

Tool type : 100 Face mill
Manufact.code :
Chuck :
Tool Number : 1 Operation time: 0h 0m 0s Feedrate : 3000
Diameter : 100 RPM : 3000 Plunge feed r.: 1000
Corner radius : 0 Tip angle : 45 Diam. offset : 1
Flute length : 6.25 Material : Holder dia. Length offset : 1
Comment : Surface Finish Parallel

Tool type : 20 Endmill3 Bull
Manufact.code :
Chuck :
Tool Number : 2 Operation time: 0h 0m 0s Feedrate : 3000
Diameter : 20 RPM : 1909 Plunge feed r.: 1000
Corner radius : 2 Tip angle : 0 Diam. offset : 2
Flute length : 25 Material : Holder dia. Length offset : 2
Comment : Circle Mill

(Post processor specific average tool change time 2.0, rapid feedrate 300.0)

Total machining time: 0h 0m 0s