robust torque regulation strategy consisting of a Second Order Sliding Mode Control (SMC) algorithm for current regulation, complemented with a Look-up Table (LUT)/Voltage Constraint Tracking (VCT) based optimum current set point generator (figure 1). The proposal is implemented and experimentally validated for a 51 kW automotive grade PM-assisted SynRM drive. Additionally, the most relevant requirements of the sensorless algorithm, i.e., the injection voltage magnitude, frequency and operation speed threshold, are all determined.

Various drawbacks should be pointed out in relation to the use of HFI techniques [32–34]:

- A high frequency test signal is injected into the EV drive, which produces an additional torque ripple and power losses.
- Relatively high acoustic noise is produced, as the fundamental frequency of the injected signal is within the audible range.
- Additional stress in the mechanical components is introduced, due to the high frequency torque ripple effect.

Thus, the impact of the HFI algorithm should be analyzed, in order to determine its feasibility for real EV applications. A second and a third contribution of this study are, respectively, a power loss characterization model with a study of additional power losses and a study of both the efficiency and the autonomy of an EV relying on HFI. Both contributions provide valuable information on sensorless operation. A detailed simulation model was implemented in a Matlab/Simulink based RT-Lab OP4510 platform, which included the dynamics of a light-duty vehicle, power semiconductor losses (conduction and switching losses at IGBTs and diodes), and (copper and magnetic) losses in the electric machine. In doing so, a detailed estimation of additional HFI losses under the NEDC standardized driving cycle [35, 36] was conducted and their distribution between the drive elements was determined.

2. Proposed hybrid sensorless control strategy for synchronous machines

2.1. Torque control loop

The torque control loop of the proposed strategy is based on second order Sliding Mode Control (SMC) current regulators and an optimal current set-point generator (figure 1). The second order SMC technique was selected among other control strategies, because of its robustness against parameter variations (which can be significant in automotive synchronous machines), and because it operates at a fixed switching frequency [37]. The dq reference

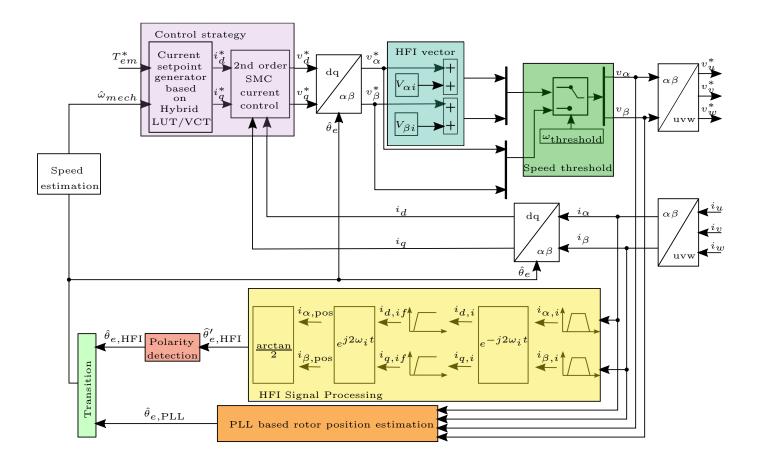


Figure 1: General diagram of the hybrid HFI/PLL sensorless control strategy, including HF voltage vector injection, measured current post-processing, and the transition between both techniques.

voltages for application in the stator (figure 1) were obtained by applying the following control law [15]:

$$v_d^* = v_{d,ST} + v_{d,eq},\tag{1}$$

$$v_q^* = v_{q,ST} + v_{q,eq}. (2)$$

The terms $v_{d,eq}$ (3) and $v_{q,eq}$ (4) correspond to the equivalent control signals, while $v_{d,ST}$ and $v_{q,ST}$ are computed by applying the Super-Twisting Algorithm (STA) in (5) and (6) [38].

$$v_{d,eq} = L_d \left(c_d e_{i_d} - \frac{-R_s i_d + w_e \Psi_q}{L_d} \right), \tag{3}$$

$$v_{q,eq} = L_q \left(c_q e_{i_q} - \frac{-R_s i_q - w_e \Psi_d}{L_q} \right), \tag{4}$$

$$v_{d,ST} = L_d \left[\lambda_d |s_{i_d}|^{1/2} sgn(s_{i_d}) + \Omega_d \int sgn(s_{i_d}) dt \right], \quad (5)$$

$$v_{q,ST} = L_q \left[\lambda_q |s_{i_q}|^{1/2} sgn(s_{i_q}) + \Omega_q \int sgn(s_{i_q}) dt \right], \quad (6)$$

where, R_s is the stator resistance; ω_e is the electrical speed; i_d and i_q are the stator currents in the synchronous reference frame; L_d , L_q , Ψ_d and Ψ_q are the stator inductances

and flux linkages; $e_{i_d}=(i_d^*-i_d)$ and $e_{i_q}=(i_q^*-i_q)$ are the current regulation errors; and, c_d , c_q , λ_d , λ_q , Ω_d and Ω_q are the positive gains for tuning: $sgn(s_{i_d})=s_{i_d}/|s_{i_d}|$ and $sgn(s_{i_q})=s_{i_q}/|s_{i_q}|$ and

$$s_{i_d} = e_{i_d} + c_d \int e_{i_d} dt, \tag{7}$$

$$s_{i_q} = e_{i_q} + c_d \int e_{i_q} dt. \tag{8}$$

Determination of the optimum current set points, i_d^* and i_q^* , (figure 1) throughout the whole operational range of the machine, i.e. Maximum Torque Per Ampere (MTPA), Field Weakening (FW), and Maximum Torque per Volt (MTPV) regions [15, 39, 40] is a complex task for machines with significant saliency. For that reason, i_d^* and i_q^* were calculated offline and stored in LUTs. The determination of the set points can be done iteratively from the analytical solutions [39], or by using optimization algorithms such as the Matlab/Simulink fmincon function [41]. Finally, an additional Voltage Constraint Tracking (VCT) feedback was proposed by the authors in [15], in order to improve the robustness of the LUT-based current set point determination during FW. It has since been successfully introduced in the proposed sensorless algorithm.

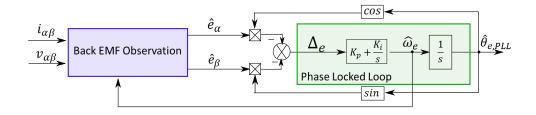


Figure 2: PLL-based rotor position estimation diagram.

As the control loop requires both Park transformation and anti-transformation to function, it becomes clear that the rotor position angle needs to be precisely determined. In this study, a hybrid rotor position estimation approach will be introduced and described in the following section.

2.2. Medium-to-high speed sensorless strategy

A PLL-based observer (figure 2) was implemented for rotor position estimation at medium-to-high speeds, due to its simplicity and its low computational burden, which is an important feature for the integration of a sensorless control algorithm in automotive grade microcontrollers with limited computational capabilities.

Using the PLL approach, the estimated $\alpha\beta$ components of the back-EMF (figure 2, back-EMF observation block) were obtained from the following conventional stator voltage equations:

$$\widehat{\mathbf{e}}_{\alpha\beta} = \mathbf{v}_{\alpha\beta} - R_s \mathbf{i}_{\alpha\beta} - L_s \frac{d\mathbf{i}_{\alpha\beta}}{dt},\tag{9}$$

where, $\mathbf{i}_{\alpha\beta}$ and $\mathbf{v}_{\alpha\beta}$ are the measured phase currents and voltages expressed in the $\alpha\beta$ coordinates, and L_s is the stator nominal inductance value. It is important to point out that automotive synchronous machines are generally designed to obtain a significant saliency $(L_d < L_q)$, in such a way as to maximize the reluctant torque production and the power density [15]. As a consequence, the stator inductance in the $\alpha\beta$ plane depends on the rotor position, which implies a non-Linear Time-Invariant (LTI) system with a complex solution. A simplification of the problem is required to operate the voltage equation [42]. Hence, $Ls = (L_d + L_q)/2$, was considered in this study.

The following expression was obtained, by operating the resultant estimated back-EMF components according to the structure shown in figure 2 [43]:

$$-\widehat{\mathbf{e}}_{\alpha}cos(\widehat{\theta}_{e,PLL}) - \widehat{\mathbf{e}}_{\beta}sin(\widehat{\theta}_{e,PLL}) = \widehat{w}_{e}\Psi_{PM}\Delta_{e}, \quad (10)$$

where, \widehat{w}_e is the estimated electrical speed; $\widehat{\theta}_{e,PLL}$ is the estimated electrical position; and $\Delta_e = \widehat{\theta}_{e,PLL} - \theta_e$ is the angle deviation. The Proportional Integral (PI) controller minimizes this error; consequently, the estimated value $\widehat{\theta}_{e,PLL}$ tracks the real electrical angle.

The PLL, EKF, and SMO strategies were implemented in Matlab/Simulink and were run in real time in a single

computational node of an RT-Lab OP4510 digital simulator (Intel Xeon E3 4 core CPU, 3.2 GHz), in order to demonstrate the low computational burden required by the PLL algorithm. Using the tools provided by OPAL-RT for analysis and monitoring, it was verified that the PLL algorithm could be executed at speeds that were 35.6 % and 13.9 % faster than the EKF and SMO, respectively.

2.3. Low speed and standstill sensorless strategy

HFI techniques (figure 1) are considered appropriate, to obtain information on rotor position at very low speeds and at standstill, due to their independence from the back-EMF [27, 28]. A rotating HF voltage vector was added to the stator voltage references, in order to establish the rotor position (figure 1, HFI vector block):

$$\mathbf{v}_{i} = \begin{bmatrix} v_{\alpha i} \\ v_{\beta i} \end{bmatrix} = V_{i} \begin{bmatrix} -sin(w_{i}t) \\ cos(w_{i}t) \end{bmatrix}, \tag{11}$$

where, V_i is the amplitude of the HF signal that is introduced; and, w_i is the angular speed of rotation. The currents that are measured, due to the saliency of the machine, contain the rotor position at $w_i t$ [27], which requires a current signal post-processing procedure (figure 1, signal processing block), details of which may be found in [27, 28, 43].

Three important requirements must be considered for proper adjustment of the HFI-based sensorless controller:

- 1 The magnitude of the rotating injected frequency has to be determined. This frequency is usually set at around 10 times higher than the fundamental frequency of the electrical machine and 10 times lower than the power converter switching frequency [33]. For example, a rotation frequency of $f_i = 1$ kHz is typically used for power converters with a switching frequency of around 10 kHz [27, 28].
- 2 The injected voltage amplitude V_i is selected in an empirical process, taking into account that an excessively low voltage amplitude will not produce enough current for angle estimation and that torque fluctuations will be greater when the value of V_i is increased [33].
- 3 A speed threshold ω_{th} that determines the transition point between the HFI and the observer needs

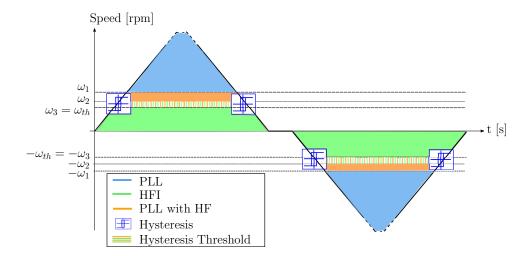


Figure 3: Conceptual operation diagram of the proposed hybrid sensorless control strategy, including transition points and operation regions.

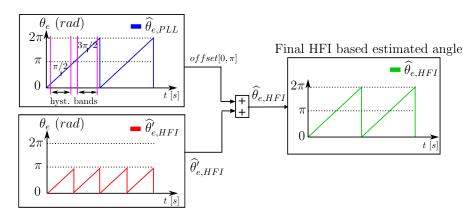


Figure 4: HFI polarity determination algorithm during transitions from PLL to HFI algorithms.

to be empirically adjusted (figure 1, speed threshold and transition blocks) [43]. This threshold must be set at a sufficiently low value to ensure that there is enough back-EMF for correct estimation of the position by the observer. In this way, the injection of HF perturbations will be minimized.

The HFI technique can not distinguish the north and the south poles of the magnet. It therefore generates an angle between 0 and π , leading to possible angle estimation errors of π rad. As this error value might be unacceptable (if it reversed the polarity of the torque), the integration of the HFI technique in the control algorithm requires a procedure that will permit a smooth transition between the HFI and the PLL algorithms. In this context, the authors proposed a procedure in [43], the operating principle of which is illustrated in figure 3.

The PLL estimates the angular position above the speed threshold $|\omega 1|$, while the HFI is deactivated. When the machine reduces its speed and the operating speed is between $|\omega 1|$ and $|\omega 2|$, the angle obtained from the PLL is

still used by the controller, while the HFI technique is activated to start converging. An hysteresis band between $|\omega 1|$ and $|\omega 3| = |\omega_{th}|$ is included to change from the angle provided by the PLL to the one provided by the HFI, avoiding multiple changes around these speeds. The opposite procedure is performed when accelerating.

Taking into account that HFI is restricted to low-speed operation and standstill, the angle polarity must be checked each time the HFI algorithm is reactivated to restore $\hat{\theta}_{e,HFI}$ properly [27, 43]. The position polarity determination strategy (figure 4) is based on the information obtained from the PLL-based angle estimator. The transition algorithm determines the required position polarity compensation from $\hat{\theta}_{e,PLL}$ as follows:

$$\widehat{\theta}_{e,HFI} = \begin{cases} \widehat{\theta}'_{e,HFI} + 0 & \text{if } \widehat{\theta}_{e,PLL} = \frac{\pi}{2} \pm Hyst, \\ \widehat{\theta}'_{e,HFI} + \pi & \text{if } \widehat{\theta}_{e,PLL} = \frac{3\pi}{2} \pm Hyst, \end{cases}$$
(12)

where, Hyst is an hysteresis band that is included to avoid errors in polarity determination, due to possible angle offsets between both estimators. In this way, a reliable change



Figure 5: Automotive grade testbench.

Table 1: Most significant parameters of the PM-assisted SynRM

Item	Symbol	Value	Units
Maximum power	P_N 51		kW
Maximum speed	w_{max} 12000		rpm
Machine Pole Pairs	P	3	-
Stator Resistance	R_s	0.012	Ω
d-axis nominal inductance	L_d	$0.7e^{-3}$	Н
q-axis nominal inductance	L_q	$1.7e^{-3}$	Н
Permanent Magnet Flux linkage	Ψ_{PM}	0.38	Wb
Magnetic Resistance	R_{Fe}	20	Ω

is assured.

3. Experimental validation

3.1. Experimental platform description

The proposed hybrid sensorless strategy was validated in an automotive grade test bench (figure 5), composed of the following main components:

- An induction load machine of 8000 rpm and 157 kW, which emulates the behavior (speed and torque characteristics) of an electric vehicle.
- A 1:1.8 Gearbox between the load and test machine.
- A dSPACE Rapid Control Prototyping (RCP) digital device, equipped with a DS1006 DSP board and an AC Motor Control Solutions board.
- An industrial power converter (Semikron IGD-1-424-P1N4-DL-FA) with a nominal power of 140 kW and a maximum switching frequency of 25 kHz.
- A torquimeter (HBM T40B).

The hybrid sensorless strategy was validated in a 51 kW PM-assisted SynRM, the most important nominal parameters of which are shown in table 1.

3.2. Determination of HFI requirements and experimental validation of the proposed sensorless control algorithm

At a first stage, the most significant HFI parameters were set using a trial and error procedure, where the minimum V_i and ω_{th} values that ensure a robust sensorless

operation were determined. In this particular application, V_i was set at 60 V (18.75 % of the available DC bus) at a rotating frequency of 1 kHz and with a speed threshold $|\omega_{th}| = |\omega 3|$ of 800 rpm (6.67 % of the SynRM speed range). Additionally, the values $|\omega 1| = 1000$ rpm, $|\omega 2| = 975$ rpm and Hyst = 1.5 rad were considered for the parametrization of the transition algorithm.

Figure 6 shows the results of the proposed hybrid sensorless strategy operating in both motor and generator mode, including positive speed, speed reversal and standstill operation. The estimated torque from measured currents vs the measured torque (figure 6(a)), the measured currents (figure 6(b)), the estimated speed (figure 6(c)), and the estimated rotor position (figure 6(d)) all showed the satisfactory performance of the sensorless control algorithm. As can be seen from the figures, relatively high electromagnetic torque and current ripple values were introduced when the HFI technique was activated. Note that the torquimeter cannot measure the high frequency torque component. Figure 7 shows a detail of the currents measured in the $\alpha\beta$ plane (figure 7 (a)), including a Fast Fourier Transform (FFT) of α , from which the HF component at the rotating frequency $f_i = 1$ kHz is obtained (figure 7 (b)). Finally, figure 8 shows sensorless torque control operation above the base speed, confirming satisfactory torque regulation during field weakening.

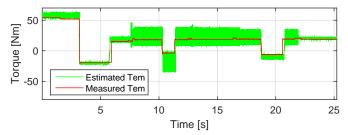
Thus, the HFI method ensures correct rotor position and speed estimation both at low speeds and at standstill, at the cost of increasing the drive losses, as shown in figures 6(a) and 6(b). Its impact on drive performance can be minimized by means of a correct adjustment of V_i and w_{th} , which are highly influenced by the electrical parameters of the machine. If the electric machine is designed with a higher permanent magnet flux (Ψ_{PM}) , the observer operation range could be extended, or in other words, the speed threshold, w_{th} , could be shortened: in addition, the higher the saliency of the machine, the lower the required value of V_i .

In the following sections, the impact of the HFI sensorless technique on the power losses and the efficiency of a light-duty EV drive will be analyzed under the standard NEDC driving cycle. As a first step, an accurate motor and inverter loss model, including driving cycle simulation capability, was developed to quantify the aforementioned parameters. Focusing on the experimentally determined HFI parameters, this study was extended to various combinations of V_i and w_{th} , in order to arrive at conclusions on the desired features of a sensorless drive design.

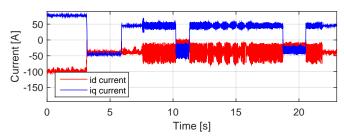
4. Power loss characterization in EV drive systems

4.1. Synchronous machine electrical model

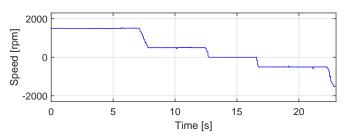
A synchronous machine can be mathematically represented using the synchronous dq reference frame, where the d-axis is in the direction of permanent magnet flux. Neglecting the iron losses, the equations for stator voltages in the dq reference frame are [44]:



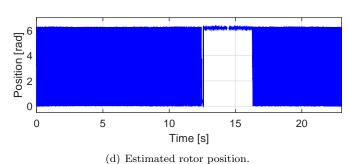
(a) Estimated torque from measured currents and measured torque.



(b) Measured currents in the dq axis.



(c) Estimated mechanical speed.



(d) Estimated 10to1 position.

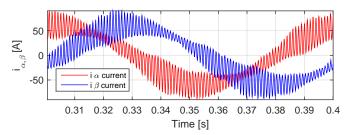
Figure 6: Hybrid sensorless torque control operation in four quadrants showing smooth transitions between both rotor position estimators.

$$v_d = R_s i_d + \frac{d\Psi_d}{dt} - \omega_e \Psi_q, \tag{13}$$

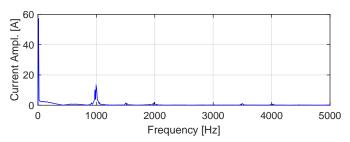
$$v_q = R_s i_q + \frac{d\Psi_q}{dt} + \omega_e \Psi_d, \tag{14}$$

where, v_d and v_q are the phase voltages; ω_e is the electrical angular speed of the rotor; and $\omega_e = P\omega_{mech}$ and P are the machine pole-pairs.

The stator flux components, Ψ_d and Ψ_q , can be represented as:

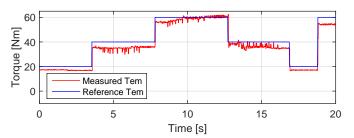


(a) $i_{\alpha\beta}$ measured currents including HF.

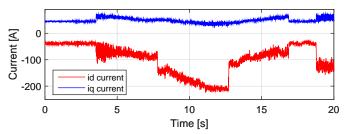


(b) Spectrum of i_{α} measured current including HF.

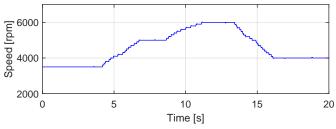
Figure 7: Measured currents in the $\alpha\beta$ axis when the HFI technique is enabled.



(a) Torque control (reference torque vs measured torque).



(b) Measured currents in the dq axis.



(c) Estimated mechanical speed.

Figure 8: Hybrid sensorless torque control experimental results at medium/high speeds in FW operation.

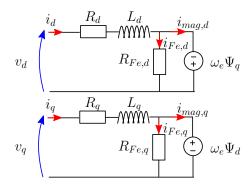


Figure 9: Equivalent machine stator voltage circuits.

$$\Psi_d = L_d i_d + \Psi_{PM},\tag{15}$$

$$\Psi_q = L_q i_q, \tag{16}$$

where Ψ_{PM} is the flux linkage produced by the permanent magnets. The electromagnetic torque is given by the following expression:

$$T_{em} = \frac{3}{2} P\{\Psi_d i_q - \Psi_q i_d\}. \tag{17}$$

4.2. Synchronous machine model including power losses

Motor electrical power losses consist of iron and copper losses [45, 46]. Fictive resistors, $R_{Fe,d}$, and, $R_{Fe,q}$, were added to the equivalent stator voltage circuits, in order to represent the impact of the iron losses produced by the fundamental stator electrical frequency (figure 9):

$$i_{Fe,d} = -\frac{\omega_e \Psi_q}{R_{Fe,d}},\tag{18}$$

$$i_{Fe,q} = \frac{\omega_e \Psi_d}{R_{Fe,q}},\tag{19}$$

where,

$$i_{maq,d} = i_d - i_{Fe,d},\tag{20}$$

$$i_{maq,q} = i_q - i_{Fe,q},\tag{21}$$

In which, $i_{Fe,d}$ and $i_{Fe,q}$ are the iron loss currents; and, $i_{mag,d}$ and $i_{mag,q}$ are the magnetizing currents responsible for torque production. Taking into account the iron losses in the electromagnetic torque equation, phase currents in (17) must be replaced by (20) and (21), as follows:

$$T_{em} = \frac{3}{2}P(\Psi_d i_{mag,q} - \Psi_q i_{mag,d}), \tag{22}$$

$$T_{em} = \frac{3}{2} P \left[\Psi_d \left(i_q - \frac{\omega_e \Psi_d}{R_{Fe}} \right) - \Psi_q \left(i_d + \frac{\omega_e \Psi_q}{R_{Fe}} \right) \right]. \tag{23}$$

In contrast, the total power losses of a motor consisting of its iron and copper losses can be represented as [47, 48]:

$$P_L = P_{L,Cu} + P_{L,Fe} = \frac{3}{2} \left[R_s(i_d^2 + i_q^2) + \frac{\omega_e^2}{R_{Fe}} (\Psi_d^2 + \Psi_q^2) \right].$$
(24)

When HFI is introduced, the additional current ripple produced by the injection and the following iron loss term must also be included (24) to represent the additional losses:

$$P_{Fe}^{HFI} = \frac{3}{2} \frac{\omega_i^2}{R_{Fe}^{HFI}} (\Psi_{d,HFI}^2 + \Psi_{q,HFI}^2), \tag{25}$$

where, R_{Fe}^{HFI} is the magnetic resistance at ω_i ; and, $\Psi_{d,HFI}$ and $\Psi_{q,HFI}$ are the magnetic fluxes produced by the HF component on the d- and q-axes, respectively.

4.3. Voltage Source Inverter power losses

Calculation of the conduction and the switching losses of each IGBT and diode [49] are required, in order to determine the power losses of the Voltage Source Inverter (VSI) responsible for synthesizing the electric machine phase voltages. Considering a given gate resistance, R_g , and a DC link voltage, V_{DC} , the average conduction losses of a single IGBT over a modulation period can be expressed as:

$$P_{cond,IGBT} = \frac{1}{T_{sw}} \int_0^{T_{sw}} V_{ce}(i_c, T_{vj,IGBT}) i_c(t) dt, \quad (26)$$

where, $V_{ce}(i_c, T_{vj,IGBT})$ is the collector-emitter voltage drop; $i_c(t)$ is the instantaneous current circulating through the semiconductor; T_{sw} is the modulation period; and, $T_{vj,IGBT}$ is the virtual junction temperature of the IGBT. The switching losses of the IGBT during a modulation period can be expressed as:

$$P_{sw,IGBT} = \frac{1}{T_{sw}} [E_{ON}(i_c) + E_{OFF}(i_c)], \qquad (27)$$

where, $E_{ON}(i_c)$ and $E_{OFF}(i_c)$ are the instantaneous energy losses produced in the ON and OFF switching instants (figure 10), respectively. Similarly, the conduction and switching losses of the anti-parallel diode during a modulation period can be expressed as:

$$P_{cond,D} = \frac{1}{T_{sw}} \int_{0}^{T_{sw}} V_F(i_F, T_{vj,D}) i_F(t) dt, \qquad (28)$$

$$P_{sw,D} = \frac{1}{T_{csr}} E_{RR}(i_F),$$
 (29)

where, $V_F(i_F, T_{vj,D})$ is the diode forward voltage; $i_F(t)$ is the instantaneous current circulating through the diode; $T_{vj,D}$ is the virtual junction temperature of the diode; and, $E_{RR}(i_F)$ is the reverse recovery energy loss (figure 10).

Finally, the total instantaneous inverter losses can be expressed as:

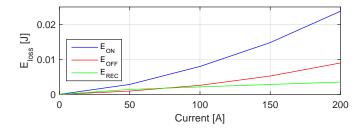


Figure 10: E_{ON} , E_{OFF} and E_{RR} energy losses vs current for the discrete IR AUIRGPS4067D1 IGBT (at 175°C and $V_{CE}=400$ V).

Table 2: Most relevant parameters of the simulated power electronics system including IR AUIRGPS4067D1 devices.

IGBT and diode parameters					
Parameter	Symbol	Value	Units		
Number of parallel devices	-	3	-		
Maximum current per switch	$I_{c,max}$	160	A		
Nominal current per switch	$I_{c,nom}$	10	A		
Maximum blocking voltage	V_{ces}	600	V		
Typical collector-emitter voltage	$V_{ce,ON}$	1.7	V		
Typical turn-on switching loss	E_{ON}	8.2	mJ		
Typical turn-off switching loss	E_{OFF}	2.9	mJ		
Typical diode reverse recovery	E_{REC}	2.4	mJ		
Junction temperature	T_{vj}	85	$^{\circ}\mathrm{C}$		
Power converter parameters					
DC link capacitance	C_{DC}	3	mF		
Switching frequency	f_{sw}	10	kHz		
Battery voltage	V_{batt}	320	V		
Gate resistance (ON and OFF)	R_G	5	Ω		

$$P_{loss,inv} = \sum_{i=0}^{N} (P_{cond,IGBT_i} + P_{sw,IGBT_i}) + \sum_{j=0}^{M} (P_{cond,D_j} + P_{sw,D_j}),$$
(30)

where, N and M are the number of IGBTs and diodes that constitute the VSI, respectively.

Determination of the losses is done with the following ratios: $V_{ce}(i_c, T_{vj,IGBT})$, $E_{ON}(i_c)$, $E_{OFF}(i_c)$, $V_F(i_F, T_{vj,D})$, and $E_{RR}(i_F)$. They can be extracted from the data provided by the manufacturer, while the virtual junction temperatures $T_{vj,IGBT}$ and $T_{vj,D}$ can be calculated from equivalent Cauer or Foster thermal models [50], which consider the thermal flow path from the semiconductor junction to the heatsink. However, for the sake of simplicity, a constant junction temperature was considered in this paper.

In this particular analysis, a detailed loss model was implemented of a two-level/three-phase Voltage Source Inverter (VSI) specifically dimensioned for the 51 kW PM-assisted SynRM. Three automotive grade discrete IR AUIR-GPS4067D1 devices were parallelized, in order to create each switch of the inverter. Table 2 shows the most significant parameters of the power electronics model.

5. Standardized New European Driving Cycle and vehicle model

Standardized driving cycles [35, 36, 51, 52] are useful for the analysis of vehicle performance in terms of consumption, pollution, and efficiency. The NEDC is widely used in Europe for evaluating light-duty electric vehicles ensuring realistic results [53]. It consists of a speed-versus-time driving profile (figure 11), divided into 4 repeated ECE-15 Urban Driving Cycles (UDC) and an Extra-Urban Driving Cycle (EUDC). Thus, this driving cycle becomes a suitable EV drive operation pattern to analyze the influence of the HFI.

A backward looking vehicle simulation model is used to estimate the required electromagnetic torque, in order to fulfill the NEDC driving cycle. Under this assumption, a simplified vehicle model determines the estimated torque for a given speed profile, from the vehicle back to the engine. In figure 11, the diagram of this vehicle model is presented, which is divided into two main tasks:

- Vehicle model: Obtains the required torque and speed in the wheel, for the specific vehicle class.
- Transmission model: Adapts the previously calculated torque and speed according to the efficiency and gear ratio of the final vehicle transmission. The transmission torque is the one that the electric machine will apply, in order to fulfill the NEDC driving cycle.

The required torque and speed of the wheels can be expressed as:

$$\omega_{wheel} = \frac{\omega_{dc}}{r_{wheel}},\tag{31}$$

$$T_{wheel} = r_{wheel}(F_{Roll} + F_{Aero} + F_{Inertia}), \tag{32}$$

where, r_{wheel} is the wheel radius; ω_{dc} is the speed defined in the NEDC driving cycle; and, F_{Roll} , F_{Aero} , and $F_{Inertia}$ are the rolling resistance, aerodynamic resistance, and inertia forces, respectively. These last three can be defined as:

$$F_{Roll} = \mu a_q M_{car}, \tag{33}$$

$$F_{Aero} = \frac{\rho \omega_{dc}^2 C_d A_f}{2},\tag{34}$$

$$F_{Inertia} = \{M_{car}(1 + M_{rot})\}a_{car}, \tag{35}$$

where, M_{car} is the total vehicle mass; a_g is the gravity acceleration; μ is the rolling friction coefficient; ρ is the air density; C_d is the drag coefficient; A_f is the vehicle cross section; M_{rot} is the equivalent mass of the rotating parts of the car (expressed in %); and, a_{car} is the car acceleration defined as dv/dt. The grade force was considered in this simplified vehicle model. Finally, the required transmission torque is directly calculated from (31) and (32) considering the corresponding gear ratio as follows:

$$T_{trans} = \frac{T_{Idling} + T_{wheel}}{\mu_{GR}GR},$$
 (36)

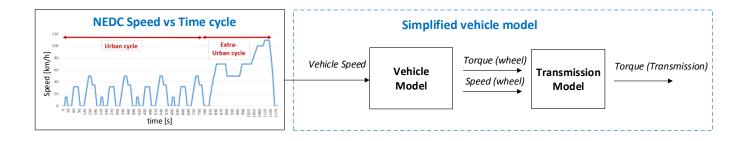


Figure 11: Vehicle model for NEDC torque driving cycle profile generation.

Table 3: Vehicle parameters used for PM-assisted SynRM torque estimation according to the NEDC.

Vehicle Model parameters					
Parameter	Symbol	Value	Units		
Vehicle total mass	M_{car}	1030	kg		
Rotating mass	M_{rot}	%			
Vehicle cross section	A_f	m^2			
Wheel radius	r_{wheel}	0.29	m		
Gravity acceleration	a_g	9.81	m/s^2		
Rolling friction coefficient	μ 0.008		-		
Air density	ρ	1.225	kg/m^3		
Drag coefficient	C_d	0.367	-		
Transmission Model parameters					
Parameter	Symbol	Value	Units		
Gear ratio	GR	6.2	-		
Efficiency	η_{GR}	97	%		
Idling losses	P_{Idling}	300	W		
luming losses	- laung				
Battery Mo					
			Units		

where, GR and μ_{GR} are the gear ratio and its efficiency, respectively. T_{Idling} corresponds to the idling torque, which is defined as:

$$T_{Idling} = \frac{P_{Idling}}{\omega_{wheel}},\tag{37}$$

where, P_{Idling} represents the idling losses.

Regarding the model vehicle parametrization, a baseline A Segment Full Electric vehicle was defined, where the most significant parameters are shown in table 3. The brake blending law in this application is defined as 100 % electric braking.

The vehicle model was run offline to obtain a torque vs speed curve that was then stored in Look-up Tables (LUTs) for PM-assisted SynRM drive loss model simulations.

In this particular analysis, simulations were focused only on UDCs. As injection is only activated at low speeds or standstill, the HFI impact in EUDCs is negligible.



Figure 12: OP4510 real-time digital simulation platform used for the efficiency and power loss simulations of the electric drive under the NEDC driving cycle.

6. Estimation of HFI impact on power losses, efficiency and vehicle autonomy

6.1. High performance simulation platform description

Simulation is widely used for the design and evaluation of modern power systems [54]. However, power electronics simulation can be a time-consuming task, due to differences between the time constants of the various (electrical, mechanical, and thermal) domains involved in a power system, such as in the case of an EV drive. The UDC used in this paper for HFI impact analysis requires simulation of 195 s of the behavior of the EV drive while, due to the IGBTs high switching frequencies, simulation steps in the order of 1 μ s are required to achieve accurate power electronics simulation results without jitter [55].

Real-time digital simulators with parallel computing capability can be used, in order to accelerate the simulation process and to make it feasible to simulate a detailed loss model under the driving cycle. Figure 12 shows the RT-Lab OP4510 digital real-time simulator, consisting of four parallel computation nodes.

The model was divided into two subsystems (each subsystem was executed in parallel in one computation node), in order to optimize the simulations:

- Master subsystem: includes the control algorithms and the previously detailed HFI strategy, data logging, and energy and efficiency calculation blocks.
- Slave subsystem: includes the electric machine, the inverter loss models, and the instantaneous power calculations for both the electric machine and the inverter.

With this configuration, on average, it is possible to simulate the whole NEDC cycle with a simulation step of 1 μ s in 63 minutes, approximately, leading to the following simulation factor:

$$\Gamma_{sim} = \frac{t_{sim}}{t_{behaviour}} = 19.5, \tag{38}$$

where, $\Gamma_{sim}=1$ corresponds to a real-time simulation; and, $\Gamma_{sim}>1$ corresponds to a slower than real-time simulation.

6.2. UDC simulation results

The main objective of this simulation study is to quantify the additional power losses introduced by HFI-based sensorless strategies. This approach allows us to determine whether it is possible to use the proposed algorithm (or other similar approaches) continuously in the automotive context. In this context, the sensorless operation was considered ideal (perfect angle tracking), and only the perturbation injection below the speed threshold w_{th} was considered. For this analysis, the PM-assisted SynRM drive was connected to a 16 kWh battery. An ideal battery model was implemented. The loss and efficiency analysis for each case study was performed by calculating the loss energies produced during a single UDC, and extrapolated for hypothetical continuous urban driving of the light-duty electric vehicle.

Figure 13 shows the torque and speed profiles obtained in simulation under the UDC when no HFI is injected. Additionally, figure 14 shows the performance of stator current regulation under the UDC. As can be seen from figures 13 and 14, the performance of the control algorithm was as desired, as the electromagnetic torque of the machine followed the reference torque set point. In addition, figure 15(a) shows the additional current ripples introduced when the high frequency perturbation was applied for $V_i = 60 \text{ V}$ and $\omega_{th} = 800 \text{ rpm}$. Note that the apparent HFI ripple behavior shown in figure 15(a) (at the beginning of the simulation) was a consequence of the aliasing process that occurred as control samples were captured at a low sampling ratio.

It was confirmed from the results of the simulation that small variations in the determination of an optimal ω_{th} under real driving conditions can be neglected. The vehicle accelerates from standstill to speeds higher than ω_{th} within a few seconds, within a limited operational interval. For example, a theoretical improvement in autonomy in the order of 0.01 % was verified by simulation for $V_i = 60 \text{ V}$

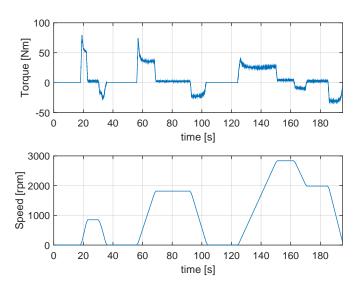


Figure 13: Torque and speed profiles obtained for a single UDC when no HFI is carried out.

when ω_{th} was reduced from 800 rpm to 400 rpm. Hence, further simulations were focused on the contribution of V_i to drive losses and efficiency.

Table 4 shows the battery energy consumption (E_{batt}) , motor and inverter energy losses ($E_{loss,mot}$ and $E_{loss,inv}$), and motor, inverter, and drive efficiencies (η_{mot} , η_{inv} and η_{driv}), theoretical autonomy and autonomy reduction results for all of the cases under study. As can be seen from these results, an autonomy reduction of 0.74 % was predicted by simulation when the HFI operation conditions specified by the experimental results, i.e., $V_i = 60 \text{ V}$ and $\omega_{th} = 800 \text{ rpm}$, were applied. However, a significant power loss reduction was achieved when minimizing HFI (0.21 %of autonomy reduction for $V_i = 20$). Similarly, an evaluation of the power losses caused by the HFI was evaluated under the Urban Dynamometer Driving Schedule (UDDS), where an autonomy reduction of 0.26 % was obtained for $V_i = 60$. The impact of the additional HFI losses in this driving cycle was lower than in the UDC, as the injection time during UDDS is significantly more limited.

HFI sensorless techniques have generally been considered as a source of additional system losses [32–34]. However, this work has demonstrated that, considering an efficient electric machine design that provides reduced iron losses, the efficiency reduction in the electric machine due to HFI is very low. Additionally, if a start/stop control strategy is included in the EV control unit which deactivates the HFI when the drive is at standstill, power losses are greatly minimized (table 4). Figure 15 (b) shows how the current ripple due to HFI is reduced using this approach. Additional power losses are minimized using the start/stop control strategy, which obtain a negligible reduction of autonomy of around 0.03 %. Thus, following these guidelines, an HFI based sensorless strategy is, from the point of view of efficiency, feasible for an EV applica-

Table 4: Energy and efficiency results for various HFI voltage injection conditions when a single standarized UDC is applied, with $\omega_{th} = 800$ rpm, including vehicle autonomy extrapolated results under continuous hypothetical vehicle urban driving for a battery with a capacity of 16 kWh.

		Test number				
Parameter	Units	1	2	3	4	5
V_{i}	V	0	20	40	60	60 with start/stop
$\mathbf{E_{loss,mot}}$	J	12796	12804	12828	12867	12823
${f E_{loss,Cu}}$	J	12421	12428	12451	12489	12447
${f E_{loss,Fe}}$	J	374	376	377	379	376
$ m E_{loss,inv}$	J	31609	31926	32319	32708	31625
${f E_{loss,condQ}}$	J	7117	7178	7251	7323	7126
${f E_{loss,swQ}}$	J	12130	12265	12430	12591	12133
${ m E_{loss,condD}}$	J	7866	7943	8046	8149	7876
$ m E_{loss,swD}$	J	4494	4540	4593	4645	4490
$\eta_{\mathbf{mot}}$	%	95.3	95.3	95.29	95.28	95.29
$\eta_{ ext{inv}}$	%	89.14	89.04	88.92	88.8	89.14
$\eta_{ extbf{driv}}$	%	89.95	84.86	84.74	84.61	84.93
Autonomy	$_{ m km}$	365.42	364.66	363.7	362.71	365.32
Autonomy reduction	%	-	0.21	0.47	0.74	0.03

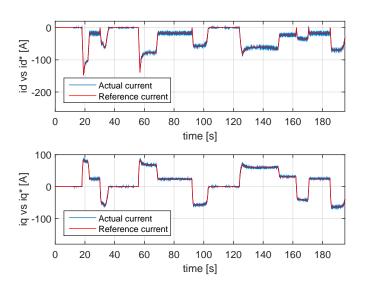


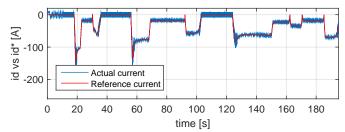
Figure 14: i_d and i_q regulation obtained for a single UDC when no HFI is carried out.

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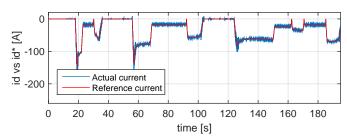
7. Conclusions

As has been experimentally demonstrated, the proposed sensorless control algorithm has supplied correct position estimation and reliable torque regulation across a wide EV operating range. However, this is achieved at the cost of increasing the power losses of the drive. The impact of HFI based EV drive sensorless control was analyzed in terms of power losses, efficiency, and autonomy throughout a real automotive driving cycle. As HFI operates at low speeds and standstill, the standardized ECE-15 UDC driving cycle was used to perform the analysis. The following conclusions can be highlighted:

1) From this study, it becomes clear that the main additional loss contribution in urban driving occurs when



(a) i_d current regulation with $V_i = 60 V$.



(b) i_d current regulation with $V_i=60\ V,$ including start/stop algorithm.

Figure 15: Comparison of i_d current regulation under HFI ($V_i=60\ V$) with and without start/stop control.

the vehicle is at standstill. From an efficient sensor-less drive design point of view, a start/stop procedure that interrupts HFI during standstill should be mandatory.

- 2) It can be concluded that the influence of the parameter ω_{th} is minor. If an appropriate start/stop procedure is followed, the operational time in the $(0, \omega_{th})$ speed range of the vehicle is limited. Thus, this aspect will not prevent the use of sensorless control in low PM-flux machines, such as PM-assisted SynRMs.
- 3) It becomes clear that the HFI voltage amplitude

must be minimized, in order to reduce the impact of the sensorless strategy in the drive efficiency and vehicle autonomy. Thus, machines with high saliency that facilitate HFI sensors are preferred. However, the experimental results have shown that relatively high injection voltage levels are required in some real applications, due to the operation of the drives in noisy environments.

4) As it is a high frequency perturbation, its impact on the core losses can be great. For sensorless EV drives, special attention should be lent to design aspects of the electric machine, in order to minimize the aforementioned losses.

The simulation and experimental results obtained for the proposed sensorless control approach are promising. However, extensive tests (including tests in real EV) will have to be conducted to move towards any industrialization of the proposed solution. Additionally, the impact of the HFI on the mechanical elements of the powertrain (possible degradation of the mechanical elements) should also be studied. Likewise, in the interests of driver and passenger comfort, the additional acoustic noise produced by the HFI should be quantified and considered in the vehicle design. This additional noise, if significant outside the vehicle, could be exploited to improve the safety of pedestrians.

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