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O0000
(PROGRAM NAME - RE-2250 X 6 1^a FASE)
(DATE=DD-MM-YY - 04-06-04 TIME=HH:MM - 22:16)
N100G21
N102G0G17G40G49G80G90
(TOOL - 1 DIA. OFF. - 1 LEN. - 1 DIA. - 100.)
N104T1M6
N106G0G90X460.289Y-155.426A0.S3000M3
N108G43H1Z20.M8
N110Z10.
N112G1Z0.F1000.
N114X460.964F3000.
N116X544.796Y-103.147
N118X354.252
N120Z-1.848
N122X115.197
N124Z-2.302
N126X-45.273
N128X-106.539Y-50.869
N130X83.333
N132Z-1.848
N134X323.31
N136Z0.
N138X557.552
N140X559.658Y1.409
N142X323.127
N144Z-1.848
N146X83.198
N148Z-2.302
N150X-104.828
N152X-82.334Y53.687
N154X100.831
N156Z-1.848
N158X341.115
N160Z0.
N162X565.321
N164X527.37Y105.965
N166X448.003
N168X287.733
N170Z-1.848
N172X207.659
N174X47.819
N176Z-2.302
N178X-32.423
N180Z-.975
N182X-37.321Y210.521
N184X48.191
N186X202.775
N188Z-2.938
N190X287.996
N192Z-2.182
N194X442.734
N196X528.066
N198X555.024Y262.8
N200X326.284
N202Z-2.938
N204X125.277
N206Z-.975
N208X-82.835
N210X-102.025Y315.078

N212X135.865
N214Z-2.938
N216X327.92
N218Z-2.182
N220X565.856
N222X559.015Y367.356
N224X328.011
N226Z-2.938
N228X133.428
N230Z-.975
N232X-93.206
N234X-49.968Y419.634
N236X123.2
N238Z-2.938
N240X356.722
N242Z-2.182
N244X538.803
N246G0Z7.818
N248Z20.
N250M5
N252G91G28Z0.M9
N254G28X0.Y0.A0.
N256M01
(TOOL - 2 DIA. OFF. - 2 LEN. - 2 DIA. - 20.)
N258T2M6
N260G0G90X-.136Y.669A0.S1909M3
N262G43H2Z20.M8
N264G18Z10.
N266G1Z-7.302F1000.
N268G17G3Y38.669R19.F3000.
N270Y-37.331R38.
N272Y38.669R38.
N274Y.669R19.
N276G0Z20.
N278X239.864Y.538
N280Z10.
N282G1Z-7.302F1000.
N284G3Y38.538R19.F3000.
N286Y-37.462R38.
N288Y38.538R38.
N290Y.538R19.
N292G0Z20.
N294X479.856Y0.
N296Z10.
N298G1Z-7.302F1000.
N300G3Y38.R19.F3000.
N302Y-38.R38.
N304Y38.R38.
N306Y0.R19.
N308G0Z20.
N310X479.213Y333.303
N312Z10.
N314G1Z-7.302F1000.
N316G3Y371.303R19.F3000.
N318Y295.303R38.
N320Y371.303R38.
N322Y333.303R19.
N324G0Z20.
N326X239.214Y333.39
N328Z10.
N330G1Z-7.302F1000.

N332G3Y371.39R19.F3000.
N334Y295.39R38.
N336Y371.39R38.
N338Y333.39R19.
N340G0Z20.
N342X-.778Y333.163
N344Z10.
N346G1Z-7.302F1000.
N348G3Y371.163R19.F3000.
N350Y295.163R38.
N352Y371.163R38.
N354Y333.163R19.
N356G0Z20.
N358M5
N360G91G28Z0.M9
N362G28X0.Y0.A0.
N364M30
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