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%
O0000
(PROGRAM NAME -RE 2250 2ª Fase)
(=DATE=DD-MM-YY - 04-06-04 TIME=HH:MM - 19:52)
N100G21
N102G0G17G40G49G80G90
(=UNDEFINED TOOL - 1 DIA. OFF. - 1 LEN. - 1 DIA. - 10.)
N104T1M6
N106G0G90X-19.1Y-143.69A0.S3800M3
N108G43H1Z10.M8
N110G1Z-45.F549.8
N112G0Z10.
N114X-47.82Y-86.19
N116G1Z-45.
N118G0Z10.
N120X-94.82Y-49.63
N122G1Z-45.
N124G0Z10.
N126X-95.32Y7.82
N128G1Z-45.
N130G0Z10.
N132X-66.6Y60.1
N134G1Z-45.
N136G0Z10.
N138X-22.2Y99.27
N140G1Z-45.
N142G0Z10.
N144X37.87
N146G1Z-45.
N148G0Z10.
N150X74.43Y49.65
N152G1Z-45.
N154G0Z10.
N156X74.9Y-18.25
N158G1Z-45.
N160G0Z10.
N162X67.07Y-88.76
N164G1Z-45.
N166G0Z10.
N168X20.07Y-143.6
N170G1Z-45.
N172G0Z10.
N174M5
N176G91G28Z0.M9
N178G28X0.Y0.A0.
N180M01
(=TOOL - 2 DIA. OFF. - 2 LEN. - 2 DIA. - 100.)
N182T2M6
N184G0G90X-32.332Y-131.864A0.S305M3
N186G43H2Z10.M8
N188G1Z0.F2500.
N190X-13.597F500.
N192X13.597F1000.
N194X41.421F500.
N196X6.383Y-115.672
N198X-28.654Y-99.481F1000.
N200X-63.692Y-83.289F500.
N202X-51.244
N204X-44.396F1000.
N206X-26.406F1500.
N208X26.406F2000.

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N210X37.278F1500.
N212X58.797F1000.
N214X77.449F500.
N216G0Z10.
N218X-101.246Y-34.713
N220G1Z0.F62.1
N222X-91.246F500.
N224X-50.267F1000.
N226X-35.963F1500.
N228X35.963F2000.
N230X60.48F1500.
N232X69.201F1000.
N234X79.247F500.
N236G0Z10.
N238X-105.39Y13.862
N240G1Z0.F62.1
N242X-89.173F500.
N244X-57.499F1000.
N246X-48.039F1500.
N248X48.039F2000.
N250X57.49F1500.
N252X69.802F1000.
N254X79.802F500.
N256G0Z10.
N258X-78.112Y62.438
N260G1Z0.F62.1
N262X-70.441F500.
N264X-62.759F1000.
N266X-54.759F1500.
N268X-41.986F2000.
N270X-36.561F2500.
N272X-7.259
N274X22.044F2000.
N276X27.382F1500.
N278X65.376F1000.
N280X78.001F500.
N282G0Z10.
N284M5
N286G91G28Z0.M9
N288G28X0.Y0.A0.
N290M30
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