

Tool type : 25 Slot mill
 Manufact.code :
 Chuck :
 Tool Number : 1 Operation time: 0h 0m 0s Feedrate : 50000
 Diameter : 25 RPM : 1527 Plunge feed r.: 20000
 Corner radius : 0.4 Tip angle : 0 Diam. offset : 1
 Flute length : 100 Material : Holder dia. Length offset : 1
 Comment : Contour

Tool type : 10 Endmill11 Flat
 Manufact.code :
 Chuck :
 Tool Number : 2 Operation time: 0h 0m 0s Feedrate : 50000
 Diameter : 10 RPM : 3055 Plunge feed r.: 20000
 Corner radius : 0 Tip angle : 45 Diam. offset : 2
 Flute length : 10 Material : Holder dia. Length offset : 2
 Comment : Surface Finish Parallel

Tool type : 8 Drill
 Manufact.code :
 Chuck :
 Tool Number : 3 Operation time: 0h 0m 0s Feedrate :
 687.36
 Diameter : 8 RPM : 2864 Plunge feed r.:
 687.36
 Corner radius : 0 Tip angle : 118 Diam. offset : 3
 Flute length : 25 Material : Holder dia. Length offset : 3
 Comment : Canned Cycle

Tool type : 8.5 Tap RH
 Manufact.code :
 Chuck :
 Tool Number : 4 Operation time: 0h 0m 0s Feedrate : 680
 Diameter : 8.5 RPM : 34 Plunge feed r.:
 53920.0000
 Corner radius : 0 Tip angle : 118 Diam. offset : 4
 Flute length : 30 Material : Holder dia. Length offset : 4
 Comment : Canned Cycle

(Post processor specific average tool change time 2.0, rapid feedrate 300.0)

Total machining time: 0h 0m 0s